

Sun™ Rack Cabinet Extension Installation Guide

For Sun Rack 900-38, 1000-38, and 1000-42

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Preface

The Sun Rack Cabinet Extension Installation Guide for Sun Rack 900-38, 1000-38, and 1000-42 describes how to install the cabinet extension. This document is written for users who have experience troubleshooting and replacing hardware.

Related Documentation

Find the following documents online at:

http://www.sun.com/documentation/

or:

http://www.sun.com/products-n-solutions/hardware/docs/peripherals/cabinets_racks/sun_rack/index.html

Application	Title	Part Number	Format	Location
Recent Changes	Sun Rack Product Notes	819-7994	PDF	Online
Service	Sun Rack Service Manual	816-6387	PDF	Online
Safety	Sun Rack Safety and Regulatory Compliance Information	819-7096	PDF	Online

Documentation, Support, and Training

Sun Function	URL	
Documentation	http://www.sun.com/documentation/	
Support	http://www.sun.com/support/	
Training	http://www.sun.com/training/	

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Sun Rack Cabinet Extension Installation Guide for Sun Rack 900-38, 1000-38, and 1000-42, part number 819-3235-10

Preparing for Installation

About the Sun Rack Cabinet Extension

Ensure that you plan the installation process ahead of time. You may need to power-off systems and disconnect cables to install the cabinet extension.

You can install the Sun Rack cabinet extension on the front or the back of the Sun Rack 900-38, 1000-38, and 1000-42. The rear door hinges of all Sun Racks are identical (FIGURE 1-1).

To install the cabinet extension on the *front* of Sun racks with silver alloy doors, you need to replace the front hinges.

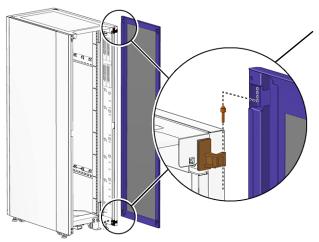
The Sun cabinet extension can be installed on older Sun Racks that have illuminated logos, but the logo will be partially blocked by the cabinet extension.



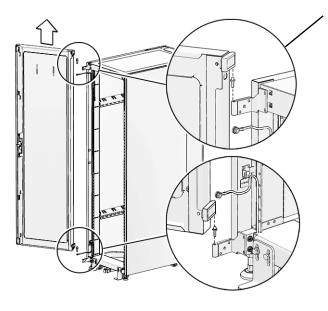
Caution – The cabinet extension cannot support the weight of an HVAC system. If you plan to install the cabinet extension on a Sun Rack 1042 with an HVAC rear door assembly, you must install the cabinet extension on the front of the Sun Rack.

Note – If you need to move a Sun Rack in the original shipping carton, you must remove the Sun Rack cabinet extension from the rack. The cabinet extension does not fit inside the top carton.

1



All rear doors and front purple doors hang on gold hinges.



Front silver alloy doors have black and silver hinges and can only be mounted on the left.

FIGURE 1-1 Comparison of Sun Rack Doors and Hinges

Cabinet Extension Dimensions

Cabinet Extension	Height	Depth	Width	Weight
900-38	188 cm (74 in.)	96 mm (3.8 in.)	600 mm (23.62 in.)	21.77 kg (48 lbs)
1000-38	188 cm (74 in.)	96 mm (3.8 in.)	600 mm (23.62 in.)	21.77 kg (48 lbs)
1000-42	205.7 cm (81 in.)	96 mm (3.8 in.)	600 mm (23.62 in.)	24.94 kg (55 lbs)

Parts List

- Cabinet Extension with four hinges, two ground cables, and two stabilizing feet
- Four hinge pins
- Four M6 Phillips screws (pre-inserted in the cabinet extension)

Tools Required

- #3 Phillips screwdriver
- Large flat head screwdriver
- Small flat head screwdriver
- 10 mm wrench or a 10 mm socket wrench with offset socket adapter
- Adjustable crescent wrench (or one 13 mm and one 17 mm wrench)

Installing the Cabinet Extension on Racks with Gold Hinges

Use this procedure to install the extension on *the rear of all Sun Racks* and any rack with a front purple door.

