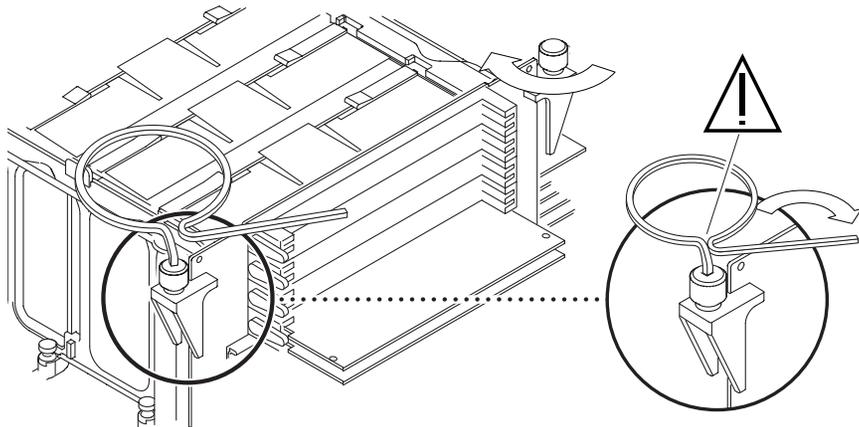## Memory Riser Assembly Tool

When you replace the memory riser assembly, you must use the supplied torque indicator driver tool, part number 340-6091, to tighten the memory riser assembly thumbscrews to the correct torque.

Caution – When the torque indicator tool gap closes, and the edges of the tool begin to touch as shown in the illustration below, the proper torque value has been reached. Stop applying force at this point. Do not continue tightening the thumbscrew beyond this point.

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Memory Riser Assembly Damage Caution

This cautionary note applies to the following systems:

- Sun™ Ultra™ 80 workstation

- Sun Enterprise™ 420R server

Caution – If you remove or replace the memory riser assembly improperly, you may damage the connectors on either the motherboard or the MRA, or both.

These systems will not operate if the memory riser assembly connectors are damaged.

Before you remove or replace the memory riser assembly, read the memory riser assembly replacement instruction section in the *Sun™ Ultra™ 80 Product Note*, part number 806-1457-12, which is packed with the Ultra 80 system, or read the instructions in the *Sun Enterprise 420R Server Service Manual*, part number 806-1080-10, which is included on the Sun Enterprise 420R Server AnswerBook2 CD.

Note – Damage to these connectors is not covered under the system warranty.

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