



PeopleSoft Engineering 8.8 Reports

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PeopleSoft Engineering 8.8 Reports

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About This PeopleBook

PeopleBooks provide you with the information that you need to implement and use PeopleSoft applications.

This preface discusses:

- Related documentation.
- Comments and suggestions.

Related Documentation

This section discusses how to:

- Obtain documentation updates.
- Order printed documentation.

Obtaining Documentation Updates

You can find updates and additional documentation for this release, as well as previous releases, on the PeopleSoft Customer Connection web site. Through the Documentation section of PeopleSoft Customer Connection, you can download files to add to your PeopleBook Library. You'll find a variety of useful and timely materials, including updates to the full PeopleSoft documentation that is delivered on your PeopleBooks CD-ROM.

Important! Before you upgrade, you must check PeopleSoft Customer Connection for updates to the upgrade instructions. PeopleSoft continually posts updates as the upgrade process is refined.

See Also

PeopleSoft Customer Connection web site, <http://www.peoplesoft.com/corp/en/login.asp>

Ordering Printed Documentation

You can order printed, bound volumes of the complete PeopleSoft documentation that is delivered on your PeopleBooks CD-ROM. PeopleSoft makes printed documentation available for each major release shortly after the software is shipped. Customers and partners can order printed PeopleSoft documentation by using any of these methods:

- Web
- Telephone
- Email

Web

From the Documentation section of the PeopleSoft Customer Connection web site, access the PeopleSoft Press web site under the Ordering PeopleBooks topic. The PeopleSoft Press web site is a joint venture between PeopleSoft and Consolidated Publications Incorporated (CPI), the book print vendor. Use a credit card, money order, cashier's check, or purchase order to place your order.

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Comments and Suggestions

Your comments are important to us. We encourage you to tell us what you like, or what you would like to see changed about PeopleBooks and other PeopleSoft reference and training materials. Please send your suggestions to:

PeopleSoft Product Documentation Manager PeopleSoft, Inc. 4460 Hacienda Drive Pleasanton, CA 94588

Or send email comments to doc@peoplesoft.com.

While we cannot guarantee to answer every email message, we will pay careful attention to your comments and suggestions.

CHAPTER 1

PeopleSoft Engineering Reports

PeopleSoft applications offer a wide range of query and reporting possibilities. In addition to the standard reports that we deliver, we also provide reporting tools that you can use to create new reports.

This appendix provides an overview of PeopleSoft Engineering reports and enables you to:

- View summary tables of all reports.
- View report details.
- View standard financial reports.

Note. For samples of these and other reports in your application, see the PDF files published on CD-ROM with your documentation (for online users) or *PeopleSoft 8 (SP2) Reporting Tools* (for hard-copy users).

PeopleSoft Engineering Standard Reports: General Description

This table lists the PeopleSoft Engineering reports, sorted alphanumerically by report ID. The reports listed are all Structured Query Reports (SQRs). If you need more information about a report, refer to the report details at the end of this appendix.

Report ID and Report Name	Description	Navigation	Run Control Page
EGS1000 ECO Report	Lists ECO information for an item or range of items for a specific business unit for a specific date or range of dates. Includes department, classification, ECO status, priority, and the name of the requestor. Can be sorted by classification and ECO number; ECO number; item, schedule date, and priority; priority, schedule date, and ECO number; schedule date, priority, and ECO number; or status, schedule date, and ECO number.	Engineering, Engineering Changes, ECO Report, ECO Report	EG_ECO_REPORT
ENS1000 BOM Report	Lists the components on either manufacturing or engineering BOMs.	Engineering, BOMs and Revisions, Reports, Bills of Material, EBOM Report	EN_BOM_REPORT

Report ID and Report Name	Description	Navigation	Run Control Page
ENS1001 Routing Report	Lists the routing information for both PeopleSoft Manufacturing and PeopleSoft Engineering routings.	Engineering, Routings, Engineering Routing Report, Routing Report	RUN_ENS1001
ENS1002 Compare Routings Report	Lists the differences between two manufacturing routings, two engineering routings, or one manufacturing routing and one engineering routing. Comparisons can also be based on the same item with different routing codes.	Engineering, Routings, Eng Routing Comparison Report, Routing Compare Report	RUN_ENS1002
ENS1003 Master Routing Where Used Report	Lists all items that reference another item as its master routing along with production data. This report is used in both PeopleSoft Manufacturing and PeopleSoft Engineering.	Engineering, Routings, Eng Master Rtg Where Used Rpt, Master Rtg Where Used Report	RUN_ENS1003
ENS1005 Compare BOMs Report	Lists the differences between a manufacturing and an engineering BOM, or two engineering BOMs.	<ul style="list-style-type: none"> Engineering, BOMs and Revisions, Reports, EBOM Comparison, EBOM Compare Report Engineering, BOMs and Revisions, Reports, EBOM Comparison, EBOM Compare Report, Print Options 	EN_BOM_COMP_REPORT
ENS1010 BOM Cost Report	Lists the component costs on either manufacturing or engineering BOMs.	Engineering, BOMs and Revisions, Reports, EBOM Costed, EBOM Costed Report	EN_BOM_COST_REPORT
ENS2000 Item Where Used Report	Lists all the BOMs on which an item appears either as a component or a substitute for a component. You'll find this information useful when you want to analyze the impact that component changes can have on all existing BOMs.	Engineering, BOMs and Revisions, Reports, Item Where Used	EN_WHEREUSED_RPT

CHAPTER 2

Report Samples

This chapter provides report samples.

For the online samples of these reports, see the PDF files that are published on CD-ROM with your online documentation.

