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NOTES: UNLESS OTHERWISE SPECIFIED

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	RELEASE PER ECO #12366	12/12/02	D. GRIFFITH
B	REVISED PER ECN #13210	11/21/03	D. GRIFFITH

1 ASSEMBLY - CRIMP TERMINAL LUGS PER MANUFACTURER'S INSTRUCTIONS, USING DOUBLE CRIMPS.

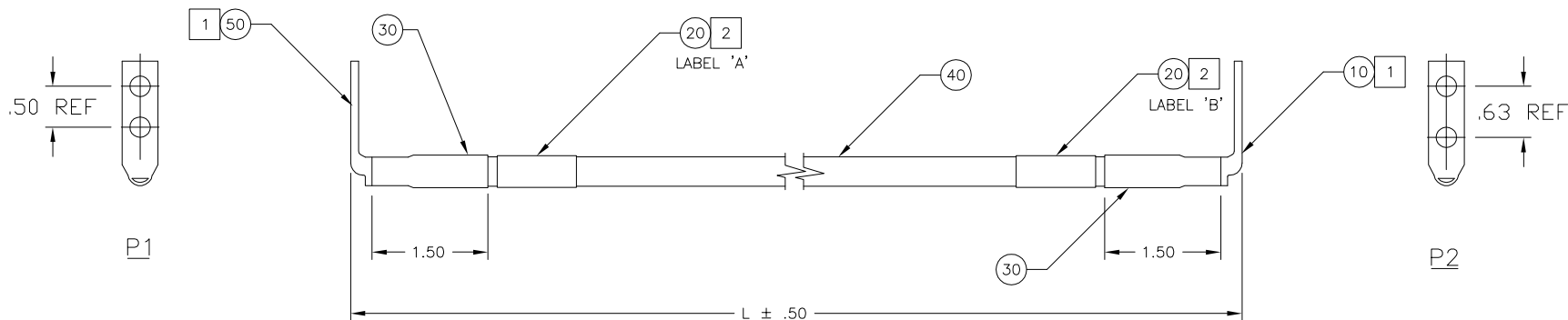
2 MARK - PERMANENTLY MARK CABLE LABEL(S) (ITEM 20) WITH TEKELEC PART NUMBER INCLUDING REVISION LEVEL, USAGE (REFER TO BLOCK), VENDOR NAME AND DATE OF MANUFACTURE. LOCATE APPROXIMATELY AS SHOWN.

3) NO ADDITIONS, DELETIONS, MODIFICATIONS OR SUBSTITUTIONS WITHOUT PRIOR WRITTEN TEKELEC APPROVAL.

4) THIS PART HAS BEEN DESIGNED IN ACCORDANCE WITH TEKELEC SPECIFICATION 906-0015-01 "SPECIFICATION, DESIGN, CABLE ASSEMBLIES, NSD".

5) THIS PART SHALL BE FABRICATED IN ACCORDANCE WITH TEKELEC SPECIFICATION 906-0016-01 "SPECIFICATION, FABRICATION, CABLE ASSEMBLIES, NSD".

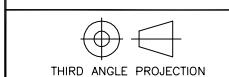
**DOCUMENT CONTROL
PRODUCTION RELEASED**



USAGE BLOCK					
PART NUMBER	LENGTH (IN) ±.50	LABEL 'A' USAGE	LABEL 'B' USAGE	APPLICATION	REVISION LEVEL
830-0927-01	48.00	FRAME	SERVER	CABLE, GROUND, SERVER TO FRAME	B

SEE SEPARATE PARTS LIST

UNLESS OTHERWISE SPECIFIED:
DO NOT SCALE DRAWING.
DIMENSIONS ARE IN INCHES.
INTERPRET DIMENSIONS IN ACCORDANCE WITH ASME Y14.5M-1994.
DRAWING TO CONFORM TO TEKELEC SPECIFICATION 907-0169-01.
DEBURR AND BREAK SHARP EDGES AND CORNERS .005-.015.
MACHINED SURFACE FINISH 125 ✓
DECIMAL TOLERANCES:
.XX = ±.02 XXX = ±.005
ANGLE TOLERANCE: ± 1°



APPROVALS	DATE
DRAWN BY J. MYERS	11/7/02
CHECKED S. LYTLE	11/19/02
APPROVED D. GRIFFITH	11/19/02
NEXT ASSY	USED ON
APPLICATION	FINISH

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MATERIAL	SEE SEPARATE PARTS LIST
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TEKELEC 26580 W. Agoura Road, Calabasas, California 91302

ASSY_CHASSIS GROUND_TKSERVER

SIZE	DIVISION	DRAWING NO.	REV.
C	NSD	830-0927-01	B
SCALE: NONE		FILE NAME: 830-0927-01_REV_B.DWG	SHEET 1 OF 1

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DWS NO 830-0927-01 1 SH 1 REV B