If you need to install a cabinet extension on the front of a rack with the silver alloy doors, see: "Installing the Cabinet Extension on the Front of Sun Racks With Silver Alloy Doors" on page 15.

Preparing for Installation

- 1. If necessary, remove all power, and disconnect all power and data cables from the Sun Rack and installed equipment.
 - Follow the manufacturer's recommended shutdown procedures before removing power from any equipment.
- 2. Pull out the end of the antitilt bar to the fully extended position (FIGURE 2-1).
- 3. Rotate the foot 90 degrees and adjust the height of the foot so that it rests on the floor.
- 4. If necessary, lower the four cabinet feet to contact the floor.

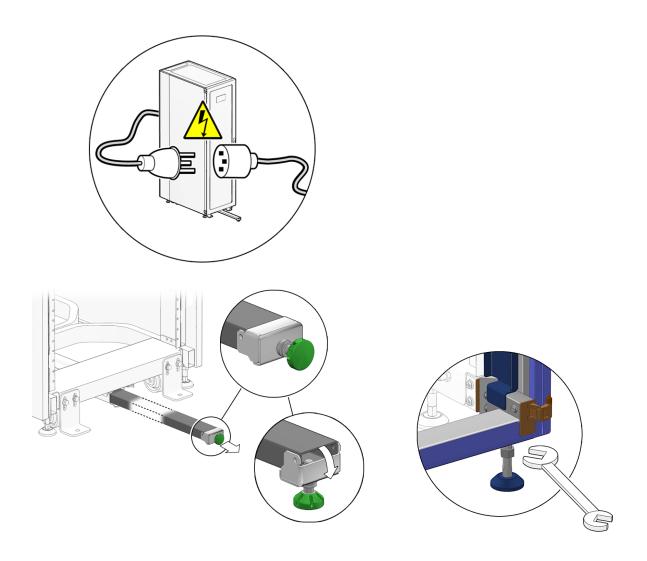


FIGURE 2-1 Removing the Power, Deploying the Antitilt Bar and Lowering the Sun Rack Feet

Installing the Cabinet Extension on Racks with Gold Hinges

Use this procedure to install the extension on the *rear of all Sun Racks*. This procedure should also be used for any rack with a front purple door.

If you need to install a cabinet extension on a rack with the silver alloy doors (and silver and black hinges) see: "Installing the Cabinet Extension on the Front of Sun Racks With Silver Alloy Doors" on page 15.



Caution – The cabinet extension weighs up to 55 lbs and may require two people to safely install.

Installing the Cabinet Extension

- 1. Determine whether you will extend the front or rear of the cabinet and open that door.
- 2. Using a 10 mm wrench, disconnect the ground cable from the door (FIGURE 2-2).

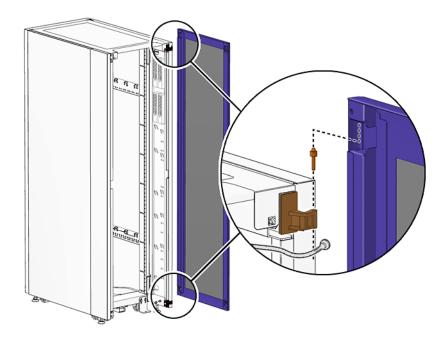


FIGURE 2-2 Removing the Purple Cabinet Door

- 3. Lift the door from the hinges and remove the door from the cabinet.
- 4. Install the two provided hinge pins onto the unused hinges, one on the top of the cabinet and one on the bottom of the cabinet (FIGURE 2-3).