SELECTION CRITERIA

Business Unit:	US008 COLORADO BIKE MFG/OUTDOOR
Department:	All
Classification:	All
Requestor:	All
Analyst:	All
ECO Approval Status:	All
Priority Code:	All
Sort Option:	Priority,Schd Date,ECO Number
Print Text:	Y
ECO Nbr Range:	All
Date Range:	All
Item ID Range	All
Print ECO Header:	Y

PeopleSoft Engineering
CHANGE ORDER REPORT

Report ID : EGS1000

Page No. 2
Run Date: 11/24/2003
Run Time: 16:20:49

ECO Number: ECO00000005 Description : Defect in Chain, Sugishita
Priority Code: HIGH Classification: MANDATORY
Department: 41000 Activity:
Schedule Date: 08/01/2000 ECO Approval Status: Pending
Requestor: MARYO Analyst: MARYO
Vendor Access: Yes
Text: Chain, Sugishita (GR8002) linkage defect causes excessive wear on related gear subassemblies (i.e. SR2001) due to improper spacing between links (.1 mm versus .12 mm).

<u>Item ID</u>	<u>Type</u>	<u>Rev</u>	<u>Rev</u>	<u>Rev</u>	<u>Rev Date</u>	<u>BOM</u>	<u>Rtg</u>	<u>BOM Code/</u>	<u>Rtg Code/</u>	<u>Mass Maint</u>	<u>Prdn Rel</u>	<u>EBOM Copy</u>	<u>ERTg Copy</u>
GR8002	Chg	N			08/01/2000	N	N						
								Production	Production			Pending	
SR2001	Imp	N	A		08/01/2000	Y	N					Pending	
								Production	Production				
GR8002-B	New	N			08/01/2000	N	N					Pending	
								Production	Production				

End of Report

Report ID : EN1000

PeopleSoft Bills and Routings
ENG BILL OF MATERIAL REPORT

Page No. 1
Run Date: 11/24/2003
Run Time: 16:00:15

SELECTION CRITERIA

User ID :	VP1
Run Control ID:	ProcessSweep
Bus. Unit :	US008
Items Range :	MT2000 To MT2000
BOM State :	Engineering
BOM Type :	Production
BOM Code :	All
Eff Date/Revision :	All Dates / Revisions
Number of levels Deep :	10
Print Substitutes :	Yes
Print Lower Level Outputs:	Yes
Print Component Dimensions:	Yes
Print Reference Designators:	Yes
Print Component Text:	Yes
Print Component Attachments:	Yes
Print Component Documents:	Yes
Print Assembly Text:	Yes
Print Assembly Attachments:	Yes
Print Assembly Documents:	Yes

PeopleSoft Bills and Routings
ENG BILL OF MATERIAL REPORT

Page No. 2
Run Date: 11/24/2003
Run Time: 16:00:15

Report ID : EN1000

Bus. Unit : US008
Item ID : MT2000
BOM Type : Production
BOM Code : 1
BOM Qty : 1
BOM Descr :
Source CD : Make

Substitute/		Pri/		Comp		Source		Op		Eff		Obs		Asy/		Pos		Non			
Lvl	Component ID	Description	Rev	Code	Seg	Eff Date	Obs Date	Rev	Rev	Quantity	UOM	Ord	Nbr	Yield	Sub	Own	Ph	Ser	ECO		
1	.FR7002	Bike Frame, Aluminium		Buy	10	01/01/1985	12/31/2099	A	---	1.0000	EA	ASY	0	100.0	N	N	N	N			
	Size:	Height: 0.3000 Length:			10.0000	Width: 0.3000	FT			Weight: 7.0000				LBS	Vol:				0.9000 CUF		
1	.FR7005	Front Fork	BB	Buy	10	01/01/1985	12/31/2099	A	---	1.0000	EA	ASY	0	100.0	N	N	N	N			
	Size:	Height: 0.0000 Length:			0.0000	Width: 0.0000				Weight: 0.0000					Vol:				0.0000		
1	.FR7012	Primer Paint		Buy	40	01/01/1985	12/31/2099	A	---	0.5000	GAL	ASY	0	100.0	N	N	N	N			
	Size:	Height: 0.0000 Length:			0.0000	Width: 0.0000				Weight: 0.0000					Vol:				0.0000		
1	.FS3000	Bolt		FlrS	10	01/01/1985	12/31/2099	A	---	10.0000	EA	ASY	0	100.0	N	N	N	N			
	Size:	Height: 0.0000 Length:			0.0000	Width: 0.0000				Weight: 0.0000					Vol:				0.0000		
1	.FS3001	Washer		FlrS	10	01/01/1985	12/31/2099	A	---	10.0000	EA	ASY	0	100.0	N	N	N	N			
	Size:	Height: 0.0000 Length:			0.0000	Width: 0.0000				Weight: 0.0000					Vol:				0.0000		
1	.FS3002	Nut		FlrS	10	01/01/1985	12/31/2099	A	---	10.0000	EA	ASY	0	100.0	N	N	N	N			
	Size:	Height: 0.0000 Length:			0.0000	Width: 0.0000				Weight: 0.0000					Vol:				0.0000		
1	.HB9000	Handlebar, Pro Road Racing		Buy	40	01/01/1985	12/31/2099	A	---	1.0000	EA	ASY	0	100.0	N	N	N	N			
	Size:	Height: 6.0000 Length:			28.0000	Width: 0.7500	IN			Weight: 2.0000				LBS	Vol:				126.0000 CUI		
1	.LT3009	Blue Paint		Buy	40	01/01/1985	12/31/2099	A	---	1.0000	GAL	ASY	0	100.0	N	N	N	N			
	Size:	Height: 12.0000 Length:			12.0000	Width: 12.0000	IN			Weight: 1.0000				GAL	Vol:				1.0000 CUF		
1	.LT5000	Lot Item		Make	30	01/01/1985	12/31/2099	A	---	1.0000	EA	ASY	0	100.0	N	N	N	N			
	Size:	Height: 0.0000 Length:			0.0000	Width: 0.0000				Weight: 0.0000					Vol:				0.0000		
1	.PS1004	Pedal, Deluxe		Buy	50	01/01/1985	12/31/2099	A	---	2.0000	EA	ASY	0	100.0	N	N	N	N			
	Size:	Height: 2.0000 Length:			3.0000	Width: 5.0000	IN			Weight: 1.0000				LBS	Vol:				30.0000 CUI		
1	.SR2001	Ship Serial Item		Make	30	01/01/1985	12/31/2099	A	---	1.0000	EA	ASY	0	100.0	N	N	N	N			
	Size:	Height: 0.0000 Length:			0.0000	Width: 0.0000				Weight: 0.0000					Vol:				0.0000		
2	..GR8000	Gear, Sugishita		Buy	50	01/01/1985	12/31/2099	A	---	1.0000	EA	ASY	0	100.0	N	N	N	N			
	Size:	Height: 0.0000 Length:			0.0000	Width: 0.0000				Weight: 0.0000					Vol:				0.0000		
*	GR8001	Gear, Campani		Buy	1	01/01/2000	12/31/2099			1.0000		ASY									
2	..GR8002	Chain, Sugishita		Buy	50	01/01/1985	12/31/2099	A	---	1.0000	EA	ASY	0	100.0	N	N	N	N			
	Size:	Height: 0.0000 Length:			0.0000	Width: 0.0000				Weight: 0.0000					Vol:				0.0000		
*	GR8003	Chain, Campani		Buy	1	01/01/2000	12/31/2099			1.0000		ASY									
2	..GR8007	Derailleurs, Sugishita		Buy	40	01/01/1985	12/31/2099	A	---	1.0000	EA	ASY	0	100.0	N	N	N	N			
	Size:	Height: 0.0000 Length:			0.0000	Width: 0.0000				Weight: 0.0000					Vol:				0.0000		
*	GR8008	Deraileers, Avid		Buy	1	01/01/2000	12/31/2099			1.0000		ASY									

