# **Oracle® Retail Replenishment Optimization**

User Guide for the RPAS Fusion Client Release 13.2.3 **E24213-01** 

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Oracle Retail Replenishment Optimization User Guide for RPAS Fusion Client, Release 13.2.3

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# **Preface**

The *Oracle Retail Replenishment Optimization User Guide for the RPAS Fusion Client* describes the application's user interface and how to navigate through it.

### **Audience**

This document is intended for following types of users in Oracle Retail Replenishment Optimization:

- Replenishment Analysts
- Replenishment Managers
- Replenishment Administrators

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For more information, see the following documents in the Oracle Retail Replenishment Optimization Release 13.2.3 documentation set:

- Oracle Retail Replenishment Optimization Installation Guide
- Oracle Retail Replenishment Optimization Release Notes
- Oracle Retail Replenishment Optimization Implementation Guide

For more information about the RPAS Fusion Client, see the 13.2.3 Oracle Retail Predictive Application Server documentation set.

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- Exact error message received
- Screen shots of each step you take

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If you are installing the application for the first time, you install either a base release (for example, 13.2) or a later patch release (for example, 13.2.3). If you are installing a software version other than the base release, be sure to read the documentation for each patch release (since the base release) before you begin installation. Patch documentation can contain critical information related to the base release and code changes that have been made since the base release.

# Oracle Retail Documentation on the Oracle Technology Network

In addition to being packaged with each product release (on the base or patch level), all Oracle Retail documentation is available on the following Web site (with the exception of the Data Model which is only available with the release packaged code):

http://www.oracle.com/technology/documentation/oracle\_retail.html

Documentation should be available on this Web site within a month after a product release. Note that documentation is always available with the packaged code on the release date.

# **Conventions**

The following text conventions are used in this document:

| Convention | Meaning  |
|------------|--|
| boldface   | Boldface type indicates graphical user interface elements associated with an action, or terms defined in text or the glossary.         |
| italic     | Italic type indicates book titles, emphasis, or placeholder variables for which you supply particular values.                          |
| monospace  | Monospace type indicates commands within a paragraph, URLs, code in examples, text that appears on the screen, or text that you enter. |

# Introduction

The primary goal of Replenishment Optimization (RO) is to harness the replenishment methods available in the client's replenishment system. To make the best use of the available replenishment capabilities, RO balances inventory investments across items/warehouses to maximize return on investment (ROI). Optimization is performed based on business objectives and allows retailers to make inventory investment decisions that are in line with their financial goals. The recommendations take into account sales volume, volatility, availability of forecast data, seasonality, client business rules and constraints, and financial objectives to determine the optimized values.

RO automatically monitors item/warehouse demand and supply chain variables to determine the optimal inventory for the greatest return. It recommends replenishment settings, either automatically approving the changes or raising alerts; for example, alerting higher impact items. The optimal replenishment settings recommended by RO may be used to update Oracle Retail Advanced Inventory Planning (AIP) replenishment parameters or the retailer's legacy replenishment system.

The automated management of replenishment settings based on item/warehouse selling characteristics ensures accurate replenishment. It allows you to focus on maximizing profit rather than the time-consuming business of managing individual item/warehouse level replenishment.

**Note:** This guide describes RO on the RPAS Fusion Client. For information about RO on the RPAS Classic Client, see the Oracle Retail Replenishment Optimization User Guide for the RPAS Classic Client.

#### With RO, you can:

Make informed decisions on inventory investments with customer service-based business goals in mind.

You can base your inventory investment decisions on available budget, desired service levels, or a combination of the two.

- Receive optimal replenishment settings for items/warehouses.
  - Inventory investment trade-offs are performed based on item/warehouse level demand profiles and ROI.
  - Robust simulation techniques drive the calculations for product/location return on inventory investment.
  - Once an overall inventory investment decision is made, RO delivers the item/warehouse-specific requirements to help you reach that goal.

- Use item weighting during optimization.
  - RO can consider product importance when assessing ROI.
  - RO performs optimization and inventory investment recommendations based on the statistical characteristics of the item/warehouse. If an item is important for strategic reasons (for example, the item may be a traffic driver; therefore, it is important to maintain high service levels for the item), you can specify a higher weight for that item.
- Run optimization dynamically against the latest assortment. RO can consider changing assortments and associated item priorities that result from an assortment rationalization process.

#### **RO Solution Process Overview**

The following diagram is a high level view of the RO process flow. Inventory, sales, and replenishment parameters are loaded from the merchandising system and the replenishment system. Forecasts and lost sales information are loaded from the forecasting system. Simulation information and statistics are loaded from Analytic Parameter Calculator Replenishment Optimization (APC RO).

The RO batch process generates the optimal system-recommended replenishment settings. You can perform what-if analysis by changing replenishment settings and determining the impact on projected inventory and service levels. You can restrict this analysis to only altered items/locations. You can then approve the settings by accepting the system recommendations, overriding recommendations with special inputs, or by defaulting to the previously approved or current replenishment settings.

The approved settings are then exported from RO to the replenishment system.

