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Sun™ Enterprise™ 68-Inch Expansion Cabinet Front Screen Door Installation Guide



Parts List

- Front screen door
- Upper hinge
- Lower hinge
- Hinge pins, quantity 2
- Latch
- Screws, 10-32 x 0.5-inch (1.2 cm), quantity 4
- Screws, 6-32 x 0.5-inch (1.2 cm), quantity 2

Installing the Front Screen Door

Note that the upper and lower hinges are shaped differently. The upper hinge attaches to the front of the support column. The lower hinge attaches to the left side of the support column.

1. Remove the front door.

Open the door fully and lift it off the hinges.

Note that the left column has two sets of screw holes, size 10-32. On the front of the column, every tenth hole is marked with a number. The second set of holes is on the left side of the same column.

2. Use two 10-32 screws to attach the upper hinge to the front of the column, at hole locations 98 and 100.

3. Use two 10-32 screws to attach the lower hinge to the left side of the column, at hole locations 18 and 20.

4. Use 6-32 screws to attach the door latch to the right support column. Use the two (unnumbered) holes that are approximately 3/4-inch (2 cm) to the right of hole locations 58-59 and 47-48.

5. Place the front screen door on the hinges and insert the hinge pins to hold the door in place.

6. Close the front screen door.

7. Install the front door.

This concludes the installation.