PeopleSoft Bills and Routings
ENG BILL OF MATERIAL REPORT

Report ID : EN1000

Page No. 3
Run Date: 11/24/2003
Run Time: 16:00:17

Bus. Unit : US008
Item ID : MT2000
BOM Type : Production
BOM Code : 1
BOM Qty : 1
BOM Descr :
Source CD : Make

Lvl	Substitute/ Component ID	Description	Comp Rev	Source Code	Pri/ Op		Eff Date	Obs Date	Eff Obs		Quantity	Asy/ UOM Ord		Pos Nbr	Yield	Sub	Non			
					Seg	Seq			Rev	Rev							Own	Ph	Ser	ECO
2	..GR8012	Cassette LX145 8 Speed	Buy	30	01/01/1985		12/31/2099	A	---		1.0000	EA	ASY	0	100.0	N	N	N	N	
	Size:	Height: 0.0000 Length:			0.0000	Width:	0.0000				Weight:		0.0000			Vol:				0.0000
*	GR8011	Cassette LX150 9 Speed	Buy	1	01/01/2000		12/31/2099				1.0000	ASY								
2	..GR8200	Axle Carrier	Buy	10	01/01/1985		12/31/2099	A	---		1.0000	EA	ASY	0	100.0	N	N	N	N	
	Size:	Height: 0.0000 Length:			0.0000	Width:	0.0000				Weight:		0.0000			Vol:				0.0000
2	..GR8201	Cable Housing	Buy	10	01/01/1985		12/31/2099	A	---		1.0000	EA	ASY	0	100.0	N	N	N	N	
	Size:	Height: 0.0000 Length:			0.0000	Width:	0.0000				Weight:		0.0000			Vol:				0.0000
2	..GR8202	Dust Cover	Buy	20	01/01/1985		12/31/2099	A	---		1.0000	EA	ASY	0	100.0	N	N	N	N	
	Size:	Height: 0.0000 Length:			0.0000	Width:	0.0000				Weight:		0.0000			Vol:				0.0000
2	..GR8300	Crank Set Subassembly	Make	50	01/01/1985		12/31/2099	A	---		1.0000	EA	ASY	0	100.0	N	N	N	N	
	Size:	Height: 0.0000 Length:			0.0000	Width:	0.0000				Weight:		0.0000			Vol:				0.0000
2	..HB7100	Hub Subassembly	Make	20	01/01/1985		12/31/2099	A	---		1.0000	EA	ASY	0	100.0	N	N	N	N	
	Size:	Height: 0.0000 Length:			0.0000	Width:	0.0000				Weight:		0.0000			Vol:				0.0000
1	.SR2100	Serial Item	Make	50	01/01/1985		12/31/2099	A	---		1.0000	EA	ASY	0	100.0	N	N	N	Y	
	Size:	Height: 0.0000 Length:			0.0000	Width:	0.0000				Weight:		0.0000			Vol:				0.0000
1	.ST8003	Dual Pad Seat, Womans	BB Buy	50	01/01/1985		12/31/2099	A	---		1.0000	EA	ASY	0	100.0	N	N	N	N	
	Size:	Height: 5.0000 Length:			10.0000	Width:	10.0000	IN			Weight:		3.0000	LBS		Vol:				500.0000 CUI

End of Report

PeopleSoft Engineering
Routing Report

Report ID : ENS1001
Business Unit : US008

Page No. 1
Run Date: 11/24/2003
Run Time: 16:03:55

SELECTION CRITERIA

User ID:	VP1
Run Control ID:	EN_ProcessSweep
Business Unit :	US008
Rtg State	Engineering
Rtg Type	Production
Item ID:	All
Rtg Code	1

<u>PRINT OPTIONS</u>	All
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PeopleSoft Engineering
Routing Report