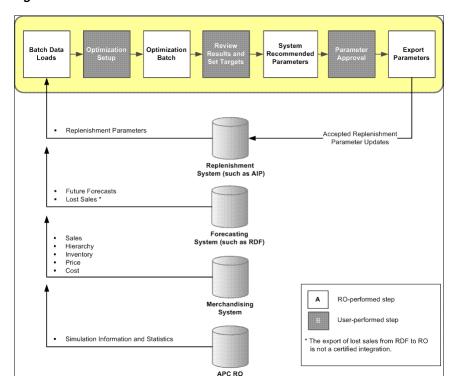
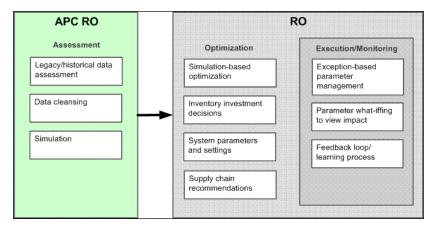


Figure 1–1 RO Solution Process Overview

### RO and APC RO

RO receives simulation information and statistics from APC RO and uses these parameters to perform the optimization. This process is described below.

Figure 1-2 RO and APC RO



- APC RO calculates the necessary parameters that drive the optimization within RO.
  - The parameters relate the ROI information to the statistical characteristics of the items/warehouses.
  - Parameters are based on robust simulation techniques that capture item/warehouse/day-level nuances in demand (such as day-to-day variability and spikes), lead times, pack sizes, review frequencies, warehouse fill rates (for warehouses running multi-tier), and the impact on the return on inventory investment.
- APC RO exports item/warehouse level characteristics as well as statistical characteristics based on ROI metrics.
- RO performs optimization using the parameters from APC RO. The optimization is based on the following:
  - The latest assortment mix
  - Statistical characteristic-based parameters for new or non-simulated items/warehouses
  - User-driven optimization metrics such as maximize gross margin, minimize inventory, and so on

Refer to the APC RO documentation for more information.

## Keys to Success in Implementing RO

Implementing RO is a business process modification, requiring a thorough understanding of your existing processes relative to replenishment. To understand how you can use RO to automate and improve these processes, it is important to get technical training on RO. In addition, we recommend that you take advantage of the knowledge base among Oracle Retail business analysts when deciding to implement RO.

To ensure a successful RO implementation in your business, consider these recommendations:

- Clearly define critical replenishment strategies in place at your business today.
- Understand how RO fits into your business process.
- Involve key business users in the RO implementation process. Make sure they get training in RO and its capabilities.
- Establish technical ownership of the RO implementation and maintenance.
- Validate that you have the resources to take ownership for RO maintenance going forward.
- Commit to support the replenishment targets that fit your aggregate business goals. This may require you to adopt strategies that are quite different from how you replenish today.

Oracle Retail's Analytic Services group has developed RO specialist consultants who can help you learn how to use RO and provide you with the process and business consulting services to support anything from initial RO implementation efforts to advanced exception development.

#### **RO Users**

The RO users fall into three categories- Replenishment Analysts, Replenishment Managers, and Replenishment Administrators.

- Replenishment Analysts are typically responsible for item/location level replenishment settings. They monitor inventory levels and historic lost sales at item/location levels. These users can approve, reject, or override replenishment recommendations. They can perform what-if analysis to determine impact of each of these settings to make informed decisions. Users can restrict their analysis to only alerted items/locations using the Alert Manager.
- The Replenishment Managers are responsible for inventory, revenue, and service level targets at aggregate levels of the business. These users are responsible for inventory investment decisions, establishing target service levels, and inventory levels. They may also review and monitor actual inventory and services against targets.
- Replenishment Administrators are required to set up RO Replenishment Rule settings that are developed by RO Specialist Consultants. They are not the primary end users of the application.

#### RO Workbooks

RO contains the following workbooks:

- Optimization Definition Workbook
- Optimization Review Workbook
- Replenishment Admin Workbook
- Replenishment Manager Workbook
- Subgroup Analysis Workbook
- Replenishment Analyst Workbook

# **Optimization Definition Workbook**

The Optimization Definition workbook is used to define optimization parameters as well as to specify the mode of the RO batch run. RO batch has two primary modes: full mode and refresh mode. In the full mode, RO performs optimization calculations and generates the Inventory/Service Level Trade-off curves, based on user-defined objective functions. In the refresh mode, RO refreshes the replenishment methods and parameters for product/locations based on approved inventory/service level targets from the previous full mode run. The Optimization Definition workbook contains the following steps:

- Store Optimization Run Setup Step
- Store Subgrouping Setup Step
- Store Constraints Setup Step
- Warehouse Optimization Run Setup Step
- Warehouse Subgrouping Setup Step
- Warehouse Constraints Setup Step

## **Optimization Definition Wizard**

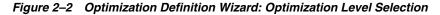
To create an Optimization Definition workbook, perform the following:

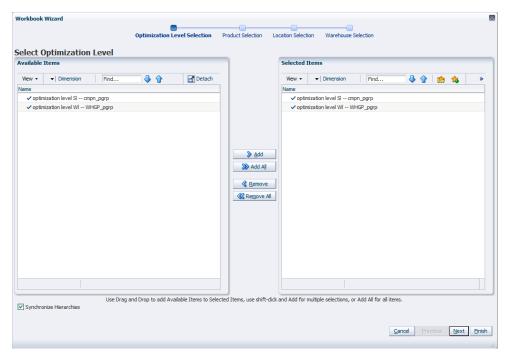
1. Click the Create New Workbook icon in the Optimization Definition task.