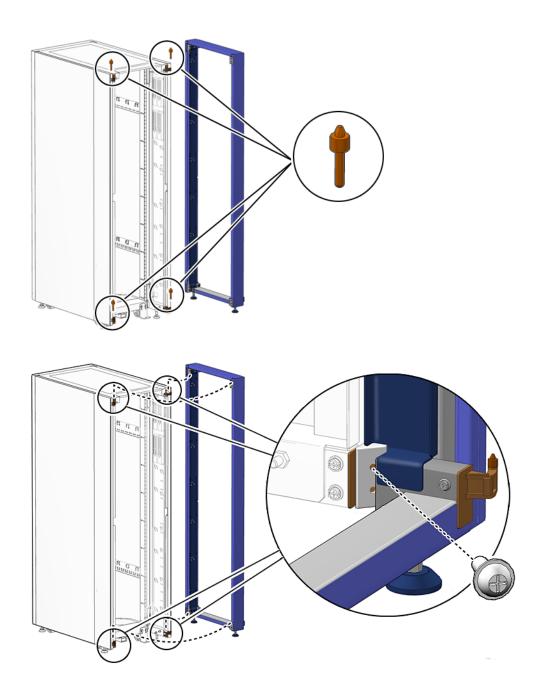


FIGURE 2-3 Installing Four Hinge Pins, the Cabinet Extension, and Angle Bracket Screws

- 5. Position the cabinet extension over all four hinge pins and lift the cabinet extension into place (FIGURE 2-3).
- 6. Secure the angle bracket phillips screws into the side of all four hinges (FIGURE 2-3).
- 7. Position the door over two of the hinge pins and lift the door onto the cabinet extension (FIGURE 2-4).

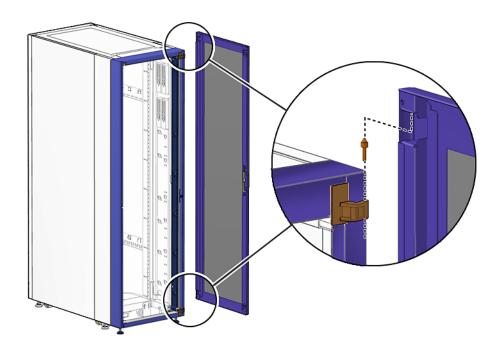


FIGURE 2-4 Lifting the Door onto the Sun Rack



Caution – The ground cables must be properly attached at three points: the Sun rack, the cabinet extension, and the door.

8. Secure the cabinet extension ground cables and stabilizer feet. See "Securing the Ground Cables and Stabilizer Feet" on page 11.

Securing the Ground Cables and Stabilizer Feet

Securing the Stabilizer Feet

- 1. Using an adjustable wrench or a small flat blade screwdriver, adjust the cabinet extension feet (FIGURE 3-1).
- 2. Secure the lock nut with a crescent wrench (or one 13 mm and one 17 mm open end wrench).

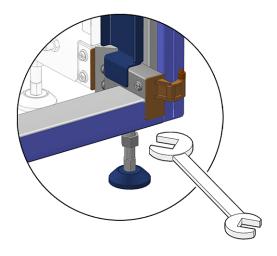


FIGURE 3-1 Securing the Cabinet Extension Stabilizer Feet

Connecting the Ground Cables



Caution – The ground cables must be properly attached at three points on the Sun rack, the cabinet extension, and the door.

Both ends of the cabinet extension cable are screwed into the extension for shipping (FIGURE 3-2).

If the door is hung on the left hinges, use the top ground cables. If the door is hung on the right hinges, connect the bottom ground cable. Racks with silver alloy doors only allow the front door to be hung on the left side.

- 1. Using a 10 mm wrench, disconnect the front portion of the ground cable. This part will attach to the door (FIGURE 3-2).
- 2. Connect the original rack cabinet ground cable to the cabinet extension (FIGURE 3-2).
- 3. Connect the cabinet extension ground cable to the door at the top or the bottom of the door.

