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# Sun Fire™ Cabinet Extension Brackets Installation Guide

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## Installing the Sun Fire Cabinet Extension Brackets

- 1. Remove the top trim panel from the rear of the Sun Fire™ Cabinet.**  
The top trim is attached with two M4 screws. Set these screws aside to avoid confusion with the similar sized 10-32 screws.
- 2. Remove the kick-panel and the kick-panel brackets.**  
The kick-panel snaps off but the kick-panel brackets are attached with two screws each.
- 3. Remove the rear door hinge bolts and remove the door.**  
Set all four 10-32 screws aside.
- 4. Remove the door catch.**  
Set the two 10-32 screws aside.
- 5. Lightly tighten the side extender screws (eight 10-32 screws per side) and hang the extender brackets on the screws.**  
The screws should extend out of the cabinet so that the door can hang easily on them.
- 6. Install the top extender bracket.**  
The top extender bracket attaches down from the top of the cabinet with two screws. Use the two M4 screws saved from Step 1.
- 7. Secure the side extender screws (eight per side) and install cosmetic plugs.**  
The cosmetic plugs are decorative and optional.
- 8. Secure the rear door hinge bolts to the side extender brackets using four 10-32 screws.**
- 9. Reinstall the door catch to the side extender brackets using two 10-32 screws.**
- 10. Snap the bottom bracket into place.**