Figure 2–1 Creating a New Optimization Definition Workbook



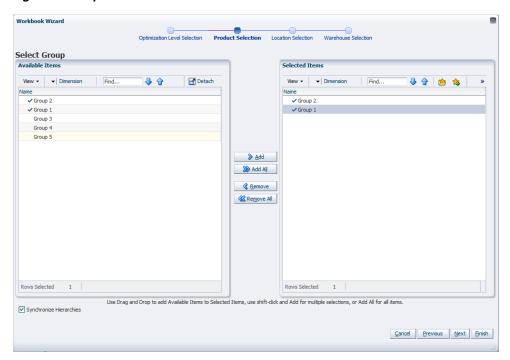
2. The Select Optimization Levels screen is displayed. Select either or both the store level (SL) or the warehouse level (WL) and click Next.





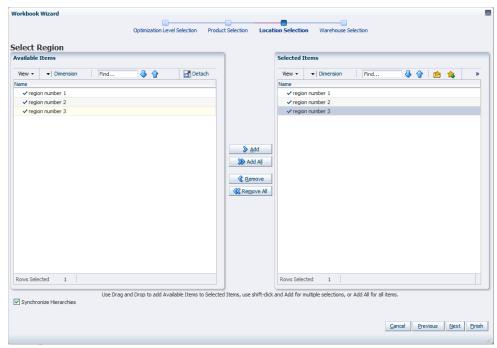
The Product Selection screen is displayed. Select the groups to be displayed in the workbook and click Next.

Figure 2-3 Optimization Definition Wizard: Product Selection



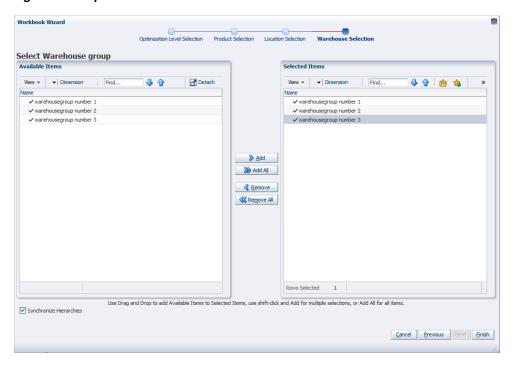
The Location Selection screen is displayed. Select the regions to be displayed in the workbook and click Next.





The Warehouse Selection screen is displayed. Select the warehouses to be displayed in the workbook and click Finish.

Figure 2-5 Optimization Definition Wizard: Warehouse Selection



The Optimization Definition workbook is built.

## Store Optimization Run Setup Step

The Store Optimization Run Setup step contains the following views:

- Basic Setup for Store Optimization View
- Advanced Setup for Store Optimization View

#### **Basic Setup for Store Optimization View**

The Basic Setup for Store Optimization view enables you to set up optimization parameters like maximizing and minimizing metrics and optimization mode for the store level optimization. Note that RO determines optimal inventory investment across product/locations that maximizes returns. The inventory investment is considered the minimizing metric for optimization. Choices for the Optimization Minimizing Metric are Inventory Units and Inventory Cost. Return on investment is the maximizing metric in the optimization. Choices for the Optimization Maximizing Metric are Sales Units, Sales Revenue, Gross Margin, and Service Level.

For example, you can choose to run optimization with the goal to maximize sales revenue and at the same time keep the inventory cost as low as possible.

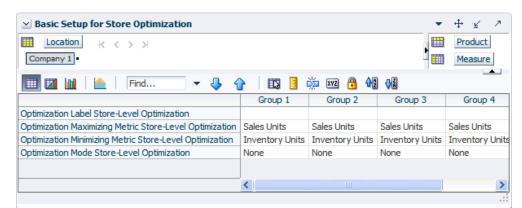


Figure 2–6 Basic Setup for Store Optimization View

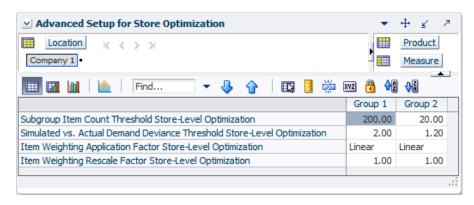
Table 2–1 Basic Setup for Store Optimization View Measures

| Measure   | Description   |  |
|---|---|--|
| Optimization Label Store<br>Level Optimization                | User-defined label of the store level optimization. This can be viewed in the Optimization Review task.   |  |
| Optimization Maximizing<br>Metric Store Level<br>Optimization | Used to specify the maximizing metrics in the store level optimization. This is based on the department/warehouse group level. Options are Sales Units, Sales Revenue, Gross Margin, and Service Level. |  |
| Optimization Minimizing<br>Metric Store Level<br>Optimization | Used to specify the minimizing metrics in the store level optimization. This is based on the department/warehouse group level. Options are Inventory Units and Inventory Cost.                          |  |
| Optimization Mode Store<br>Level Optimization                 | Used to specify the batch mode: full mode or refresh mode.  |  |

#### **Advanced Setup for Store Optimization View**

The Advanced Setup for Store Optimization view enables you to set the advanced optimization parameters for the warehouse level optimization.

