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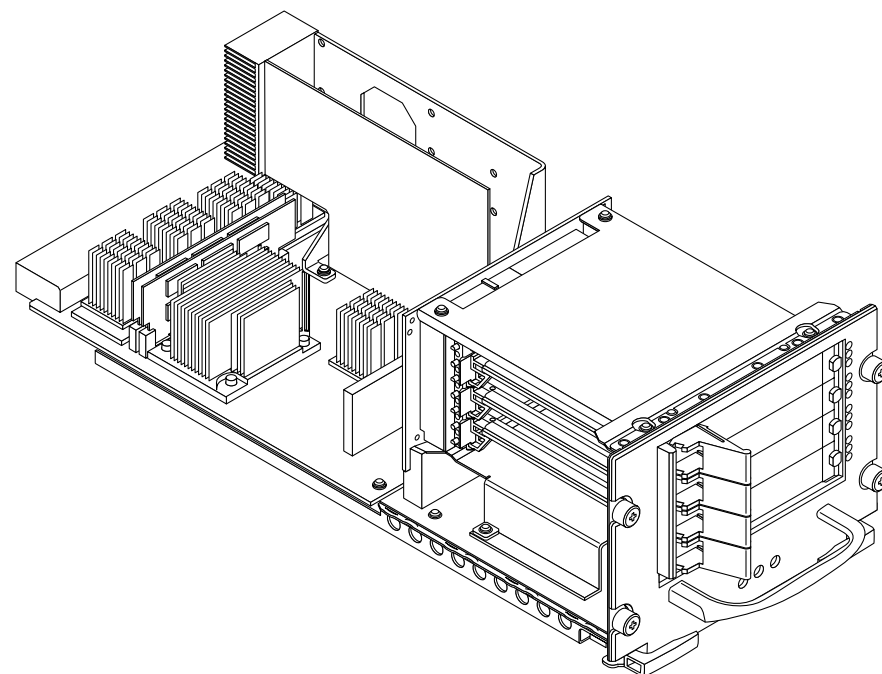
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Sun Fire™ Link Assembly Installation Guide for Sun Fire 6800 Systems

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This doclette provides instructions for installing a Sun Fire Link assembly in a Sun Fire 6800 chassis.

Complete documentation for the Sun Fire Link interconnect product is available in two formats:

- In a printed version, which you can order (part number, X4190A)
- In Adobe Acrobat Exchange (.pdf) format on the Sun Fire Link CD. The CD ships with:
 - The Sun Fire Link Assembly (Sun Fire 6800 system)
 - The Sun Fire Link Assembly (Sun Fire 15K/12K system)

To read the documentation online, use the CD-ROM drive on the workstation that serves as your administration station.

Installing a Sun Fire Link Assembly

These instructions are for use by trained service representatives who have been trained on Sun Fire Link interconnect hardware, and who have previously installed a Sun Fire Link assembly in the field. They are not complete instructions; they lack illustrations and precautions.

Note – These instructions are intended only as a reminder for those who have previous experience with this procedure. See the *Sun Fire Link Hardware Installation Guide* for more detailed instructions.

1. **Attach an ESD wrist strap or foot strap. Connect the strap to the system. Place an ESD mat close to the system.**

Caution – You must install an assembly within one minute of removing the filler panels.

2. **If a filler panel is installed in the I/O assembly, remove it.**
3. **Move the two ejector levels on the assembly to the open position.**
The ejectors must be perpendicular to the assembly.
4. **Line up the assembly with the slots.**
5. **Holding the assembly with one hand on the handle and the other hand underneath the assembly, guide the assembly into the card cage slot (IB8 or IB9).**

Caution – DO NOT FORCE the assembly into a slot; this can cause damage to the assembly and system. The assembly should insert and seat smoothly. If it binds, remove the assembly and inspect the card cage slot for any obvious obstructions.

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6. **After the assembly is completely inserted into the card cage, simultaneously press the two ejector levers to the closed position.**
 7. **Tighten the four captive Phillips screws.**