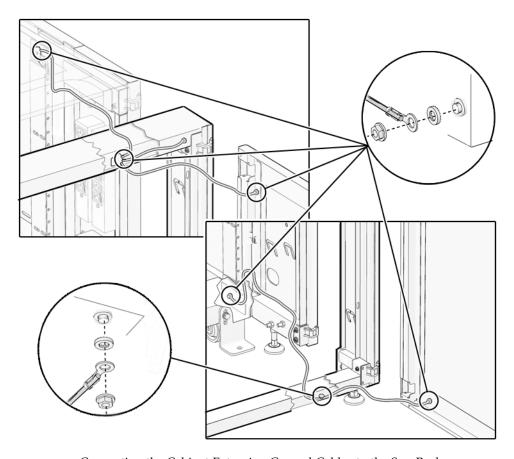


FIGURE 3-2 Connecting the Cabinet Extension Ground Cables to the Sun Rack

Installing the Cabinet Extension on the Front of Sun Racks With Silver Alloy Doors

The front silver alloy doors can only be installed on the left side of the Sun Rack. The black and silver alloy front hinges are different than all other Sun Rack hinges. You must replace the alloy hinges with the gold hinges to install the cabinet extension. You will then install the original black and silver alloy hinges on the front of the cabinet extension.

Preparing for Installation

- 1. If necessary, remove all power, and disconnect all power and data cables from the Sun Rack and installed equipment.
 - Follow the manufacturer's recommended shutdown procedures before removing power from any equipment.
- 2. Pull out the end of the antitilt bar to the fully extended position (FIGURE 4-1).
- 3. Rotate the foot 90 degrees and adjust the height of the foot so that it rests on the floor.
- 4. If necessary, lower the four cabinet feet to contact the floor.

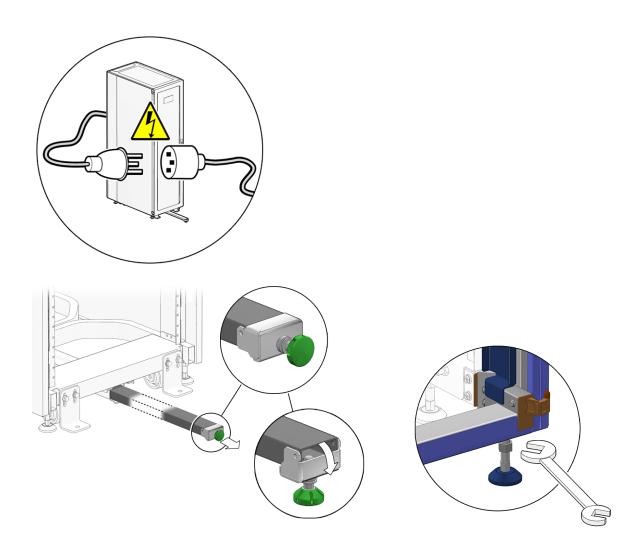


FIGURE 4-1 Deploying the Antitilt Bar and Lowering the Sun Rack Feet

Removing the Silver Alloy Door

- 1. Using a 10 mm wrench, disconnect the front portion of the ground cable from the front door (FIGURE 4-2).
- 2. Lift the front silver alloy door off the hinges.

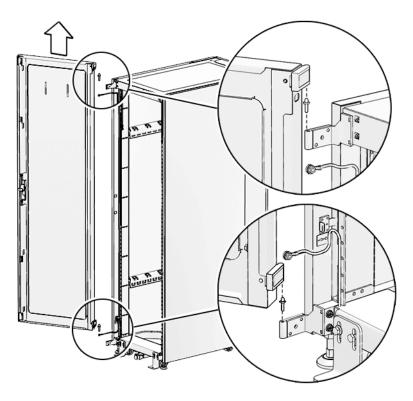


FIGURE 4-2 Removing the Silver Alloy Door and Ground Strap

- 3. Using a screwdriver or wrench, remove the two black and silver hinges from the front of the Sun Rack (FIGURE 4-3).
- **4.** Remove the two black latches from the front of the Sun Rack (FIGURE 4-3). The latches are pressure-fitted and may require some effort to remove.