Report ID : ENS1001
Business Unit : US008

Page No. 2
Run Date: 11/24/2003
Run Time: 16:03:56

<u>Item ID</u>	<u>Description</u>	<u>Rtg Code</u>	<u>Rtg State</u>	<u>Rtg Type</u>	<u>Copy to Prdn</u>	<u>Copy to Plng</u>	<u>Priority</u>
LT5000	Wheel Subassembly	1	Engineering	Production	Yes	Yes	1
	<u>Header Text</u>						
	<u>Header Documents</u>						
	<u>Document Name</u>	<u>Fixed</u>		<u>Title</u>			
	No data found						
	<u>Header Attatchments</u>						
	<u>File Ext</u>	<u>Document Name</u>		<u>Description</u>			
	No data found						

Operation Sequence Summary

<u>Op Seq</u>	<u>Task Code</u>	<u>Description</u>	<u>Sub</u>	<u>Count Pt</u>	<u>Work Center</u>	<u>Description</u>	<u>Crew Size</u>	<u>Mach. Res.</u>	<u>S/Q</u>	<u>Intensity</u>	<u>Overlap</u>	<u>Op Yield</u>
10	WHEEL	Wheel Assembly	No	No	WHEEL	Wheel Subassembly	4	0		Labor Time	No Overlap	100.0000

Routing Resources

<u>Resource Type</u>	<u>Crew/Mach/Tool</u>	<u>Description</u>	<u>Status</u>	<u>Qty Used</u>	<u>Priority</u>
Primary Crew	ASSY05	Assembly Crew 5	Available	0	10

Rtg Time

<u>Time/Resource Type</u>	<u>OP Time/Rate</u>	<u>Time/Rate Unit</u>	<u>Incl Setup</u>
Planning Labor Run	3.00	Minutes	No
Costing Labor Run	3.00	Minutes	No

Conversion Codes

<u>Conversion Code</u>	<u>Description</u>	<u>Overhead1</u>	<u>Overhead2</u>	<u>Overhead3</u>	<u>Overhead4</u>
4402	Mixing	6501	6506		

Operation Documents

<u>Document Name</u>	<u>Fixed</u>	<u>Title</u>
No data found		

PeopleSoft Engineering
Routing Report

Report ID : ENS1001
Business Unit : US008

Page No. 3
Run Date: 11/24/2003
Run Time: 16:03:56

<u>Item ID</u>	<u>Description</u>	<u>Rtg Code</u>	<u>Rtg State</u>	<u>Rtg Type</u>	<u>Copy to Prdn</u>	<u>Copy to Plng</u>	<u>Priority</u>
	Wheel Subassembly	1	Engineering	Production	Yes	Yes	1
	<u>Header Text</u>						

Operation Attatchments

<u>File Ext</u>	<u>Document ID</u>	<u>Description</u>
No data found		

Operation Sequence Summary

<u>Op Seq</u>	<u>Task Code</u>	<u>Description</u>	<u>Sub</u>	<u>Count</u>	<u>Pt</u>	<u>Work Center</u>	<u>Description</u>	<u>Crew Size</u>	<u>Mach. Res.</u>	<u>S/O</u>	<u>Intensity</u>	<u>Overlap</u>	<u>Op Yield</u>
20	INSP	In Process Inspectio	No	No		INSP	In Process Inspectio	1	1		Longest Time	No Overlap	100.0000

Routing Resources

<u>Resource Type</u>	<u>Crew/Mach/Tool</u>	<u>Description</u>	<u>Status</u>	<u>Qty Used</u>	<u>Priority</u>
Primary Crew	INSP01	Inspection Team	Available	0	10
Primary Machine	AUTOINSP	Automated Inspection		0	10

Rtg Time

<u>Time/Resource Type</u>	<u>OP Time/Rate</u>	<u>Time/Rate Unit</u>	<u>Incl Setup</u>
Planning Labor Run	100.00	Units per Hour	No
Planning Machine Run	400.00	Units per Hour	No
Costing Labor Run	100.00	Units per Hour	No
Costing Machine Run	400.00	Units per Hour	No

Conversion Codes

<u>Conversion Code</u>	<u>Description</u>	<u>Overhead1</u>	<u>Overhead2</u>	<u>Overhead3</u>	<u>Overhead4</u>
4406	Quality Assurance	6500	6504	6505	

Operation Documents

<u>Document Name</u>	<u>Fixed</u>	<u>Title</u>
No data found		

PeopleSoft Engineering
Routing Compare Report

Report ID : ENS1002
Business Unit : US008

Page No. 1
Run Date: 11/24/2003
Run Time: 16:04:55

SELECTION CRITERIA

User ID:	VP1
Run Control ID:	EN_ProcessSweep
Business Unit :	US008
Rtg Type	Production
<u>Baseline</u>	<u>RTG1</u>
Rtg State	Engineering
Item ID:	LT5000
Rtg Code	1 Thru 1
<u>Target</u>	<u>RTG2</u>
Rtg State	Engineering
Item ID:	MT3000
Rtg Code	1

PeopleSoft Engineering
Routing Compare Report

Report ID : ENS1002
Business Unit : US008

Page No. 2
Run Date: 11/24/2003
Run Time: 16:04:56

<u>Routings</u>	<u>Item ID</u>	<u>Description</u>	<u>Rtg State</u>	<u>Rtg Type</u>	<u>Rtg Code</u>
Baseline RTG1	LT5000	Wheel Subassembly	Engineering	Production	1
Target RTG2	MT3000	Mountain Bike, Womans	Engineering	Production	1

Header Detail

<u>Routings</u>	<u>Description</u>	<u>Short Descr</u>	<u>Copy to Prdn</u>	<u>Copy to Plng</u>	<u>Priority</u>
RTG1	Wheel Subassembly Text:	Wheel Assy	Yes	Yes	1
RTG2	Mountain Bike, Womans Text:	Mt Bike Wm	Yes	Yes	1

Header Attatchments

<u>Differences</u>	<u>File Ext</u>	<u>Document ID</u>	<u>Description</u>
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Operations