Figure 2-7 Advanced Setup for Store Optimization View



Advanced Setup for Store Optimization View Measures Table 2–2

| Measure   | Description  |
|---|--|
| Item Weighting Application<br>Factor Store Level<br>Optimization              | The relationship applied to the item weighting. Options are Linear, Square Root, and Quadratically.  |
| Item Weighting Rescale<br>Factor Store Level<br>Optimization                  | A real type measure based on department/region. For example, if IPIs range from 1 to 60, you can input a re-scaling factor of 10 in order to move them on a scale of 1 to 10.  |
| Simulated vs. Actual<br>demand deviance threshold<br>Store Level Optimization | Used to determine if the demand characteristics of an item/location have deviated significantly from when it was simulated. If this threshold is exceeded, the system uses the statistical grouping level replenishment characteristics rather than the item/location-specific characteristics.  |
| Subgroup Item Count<br>Threshold Store Level<br>Optimization                  | When the number of items/locations within a subgroup falls below this threshold, the system assumes that the robustness in the item/location-level replenishment characteristics is not enough. In those situations, the system uses the statistical grouping level characteristics for all items/locations in the subgroup in order to avoid overfitting. |

## Store Subgrouping Setup Step

In the Store Subgrouping Setup step, you can define the subgrouping criteria and specify the metrics to be used when determining the statistically similar items/locations.

RO performs optimization at statistical subgroupings of items/locations rather than at the item/location level to avoid overfitting. Performing optimization at the subgrouping level ensures that the optimization results are robust.

The Store Subgrouping Setup step contains the following views:

- Define Subgrouping Criteria for Store Optimization View
- Subgrouping Labels for Store Optimization View
- User Breakpoints Override for Store Optimization View

#### **Define Subgrouping Criteria for Store Optimization View**

This view enables you to define subgrouping criteria like the number of groupings, subgrouping metrics, and equalizing metrics. The optimization is performed at the specified store optimization level, such as department/region. The subgrouping criteria is defined for each optimization level.

The number of total subgroupings for the higher level intersection cannot exceed 50. In other words, when entering the values for each of the # of Groups SubGrouping measures, the product of these three numbers cannot exceed 50. The first subgrouping takes priority over the second and third subgroupings, and the second subgrouping takes priority over the third.

If you enter a number in the second or third subgrouping measure that causes the product of the three numbers to exceed 50, an **Out of Range** message is displayed that suggests a range of acceptable values.

If the values for each of the three subgroupings have already been calculated, and then you change the value of the first subgrouping to a number less than 50 that causes the product of the three measures to exceed 50, an out of range message does not appear. However, once you click Calculate, the Subgroup Setup Error Flag measure is selected and an error message is displayed in the Subgroup Setup Error Message measure.

The view in Figure 2–8 displays data at the department/region intersection.

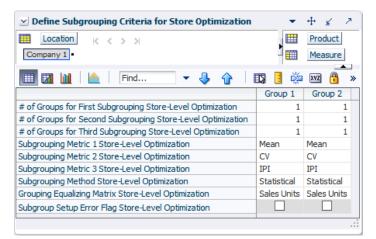


Figure 2–8 Define Subgrouping Criteria for Store Optimization View

Table 2–3 Define Subgrouping Criteria for Store Optimization View Measures

| Measure   | Description   |
|---|---|
| SubGrouping Method Store<br>Level Optimization                    | The subgroup method used. Options are Breakpoints and Statistical.  |
| SubGrouping Metric 1 Store<br>Level Optimization                  | Specify the first grouping factor. Options are Mean, CV, and IPI. Usually the first subgrouping metric is the selling level (Mean).   |
| SubGrouping Metric 2 Store<br>Level Optimization                  | Specify the second grouping factor. This cannot be the same as SubGrouping Metric 1 or 3. Options are Mean, CV, and IPI. Usually the second subgrouping metric is a measure of variability (CV).  |
| SubGrouping Metric 3 Store<br>Level Optimization                  | Specify the third grouping factor. This cannot be the same as SubGrouping Metric 1 or 2. Options are Mean, CV, and IPI. When using item weights for optimization, the third subgrouping metric is usually item weights.   |
| # of Groups for First<br>SubGrouping Store Level<br>Optimization  | Specify the number of groups for the first group factor. This is an integer measure that is based on the department/region.   |
| # of Groups for Second<br>SubGrouping Store Level<br>Optimization | Specify the number of groups for the second group factor. This is an integer measure that is based on the department/region.  |
| # of Groups for Third<br>SubGrouping Store Level<br>Optimization  | Specify the number of groups for the third group factor. This is an integer measure that is based on the department/region.   |
| Grouping Equalizing<br>Matrix Store Level<br>Optimization         | Specify the equalizing matrix used in the statistical subgrouping. Options are Sales Units, Sales Revenue, and Gross Margin.  |
|   | When running the statistical grouping approach, the system tries to generate the user-specified number of subgroupings so that the total equalizing metric for each bucket is nearly equal. This is needed to ensure balanced subgroups during the optimization process when each subgroup is vying for inventory. For example, when choosing a maximizing metric for Gross Margin or Sales Revenue, you should pick Sales Revenue as the equalizing metric. When maximizing Sales Units or Service Levels, you should pick Sales Units as the equalizing metric. |
| Subgroup Setup Error Flag<br>Store Level Optimization             | Boolean measure that indicates an error in the subgroup setup. A true value may be triggered by one of the # of Groups for Subgroupings measures being over the limit or by an incorrect setup of one of the SubGrouping Metric measures.   |