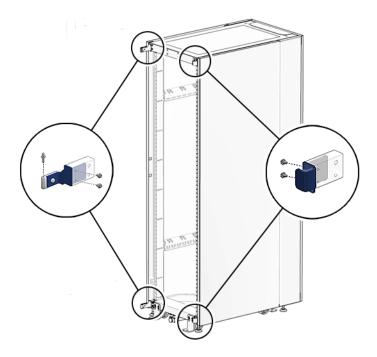


FIGURE 4-3 Removing the Silver Alloy Door Hinges and Latches

Note – Before you remove the gold hinges from the cabinet extension, be sure to look at the angle of the hinges. The cylinders always face away from the cabinet.

5. Remove all four gold hinges from the front of the cabinet extension (FIGURE 4-4).

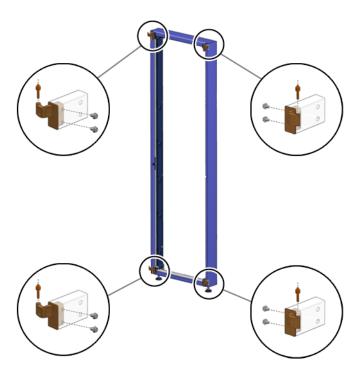


FIGURE 4-4 Removing Four Gold Hinges from the Cabinet Extension

Installing the Gold Hinges on the Sun Rack

6. Install the gold hinges onto the Sun Rack where the black hinges and latches were mounted (FIGURE 4-5).

Ensure that the hinges are mounted so that the hinge cylinders face to the outside of the extension.

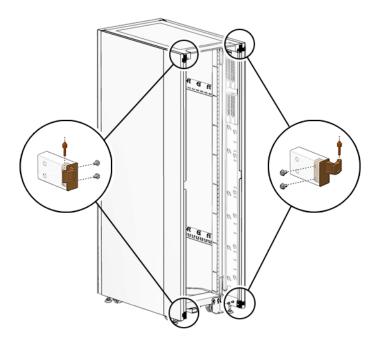


FIGURE 4-5 Attaching the Gold Hinges to the Sun Rack

- 7. Remove the four gold pins from the package and place them into the gold hinges.
- 8. Install the two black latches on the right front of the cabinet extension (FIGURE 4-6).
- 9. Install the black and silver hinges on the left front of the cabinet extension.

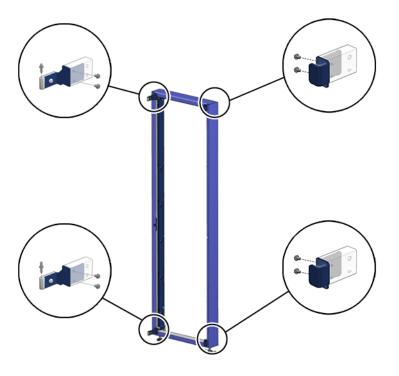


FIGURE 4-6 Installing the Silver Alloy Hinges and Latches on the Cabinet Extension

- 10. Position the cabinet extension over all four gold hinge pins and lift the cabinet extension into place (FIGURE 4-7).
- 11. Secure the four phillips screws into the sides of all four hinges.

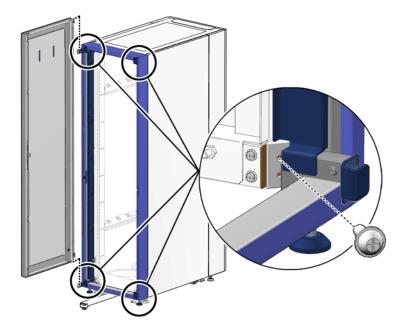


FIGURE 4-7 Installing the Cabinet Extension

- 12. On the cabinet extension, insert the small hinge pin in the top left hinge and the longer hinge pin in the bottom left hinge.
- 13. Position the silver alloy door over the two hinge pins and lift the door onto the cabinet extension (FIGURE 4-7).

Caution – The ground cables must be properly attached at three points on the Sun rack, the cabinet extension, and the door.

14. Secure the stabilizing feet and the ground cables as described in "Securing the Ground Cables and Stabilizer Feet" on page 11.