<u>Differences</u>	<u>Op Seg</u>	<u>Task Code</u>	<u>Description</u>	<u>Sub</u>	<u>Work Center</u>	<u>Description</u>	<u>Crew Size</u>	<u>Mach. Res.</u>	<u>Intensity</u>	<u>S/Q</u>	<u>Overlap</u>	<u>Ship Ahead</u>	<u>Yield %</u>
Added	50	INSP	In Process Inspectio	No	INSP	In Process Inspectio	1	1	Longest Time		No Overlap	0	100.0000
Changed RTG1	10	WHEEL	Wheel Assembly	No	WHEEL	Wheel Subassembly	4	0	Labor Time		No Overlap	0	100.0000
Changed RTG1	20	INSP	In Process Inspectio	No	INSP	In Process Inspectio	1	1	Longest Time		No Overlap	0	100.0000
Changed RTG1	30	FINAL	Final Assembly	No	FI-ASSY	Final Assembly Work	1	1	Longest Time		No Overlap	0	100.0000
Changed RTG1	40	TEST-S	Testing - Subassembl	No	TEST-SA	Testing Work Center	1	1	Longest Time		No Overlap	0	100.0000
Changed RTG2	10	FORK	Add Fork	No	FI-ASSY	Final Assembly Work	1	1	Longest Time		No Overlap	0	100.0000
Changed RTG2	20	FINAL	Final Assembly	No	FI-ASSY	Final Assembly Work	1	1	Longest Time		No Overlap	0	100.0000
Changed RTG2	30	INSP	In Process Inspectio	No	INSP	In Process Inspectio	1	1	Longest Time		No Overlap	0	100.0000
Changed RTG2	40	SUB-1	Subcontracted Painti	Yes	SUB-1	Paint	1	0	Labor Time		No Overlap	0	100.0000

Operation Text

<u>Differences</u>	<u>Op Seg</u>	<u>Text</u>
Added	50	
Changed RTG1	10	
Changed RTG1	20	
Changed RTG1	30	
Changed RTG1	40	
Changed RTG2	10	
Changed RTG2	20	
Changed RTG2	30	
Changed RTG2	40	

PeopleSoft Engineering
Routing Compare Report

Report ID : ENS1002
Business Unit : US008

Page No. 3
Run Date: 11/24/2003
Run Time: 16:04:56

<u>Routings</u>		<u>Item ID</u>	<u>Description</u>	<u>Rtg State</u>	<u>Rtg Type</u>	<u>Rtg Code</u>
Baseline	RTG1	LT5000	Wheel Subassembly	Engineering	Production	1
Target	RTG2	MT3000	Mountain Bike, Womans	Engineering	Production	1

<u>Rtg Time</u>						
<u>Differences</u>	<u>Op Seg</u>	<u>Time/Resource Type</u>	<u>OP Time/Rate</u>	<u>Time/Rate Unit</u>	<u>Incl Setup</u>	
Added	50	Planning Labor Run	100.00	Units per Hour	No	
Added	50	Planning Machine Run	400.00	Units per Hour	No	
Added	50	Costing Labor Run	100.00	Units per Hour	No	
Added	50	Costing Machine Run	400.00	Units per Hour	No	
Changed RTG1	20	Planning Labor Run	100.00	Units per Hour	No	
Changed RTG1	20	Planning Machine Run	400.00	Units per Hour	No	
Changed RTG1	20	Costing Labor Run	100.00	Units per Hour	No	
Changed RTG1	20	Costing Machine Run	400.00	Units per Hour	No	
Changed RTG1	30	Planning Labor Run	15.00	Minutes	No	
Changed RTG1	30	Planning Machine Run	15.00	Minutes	No	
Changed RTG1	30	Costing Labor Run	15.00	Minutes	No	
Changed RTG1	30	Costing Machine Run	15.00	Minutes	No	
Changed RTG1	40	Planning Labor Run	6.00	Minutes	No	
Changed RTG1	40	Costing Labor Run	6.00	Minutes	No	
Changed RTG2	20	Planning Labor Run	15.00	Minutes	No	
Changed RTG2	20	Planning Machine Run	15.00	Minutes	No	
Changed RTG2	20	Costing Labor Run	15.00	Minutes	No	
Changed RTG2	20	Costing Machine Run	15.00	Minutes	No	
Changed RTG2	30	Planning Labor Run	100.00	Units per Hour	No	
Changed RTG2	30	Planning Machine Run	400.00	Units per Hour	No	
Changed RTG2	30	Costing Labor Run	100.00	Units per Hour	No	
Changed RTG2	30	Costing Machine Run	400.00	Units per Hour	No	
Changed RTG2	40	Planning Labor Run	200.00	Units per Hour	No	
Changed RTG2	40	Costing Labor Run	200.00	Units per Hour	No	

PeopleSoft Bills and Routings
Master Routing Where Used Report

Report ID : ENS1003
Business Unit : US008

Page No. 1
Run Date: 11/24/2003
Run Time: 16:47:19

SELECTION CRITERIA

User ID: VP1

Run Control ID: ADHOC

Business Unit : US008

Routing State: Engineering

Routing Type: Production

Item ID: All

Print Production Details: Yes

Start Date: All

Requested Prod. Status:	Entered	Firmed	Released	In Process	Pend Complete
	Complete	Clsd Labor	Clsd Actg	Cancelled	

PeopleSoft Bills and Routings
Master Routing Where Used Report

Report ID : ENS1003
Business Unit : US008

Page No. 2
Run Date: 11/24/2003
Run Time: 16:47:19

<u>Ref Rtg Item</u>	<u>Description</u>	<u>Uom</u>	<u>Planner Cd</u>	<u>Lot Control</u>	<u>Serial Control</u>	<u>Revision Control</u>	<u>Routing Code</u>
SR1001	Serial Item	EA	AW	No	Yes	Yes	0

