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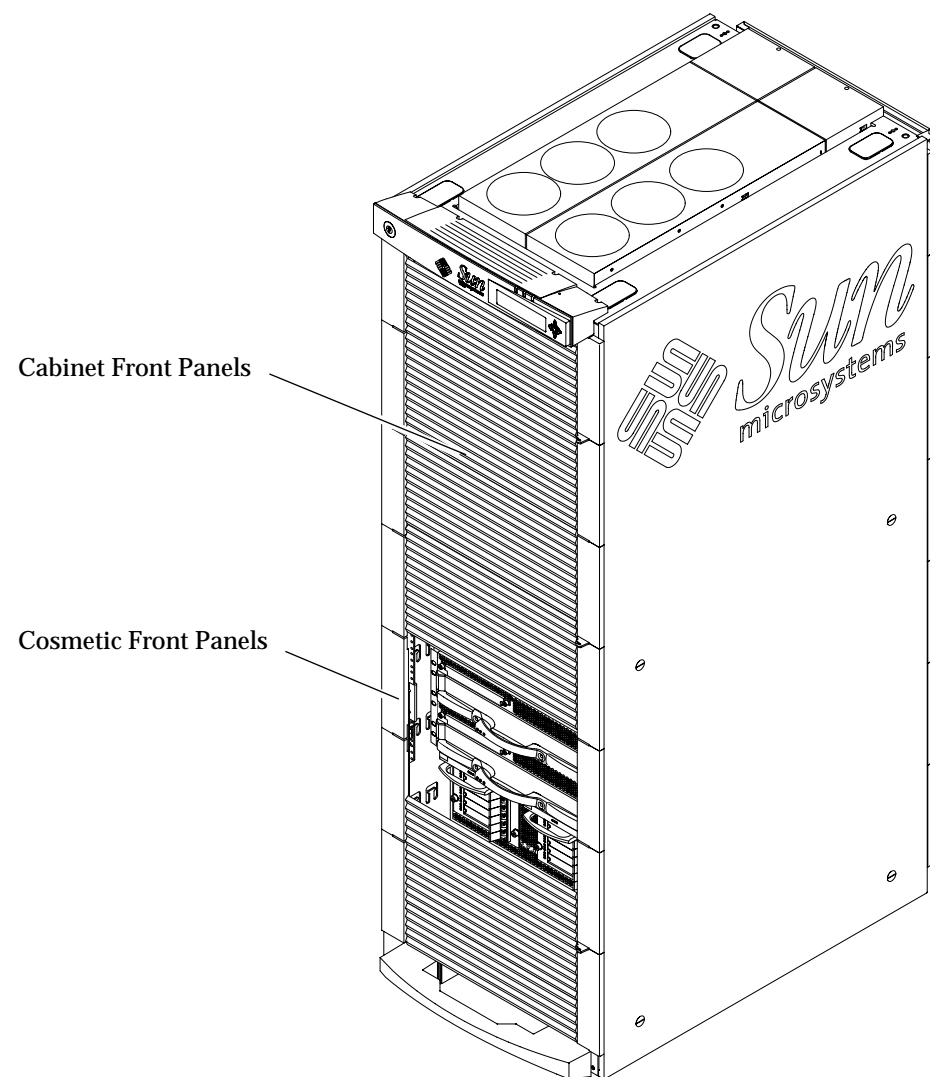
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Sun Fire™ Cabinet Front Panel Installation Guide



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Sun Microsystems, Inc. • 4150 Network Circle • Santa Clara, CA 95054
USA • 650-960-1300 • Fax 650 969-9131



Attaching Cabinet Front Panels

1. Place the first cabinet front panel as close as possible to the top of the system, and secure the panel to the Sun Fire™ cabinet by tightening the screws through the left and right sides of the panel.
2. Secure subsequent panels by tightening the screws through the left and right front of each panel.

Place each front panel as close to the one below as possible. Use different sized front panels as necessary to completely fill in the gap above the system. If unable to fill in the entire gap leave the smallest possible gap at the top of the cabinet.

Note – The large cabinet front panels are not simply cosmetic, they prevent hot air expelled from the rear of the cabinet from reentering the system from the front.

3. Secure small cosmetic panels on the cabinet adjacent to the system.

Attaching Cabinet Guards

The cabinet guards are designed to protect against injuries that may occur when boards are removed from the system.

1. Locate the cabinet guard hole locations on the rear of the Sun Fire cabinet using TABLE 1, TABLE 2, or TABLE 3.

TABLE 1 Sun Fire 4810 Cabinet Guard Locations

Left Side of Cabinet	Right Side of Cabinet
Top notch in rear cabinet hole #74	Top notch in rear cabinet hole #70
Top notch in rear cabinet hole #60	Top notch in rear cabinet hole #61

TABLE 2 Sun Fire 4800 Cabinet Guard Locations

Left Side of Cabinet	Right Side of Cabinet
Top notch in cabinet hole #59	Top notch in cabinet hole #58
Top notch in cabinet hole #45	Top notch in cabinet hole #49
Top notch in cabinet hole #10	Top notch in cabinet hole #10

TABLE 3 Sun Fire 3800 Cabinet Guard Locations

Sun Fire 3800 System Mounting Position	Left Side of Cabinet	Right Side of Cabinet
System #3 (Top)	Top notch in cabinet hole #79	Top notch in cabinet hole #79
System #2 (middle)	Top notch in cabinet hole #53	Top notch in cabinet hole #53
System #1 (bottom)	Top notch in cabinet hole #27	Top notch in cabinet hole #27

2. Align the upper “v” notch on the cabinet guard with the appropriate numbered hole, and press firmly in the middle of the guard until it stops against the edge of the cabinet.