#### **Performing Groupings on Multiple Metrics**

The subgrouping is performed in a nested manner: grouping in Grouping Metric 1 first and then further grouping each bucket in Grouping Factor 2, and so on.

The subgrouping is usually performed based on multiple statistical attributes like selling levels and variability. For example, it is typical to group items/locations based on volume first (using mean as Subgrouping Metric 1). Then, it is typical to further group items/locations within each volume bucket on variability (by specifying CV as Subgrouping Metric 2).

#### Committing Subgroup Criteria

When you have modified the subgroup, you can commit them to the domain by selecting **Commit** in the **File** menu. Note that only the criteria for subgroupings is committed, not the arrangement of the item/stores within the subgroupings. The items/stores are not sorted into the new subgroupings until the next batch run.

#### Subgrouping Labels for Store Optimization View

This view enables you to create labels for the subgroupings.

Figure 2–9 Subgrouping Labels for Store Optimization View

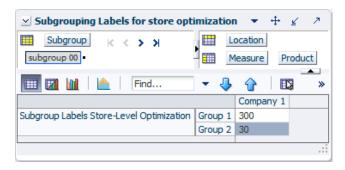


Table 2–4 Subgrouping Labels for Store Optimization View Measures

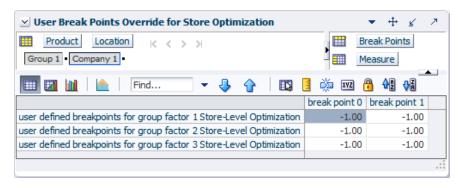
| Measure                                     | Description   |
|---|---|
| SubGroup Labels Store<br>Level Optimization | User-defined label for the subgroup. These labels appear in the Optimization Review workbook. |

### User Breakpoints Override for Store Optimization View

Once the statistical subgrouping has been performed by the system, you have the option to override it by specifying breakpoints for subgroupings.

Note that the subgrouping for breakpoints is performed in a nested manner as it is in the Define Subgrouping Criteria view. The breakpoints are the upper bounds for each grouping factor.

Figure 2–10 User Breakpoints Override for Store Optimization View



User Breakpoints Override for Store Optimization View Measures Table 2–5

| Measure  | Description  |
|--|--|
| User defined breakpoints<br>for group factor 1 Store<br>Level Optimization | Specify the breakpoints for the grouping factor 1 for the department/region. |
| User defined breakpoints<br>for group factor 2 Store<br>Level Optimization | Specify the breakpoints for the grouping factor 2 for the department/region. |
| User defined breakpoints<br>for group factor 3 Store<br>Level Optimization | Specify the breakpoints for the grouping factor 3 for the department/region. |

# **Store Constraints Setup Step**

The Store Constraints Setup Step contains the following views:

- Specify Maximum Constraint for Store Optimization View
- Specify Maximum Order Frequency for Store Optimization View
- Specify Minimum Constraints for Store Optimization View

### **Specify Maximum Constraint for Store Optimization View**

This view enables you to specify the maximum constraint for a department/store for the store level optimization. Constraints specified in this view are used in the optimization batch run and are reflected in the constrained optimization results in the Optimization Review workbook.

Figure 2–11 Specify Maximum Constraint for Store Optimization View

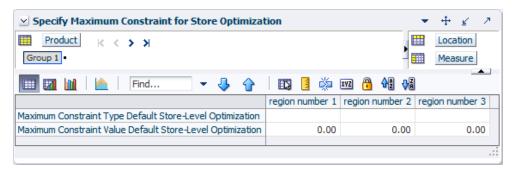


Table 2–6 Specify Maximum Constraint for Store Optimization View Measures

| Measure   | Description  |
|---|--|
| Maximum Constraint Type<br>Default Store Optimization<br>Level  | Specify the maximum constraint type for a department/store. Options are Inventory Units, Inventory Cost, Weeks of Supply, and Space. |
| Maximum Constraint Value<br>Default Store Optimization<br>Level | Specify the value of the maximum constraint.   |

#### Specify Maximum Order Frequency for Store Optimization View

This view enables you to specify the maximum order frequency for a department/region/subgroup. For example, you can ensure that the average order frequency (the average number of orders per week) does not exceed a certain threshold for all items/locations.