<u>Prdn ID</u>	<u>Area</u>	<u>Area Description</u>	<u>Status</u>	<u>Type</u>	<u>BOM Code</u>	<u>Revision</u>	<u>Start Date</u>	<u>Start Time</u>	<u>Due Date</u>	<u>Due Time</u>
PRD00122	FINAL		In Process	Production	1		07/28/2000	20:00:00	08/02/2000	23:00:00
PRD00123	FINAL		In Process	Production	1		08/01/2000	20:36:00	08/02/2000	13:06:00
PRD00220	FINAL		In Process	Production	1		08/01/2000	22:06:00	08/02/2000	13:06:00
PRD00124	FINAL		Released	Production	1		08/02/2000	12:30:00	08/03/2000	22:30:00
PRD00125	FINAL		Entered	Production	1		08/02/2000	12:30:00	08/03/2000	22:30:00

<u>Item ID</u>	<u>Description</u>
LT5010	Custom Road Bicycle

<u>Prdn ID</u>	<u>Area</u>	<u>Area Description</u>	<u>Status</u>	<u>Type</u>	<u>BOM Code</u>	<u>Revision</u>	<u>Start Date</u>	<u>Start Time</u>	<u>Due Date</u>	<u>Due Time</u>
PRD00206	CUSTOM	Custom Bike Production	Released	Production	1		08/07/2000	21:30:00	08/03/2000	23:00:00
PRD00208	CUSTOM	Custom Bike Production	Released	Production	1		08/07/2000	21:30:00	08/03/2000	23:00:00
PRD00267	CUSTOM	Custom Bike Production	Completed	Production	0		11/18/2003	09:14:00	08/03/2000	18:14:36
PRD00235	CUSTOM	Custom Bike Production	Completed	Production	0		11/18/2003	21:34:00	08/03/2000	14:34:40
PRD00232	CUSTOM	Custom Bike Production	Completed	Production	0		11/19/2003	12:38:00	08/03/2000	13:38:34
PRD00261	CUSTOM	Custom Bike Production	Completed	Production	0		11/19/2003	09:12:00	08/03/2000	18:12:20
PRD00284	CUSTOM	Custom Bike Production	Completed	Production	0		11/19/2003	10:58:00	08/03/2000	19:58:37
PRD00250	CUSTOM	Custom Bike Production	Completed	Production	0		11/19/2003	17:09:00	08/03/2000	18:09:48
PRD00265	CUSTOM	Custom Bike Production	Completed	Production	0		11/19/2003	17:14:00	08/03/2000	18:14:36
PRD00281	CUSTOM	Custom Bike Production	Completed	Production	0		11/19/2003	18:58:00	08/03/2000	19:58:37
PRD00273	CUSTOM	Custom Bike Production	Completed	Production	0		11/19/2003	18:56:00	08/03/2000	19:56:21
PRD00258	CUSTOM	Custom Bike Production	Completed	Production	0		11/19/2003	17:12:00	08/03/2000	18:12:20
PRD00237	CUSTOM	Custom Bike Production	Completed	Production	0		11/19/2003	19:34:00	08/03/2000	14:34:40
PRD00276	CUSTOM	Custom Bike Production	In Process	Production	0		11/19/2003	10:56:00	08/03/2000	19:56:21
PRD00253	CUSTOM	Custom Bike Production	Pend Cmpl	Production	0		11/19/2003	09:09:00	08/03/2000	18:09:48
PRD00239	CUSTOM	Custom Bike Production	Completed	Production	0		11/19/2003	14:34:00	08/03/2000	14:34:40
PRD00244	CUSTOM	Custom Bike Production	Completed	Production	0		11/19/2003	13:36:00	08/03/2000	14:36:11
PRD00228	CUSTOM	Custom Bike Production	Completed	Production	0		11/20/2003	11:08:00	08/03/2000	13:38:34
PRD00230	CUSTOM	Custom Bike Production	Completed	Production	0		11/20/2003	08:38:00	08/03/2000	13:38:34
PRD00231	CUSTOM	Custom Bike Production	Completed	Production	0		11/20/2003	10:08:00	08/03/2000	13:38:34
PRD00234	CUSTOM	Custom Bike Production	Completed	Production	0		11/20/2003	11:04:00	08/03/2000	14:34:40
PRD00238	CUSTOM	Custom Bike Production	Completed	Production	0		11/20/2003	11:04:00	08/03/2000	14:34:40
PRD00241	CUSTOM	Custom Bike Production	Completed	Production	0		11/20/2003	11:06:00	08/03/2000	14:36:11
PRD00243	CUSTOM	Custom Bike Production	Completed	Production	0		11/20/2003	11:06:00	08/03/2000	14:36:11
PRD00246	CUSTOM	Custom Bike Production	Completed	Production	0		11/20/2003	14:39:00	08/03/2000	18:09:48
PRD00279	CUSTOM	Custom Bike Production	Completed	Production	0		11/20/2003	16:28:00	08/03/2000	19:58:37
PRD00277	CUSTOM	Custom Bike Production	Completed	Production	0		11/20/2003	16:28:00	08/03/2000	19:58:37
PRD00271	CUSTOM	Custom Bike Production	Completed	Production	0		11/20/2003	16:26:00	08/03/2000	19:56:21
PRD00269	CUSTOM	Custom Bike Production	Completed	Production	0		11/20/2003	16:26:00	08/03/2000	19:56:21
PRD00264	CUSTOM	Custom Bike Production	Completed	Production	0		11/20/2003	15:44:00	08/03/2000	18:14:36

Report ID : ENS1005

PeopleSoft Bills and Routings
ENG BILL OF MATERIALS COMPARE REPORT

Page No. 1
Run Date: 11/24/2003
Run Time: 16:02:13

SELECTION CRITERIA

User ID:	VP1
Run Control ID:	EN_PageSweep
Business Unit :	US008
Type	Production
<u>Baseline</u>	<u>BOM1</u>
BOM State	Engineering
Item ID:	MT3000
BOM Code	1.00 Thru 1.00
<u>Target</u>	<u>BOM2</u>
BOM State	Engineering
Item ID:	SR2001
BOM Code	1.00