Figure 2–12 Specify Maximum Order Frequency for Store Optimization

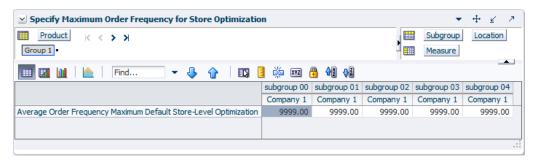


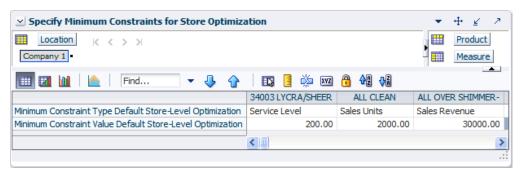
Table 2–7 Specify Maximum Order Frequency for Store Optimization View Measures

| Measure  | Description   |
|--|---|
| Average Order Frequency<br>Maximum Default Store<br>Optimization Level | Specify the maximum order frequency value for a department/region/subgroup. |

#### **Specify Minimum Constraints for Store Optimization View**

This view enables you to specify the minimum constraint for an item/region for the store level optimization. Constraints specified in this view are used in the optimization batch run and are reflected in the constrained optimization results in the Optimization Review workbook.

Figure 2-13 Specify Minimum Constraints for Store Optimization View



Specify Minimum Constraints for Store Optimization View Measures Table 2–8

| Measure   | Description  |
|---|--|
| Minimum Constraint Type<br>Default Store Optimization<br>Level  | Specify the minimum constraint type for an item/region.<br>Options are Service Level, Sales Units, Sales Revenue, and Gross Revenue. |
| Minimum Constraint Value<br>Default Store Optimization<br>Level | Specify the value of the minimum constraint.   |

### **Warehouse Optimization Run Setup Step**

The Warehouse Optimization Run Setup step consists of the following views:

- Basic Setup for Warehouse Optimization View
- Advanced Setup for Warehouse Optimization View

### **Basic Setup for Warehouse Optimization View**

The Basic Setup for Warehouse Optimization view enables you to set up optimization parameters like maximizing and minimizing metrics and optimization mode for the warehouse optimization.

Figure 2–14 Basic Setup for Warehouse Optimization View

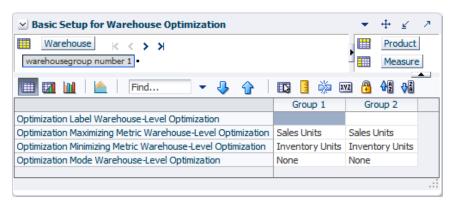


Table 2–9 Basic Setup for Warehouse Optimization View Measures

| Measure   | Description  |
|---|--|
| Optimization Label<br>Warehouse Level<br>Optimization             | User-defined label of the warehouse level optimization. This can be viewed in the Optimization Review workbook.  |
| Optimization Maximizing<br>Metric Warehouse Level<br>Optimization | Used to specify the maximizing metrics in the warehouse level optimization. This is based on the department/warehouse group region level. Options are Sales Units, Sales Revenue, Gross Margin, and Service Level. |
| Optimization Minimizing<br>Metric Warehouse Level<br>Optimization | Used to specify the minimizing metrics in the warehouse level optimization. This is based on the department/warehouse group level. Options are Inventory Units and Inventory Cost.                                 |
| Optimization Mode<br>Warehouse Level<br>Optimization              | Used to specify the batch mode: full mode or refresh mode.   |

#### **Advanced Setup for Warehouse Optimization View**

The Advanced Setup for Warehouse view enables you to set the advanced optimization parameters for the warehouse level optimization.

Figure 2-15 Advanced Setup for Warehouse Optimization View

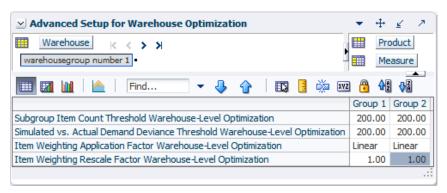


Table 2–10 Advanced Setup for Warehouse Optimization View Measures

| Measure  | Description   |
|--|---|
| Item Weighting Application<br>Factor Warehouse Level<br>Optimization                 | The relationship applied to the item weighting. Options are Linear, Square Root, and Quadratically.   |
| Item Weighting Rescale<br>Factor Warehouse Level<br>Optimization                     | A real type measure based on department/warehouse group region. For example, if IPIs range from 1 to 60, you can input a re-scaling factor of 10 in order to move them on a scale of 1 to 10.   |
| Simulated vs. Actual<br>demand deviance threshold<br>Warehouse Level<br>Optimization | Used to determine if the demand characteristics of an item/warehouse location have deviated significantly from when it was simulated. If this threshold is exceeded, the system uses the statistical grouping level replenishment characteristics rather than the item/warehouse location-specific characteristics.   |
| Subgroup Item Count<br>Threshold Warehouse Level<br>Optimization                     | When the number of item/warehouse locations within a subgroup fall below this threshold, the system assumes that the robustness in the item/warehouse location-level replenishment characteristics is not enough. In those situations, the system uses the statistical grouping level characteristics for all item/warehouse locations in the subgroup in order to avoid overfitting. |

## Warehouse Subgrouping Setup Step

In the Warehouse Subgrouping Setup step, you can define the subgrouping criteria and specify the metrics to be used when determining the statistically similar items/locations.

RO performs optimization at statistical subgroupings of items/locations rather than at the item/location level to avoid overfitting. Performing optimization at the subgrouping level ensures that the optimization results are robust.

The Warehouse Subgrouping Setup step contains the following views:

- Define Subgrouping Criteria for Warehouse Optimization View
- Subgrouping Labels for Warehouse Optimization View
- User Breakpoints Override for Warehouse Optimization View

### Define Subgrouping Criteria for Warehouse Optimization View

The metrics and parameters available in the store optimization views are available for the warehouse optimization views as well. The warehouse optimization view enables you to define subgrouping criteria like the number of groupings, subgrouping metrics, and equalizing metrics. The warehouse level optimization is performed at the specified optimization level, such as department/warehouse. The subgrouping criteria is defined for each optimization level.

The number of total subgroupings for the higher level intersection cannot exceed 50. In other words, when entering the values for each of the # of Groups SubGrouping measures, the product of these three numbers cannot exceed 50. The first subgrouping takes priority over the second and third subgroupings, and the second subgrouping takes priority over the third.

If you enter a number in the second or third subgrouping measure that causes the product of the three numbers to exceed 50, an **Out of Range** message is displayed that suggests a range of acceptable values.

If the values for each of the three subgroupings have already been calculated, and then you change the value of the first subgrouping to a number less than 50 that causes the product of the three measures to exceed 50, an out of range message does not appear. However, after you click Calculate, the Subgroup Setup Error Flag measure is selected and an error message is displayed in the Subgroup Setup Error Message measure.

The image of the view below is at the department/warehouse group intersection.

 ☑ Define Subgrouping Criteria for Warehouse Optimization **▼** 🕂 🗹 🗷 Warehouse Product K < > X warehousegroup number 1 Measure 🔋 💥 XYZ 🚹 🔩 Group 1 Group 2 # of Groups for First Subgrouping Warehouse-Level Optimization # of Groups for Second Subgrouping Warehouse-Level Optimization 1 # of Groups for Third Subgrouping Warehouse-Level Optimization 1 Subgrouping Metric 1 Warehouse-Level Optimization Mean Mean Subgrouping Metric 2 Warehouse-Level Optimization CV C۷ IPI ΙΡΙ Subgrouping Metric 3 Warehouse-Level Optimization Statistical Statistical Subgrouping Method Warehouse-Level Optimization Grouping Equalizing Matrix Warehouse-Level Optimization Sales Units Sales Units Subgroup Setup Error Flag Warehouse-Level Optimization

Figure 2–16 Define Subgrouping Criteria for Warehouse Optimization View

Table 2-11 Define Subgrouping Criteria for Warehouse Optimization View Measures

| Measure   | Description   |
|---|---|
| SubGrouping Method<br>Warehouse Level<br>Optimization                 | The subgroup method used. Options are Breakpoints and Statistical.  |
| SubGrouping Metric 1<br>Warehouse Level<br>Optimization               | Specify the first grouping factor. Options are Mean, CV, and IPI. Usually the first subgrouping metric is the selling level (Mean).   |
| SubGrouping Metric 2<br>Warehouse Level<br>Optimization               | Specify the second grouping factor. This cannot be the same as SubGrouping Metric 1 or 3. Options are Mean, CV, and IPI. Usually the second subgrouping metric is a measure of variability (CV).  |
| SubGrouping Metric 3<br>Warehouse Level<br>Optimization               | Specify the third grouping factor. This cannot be the same as SubGrouping Metric 1 or 2. Options are Mean, CV, and IPI. When using item weights for optimization, the third subgrouping metric is usually item weights.   |
| # of Groups for First<br>SubGrouping Warehouse<br>Level Optimization  | Specify the number of group for the first group factor. This is an integer measure that is based on the department/warehouse group.   |
| # of Groups for Second<br>SubGrouping Warehouse<br>Level Optimization | Specify the number of group for the second group factor. This is an integer measure that is based on the department/warehouse group.  |
| # of Groups for Third<br>SubGrouping Warehouse<br>Level Optimization  | Specify the number of group for the third group factor. This is an integer measure that is based on the department/warehouse group.   |
| Grouping Equalizing<br>Matrix Warehouse Level<br>Optimization         | Specify the equalizing matrix used in the statistical subgrouping. Options are Sales Units, Sales Revenue, and Gross Margin.  |
|   | When running the statistical grouping approach, the system tries to generate the user-specified number of subgroupings so that the total equalizing metric for each bucket is nearly equal. This is needed to ensure balanced subgroups during the optimization process when each subgroup is vying for inventory. For example, when choosing a maximizing metric for Gross Margin or Sales Revenue, you should pick Sales Revenue as the equalizing metric. When maximizing Sales Units or Service Levels, you should pick Sales Units as the equalizing metric. |