PeopleSoft Bills and Routings
ENG BILL OF MATERIALS COMPARE REPORT

Report ID : ENS1005

Page No. 2
Run Date: 11/24/2003
Run Time: 16:02:13

Bus. Unit : US008

<u>BOM</u>		<u>Item ID</u>	<u>Description</u>	<u>BOM State</u>	<u>BOM Type</u>	<u>BOM Code</u>
Baseline	BOM1	MT3000	Mountain Bike, Womans	Engineering	Production	1
Target	BOM2	SR2001	Ship Serial Item	Engineering	Production	1

Component Operations Sequence

<u>Differences</u>	<u>Component ID</u>	<u>Description</u>	<u>Comp Rev</u>	<u>OP Seq</u>	<u>Eff Date</u>	<u>Obs Date</u>	<u>Teardown</u>	<u>Yield</u>	<u>Pos Nbr</u>	<u>Non Own</u>	<u>Sub Supply</u>	<u>UOM</u>	<u>Qty</u>	<u>Per</u>	<u>Subs Exist</u>	<u>Serial Control</u>
Deleted	FR7002	Bike Frame, Aluminium		10	01/01/1985	12/31/2099	Yes	100.0	0	No	No	EA	1	Assembly	No	No
Deleted	FR7005	Front Fork	BB	10	01/01/1985	12/31/2099	Yes	100.0	0	No	No	EA	1	Assembly	No	No
Deleted	FR7012	Primer Paint		40	01/01/1985	12/31/2099	Yes	100.0	0	No	No	GAL	0.5	Assembly	No	No
Deleted	FS3000	Bolt		10	01/01/1985	12/31/2099	No	100.0	0	No	No	EA	10	Assembly	No	No
Deleted	FS3001	Washer		10	01/01/1985	12/31/2099	Yes	100.0	0	No	No	EA	10	Assembly	No	No
Deleted	FS3002	Nut		10	01/01/1985	12/31/2099	No	100.0	0	No	No	EA	10	Assembly	No	No
Deleted	HB9001	Handlbar, Mountain		40	01/01/1985	12/31/2099	Yes	100.0	0	No	No	EA	1	Assembly	No	No
Deleted	LT3008	White Paint		40	01/01/1985	12/31/2099	Yes	100.0	0	No	No	GAL	1	Assembly	No	No
Deleted	LT5000	Lot Item		30	01/01/1985	12/31/2099	Yes	100.0	0	No	No	EA	1	Assembly	No	No
Deleted	PS1002	Pedal, Standard		50	01/01/1985	12/31/2099	Yes	100.0	0	No	No	EA	2	Assembly	No	No
Deleted	SR2001	Ship Serial Item		30	01/01/1985	12/31/2099	Yes	100.0	0	No	No	EA	1	Assembly	No	No
Deleted	SR2100	Serial Item		50	01/01/1985	12/31/2099	Yes	100.0	0	No	No	EA	1	Assembly	No	Yes
Deleted	ST8004	Gelflex Seat, Womans	BB	50	01/01/1985	12/31/2099	Yes	100.0	0	No	No	EA	1	Assembly	No	No
Added	GR8000	Gear, Sugishita		50	01/01/1985	12/31/2099	Yes	100.0	0	No	No	EA	1	Assembly	Yes	No
Added	GR8002	Chain, Sugishita		50	01/01/1985	12/31/2099	Yes	100.0	0	No	No	EA	1	Assembly	Yes	No
Added	GR8007	Derailleurs, Sugishita		40	01/01/1985	12/31/2099	Yes	100.0	0	No	No	EA	1	Assembly	Yes	No
Added	GR8012	Cassette LX145 8 Speed		30	01/01/1985	12/31/2099	Yes	100.0	0	No	No	EA	1	Assembly	Yes	No
Added	GR8200	Axle Carrier		10	01/01/1985	12/31/2099	Yes	100.0	0	No	No	EA	1	Assembly	No	No
Added	GR8201	Cable Housing		10	01/01/1985	12/31/2099	Yes	100.0	0	No	No	EA	1	Assembly	No	No
Added	GR8202	Dust Cover		20	01/01/1985	12/31/2099	Yes	100.0	0	No	No	EA	1	Assembly	No	No
Added	GR8300	Crank Set Subassembly		50	01/01/1985	12/31/2099	Yes	100.0	0	No	No	EA	1	Assembly	No	No
Added	HB7100	Hub Subassembly		20	01/01/1985	12/31/2099	Yes	100.0	0	No	No	EA	1	Assembly	No	No

Report ID : ENS1005

PeopleSoft Bills and Routings
ENG BILL OF MATERIALS COMPARE REPORT

Page No. 4
Run Date: 11/24/2003
Run Time: 16:02:13

Bus. Unit : US008

Added	GR8300	50	01/01/1985	0.00	0.00	0.00	0.00	0.00
Added	HB7100	20	01/01/1985	0.00	0.00	0.00	0.00	0.00

Outputs (Top Level)

<u>Differences</u>	<u>Output Item ID</u>	<u>Description</u>	<u>OP Seq</u>	<u>Eff Date</u>	<u>Obs Date</u>	<u>Type</u>	<u>Qty</u>	<u>Per</u>	<u>Std UOM</u>	<u>Res%</u>	<u>Cost%</u>	<u>Serial Control</u>
Deleted	MT3000	Mountain Bike, Woman	0	01/01/1900	12/31/2099	Primary Item	1	Assembly	EA	100	100	No
Added	SR2001	Ship Serial Item	0	01/01/1900	12/31/2099	Primary Item	1	Assembly	EA	100	100	No

Assembly Header

<u>BOM</u>	<u>Description</u>	<u>Short Descr</u>	<u>Text</u>
BOM1	Mt Bike, Woman's	Mt Bike, W	
BOM2	Gear Subassy Production BOM	Gear Assy	

Assembly Documents

<u>Differences</u>	<u>Document Name</u>	<u>Title</u>	<u>Fixed</u>
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Assembly Attatchments

<u>Differences</u>	<u>File Ext</u>	<u>Document ID</u>	<u>Description</u>
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End of Report

Report ID : ENS1010

PeopleSoft Bills and Routings
BOM COSTED REPORT

Page No. 1
Run Date: 11/24/2003
Run Time: 16:34:13

SELECTION CRITERIA

User ID :	VP1
Run Control ID:	ADHOC
Bus. Unit :	US008
Items Range :	MT2000 To MT2000
Cost Type :	CUR
Cost Version :	ENGL
BOM State :	Engineering
Bom Code :	1
Routing Code :	1
Eff Rev :	A
Cost as Batch :	N
Print Lower Level Outputs :	Y
Number of levels Deep :	1

PeopleSoft Bills and Routings
BOM COSTED REPORT

Report ID : ENS1010

Page No. 2
Run Date: 11/24/2003
Run Time: 16:34:13

Bus. Unit : US008
Item ID : MT2000
BOM Code : 1 Routing Code : 1
BOM Qty : 1.00
Cost as Batch : N

Lvl	Type	Component ID	Description	Source Code	Op Seq	Costed Req Qty	UOM	Asy/ Ord	Yield	Extended Cost
1	Component	.FR7002	Bike Frame, Aluminium	Buy	10	1.0000	EA	ASY	100.00	0.4692
1	Component	.FR7005	Front Fork	Buy	10	1.0000	EA	ASY	100.00	1.7560
1	Component	.FR7012	Primer Paint	Buy	40	0.5000	GAL	ASY	100.00	1.4900
1	Component	.FS3000	Bolt	Floor Stck	10	10.0000	EA	ASY	100.00	0.0000
1	Component	.FS3001	Washer	Floor Stck	10	10.0000	EA	ASY	100.00	0.0000
1	Component	.FS3002	Nut	Floor Stck	10	10.0000	EA	ASY	100.00	0.0000
1	Component	.HB9000	Handlebar, Pro Road Racing	Buy	40	1.0000	EA	ASY	100.00	19.8700
1	Component	.LT3009	Blue Paint	Buy	40	1.0000	GAL	ASY	100.00	8.7600
1	Component	.LT5000	Lot Item	Make	30	1.0000	EA	ASY	100.00	19.2196
1	Component	.PS1004	Pedal, Deluxe	Buy	50	2.0000	EA	ASY	100.00	17.4600
1	Component	.SR2001	Ship Serial Item	Make	30	1.0000	EA	ASY	100.00	53.0971
1	Component	.SR2100	Serial Item	Make	50	1.0000	EA	ASY	100.00	54.6111
1	Component	.ST8003	Dual Pad Seat, Womans	Buy	50	1.0000	EA	ASY	100.00	4.0900
Total Component Cost:										180.8230

Output Costs:

Type	Output Item/ Description	Associated Primary BOM	Cost %	Output Quantity	Asy/ UOM Ord	Item Cost Version Cost	Item Report Cost	Delta
Primary	MT2000 Standard Item	MT2000	100	1.0000	EA ASY	180.8230	180.8230	0.0000

PeopleSoft Bills and Routings
BOM COSTED REPORT

Report ID : ENS1010

Page No. 3
Run Date: 11/24/2003
Run Time: 16:34:23

Bus. Unit : US008
Item ID : MT2000
BOM Code : 1 Routing Code : 1
BOM Qty : 1.00
Cost as Batch : N

<u>Item Cost by Version</u>					
<u>Output Item ID</u>	<u>Cost Element</u>	<u>Description</u>	<u>This Level</u>	<u>Lower Level</u>	<u>Total Item Output Cost</u>
MT2000	100	Material - General	0.0000	51.6700	
	101	Material - Gears	0.0000	53.0971	
	102	Material - Wheels	0.0000	38.4392	
	103	Material - Brakes	0.0000	35.3915	
	104	Material - Frames	0.0000	2.2252	
		Total	0.0000	180.8230	180.8230

End of Report

Report ID : ENS2000

PeopleSoft Bills and Routings
ENG ITEM WHERE USED REPORT

Page No. 1
Run Date: 11/24/2003
Run Time: 16:01:17

SELECTION CRITERIA

User ID:	VP1
Run Control ID:	PageSweep
Bus. Unit :	US008
Item Range :	FS3000 To FS3000
BOM State :	Engineering
BOM Type :	Production
BOM Code :	1
Eff Date :	11/24/2003
Search :	Components Only
Number of levels Deep :	10

Report ID : ENS2000

PeopleSoft Bills and Routings
ENG ITEM WHERE USED REPORT

Page No. 2
Run Date: 11/24/2003
Run Time: 16:01:18

Bus. Unit : US008
Component ID : FS3000
BOM Type : Production
BOM Code : 1
Source CD : FlrS

<u>Lvl</u>	<u>Item ID</u>	<u>Description</u>	<u>Comp</u> <u>Rev</u>	<u>Source</u> <u>Code</u>	<u>Op</u> <u>Seq</u>	<u>Eff Date</u>	<u>Obs Date</u>	<u>Eff</u> <u>Rev</u>	<u>Obs</u> <u>Rev</u>	<u>Quantity</u>	<u>Asy/</u> <u>Ord</u>	<u>Pos</u> <u>Uom</u>	<u>Nbr</u>	<u>Yield</u>	<u>Sub</u>	<u>Non</u> <u>Own</u>	<u>Ph</u>	<u>Ser</u>	<u>ECO</u>
1	.MT2000	Standard Item		Make	10	01/01/1985	12/31/2099			10.0000	ASY EA	0	100.0	N		N	N	N	
1	.MT3000	Mountain Bike, Womans		Make	10	01/01/1985	12/31/2099			10.0000	ASY EA	0	100.0	N		N	N	N	

End of Report