Table 2–11 (Cont.) Define Subgrouping Criteria for Warehouse Optimization View

| Measure  | Description   |
|--|---|
| Subgroup Setup Error Flag<br>Warehouse Level<br>Optimization | Boolean measure that indicates an error in the subgroup setup. A true value may be triggered by one of the # of Groups for Subgroupings measures being over the limit or by an incorrect setup of one of the SubGrouping Metric measures. |

#### **Performing Groupings on Multiple Metrics**

The subgrouping is performed in a nested manner: grouping in Grouping Metric 1 first and then further grouping each bucket in Grouping Factor 2, and so on.

The subgrouping is usually performed based on multiple statistical attributes like selling levels and variability. For example, it is typical to group items/locations based on volume first (using mean as Subgrouping Metric 1). Then, it is typical to further group items/locations within each volume bucket on variability (by specifying CV as Subgrouping Metric 2).

#### Committing Subgroup Criteria

When you have modified the subgroup, you can commit them to the domain by selecting **Commit** in the **File** menu. Note that only the criteria for subgroupings is committed, not the arrangement of the items/warehouses within the subgroupings. The items/warehouses are not sorted into the new subgroupings until the next batch runs.

#### Subgrouping Labels for Warehouse Optimization View

This view enables you to create labels for the warehouse subgroupings.

Figure 2-17 Subgrouping Labels for Warehouse Optimization View

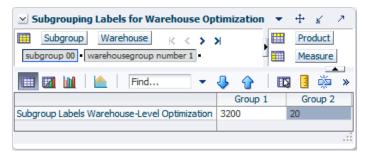


Table 2–12 Subgrouping Labels for Warehouse Optimization View Measures

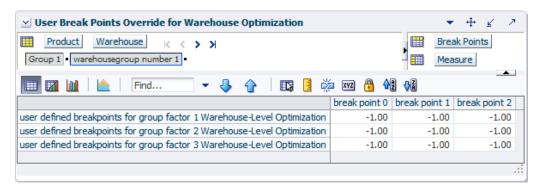
| Measure  | Description   |
|--|---|
| SubGroup Labels<br>Warehouse Level<br>Optimization | User-defined label for the subgroup. These labels appear in the Optimization Review workbook. |

#### User Breakpoints Override for Warehouse Optimization View

When the statistical subgrouping has been performed by the system, you have the option to override it by specifying breakpoints for subgroupings.

Note that the subgrouping for breakpoints is performed in a nested manner as it is in the Define Subgrouping Criteria view. The breakpoints are the upper bounds for each grouping factor.

Figure 2–18 User Breakpoints Override for Warehouse Optimization View



User Breakpoints Override for Warehouse Optimization View Measures Table 2–13

| Measure   | Description   |
|---|---|
| User defined breakpoints<br>for group factor 1<br>Warehouse Level<br>Optimization | Specify the breakpoints for the grouping factor 1 for the department/warehouse group. |
| User defined breakpoints<br>for group factor 2<br>Warehouse Level<br>Optimization | Specify the breakpoints for the grouping factor 2 for the department/warehouse group. |
| User defined breakpoints<br>for group factor 3<br>Warehouse Level<br>Optimization | Specify the breakpoints for the grouping factor 3 for the department/warehouse group. |

## Warehouse Constraints Setup Step

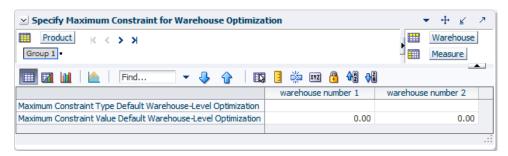
The Warehouse Constraints Setup step contains the following views:

- Specify Maximum Constraint for Warehouse Optimization View
- Specify Maximum Order Frequency for Warehouse Optimization View
- Specify Minimum Constraints for Warehouse Optimization View

### Specify Maximum Constraint for Warehouse Optimization View

This view enables you to specify the maximum constraint for a department/warehouse for the warehouse level optimization. Constraints specified in this view are used in the optimization batch run and are reflected in the constrained optimization results in the Optimization Review workbook.

Figure 2–19 Specify Maximum Constraint for Warehouse Optimization View



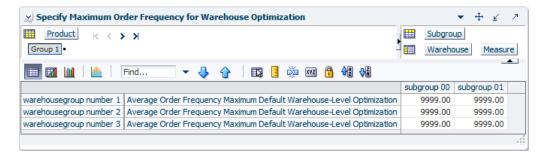
Specify Maximum Constraint for Warehouse Optimization View Measures

| Measure   | Description  |
|---|--|
| Maximum Constraint Type<br>Default Warehouse<br>Optimization Level  | Specify the maximum constraint type for a department/warehouse. Options are Inventory Units, Inventory Cost, Weeks of Supply, and Space. |
| Maximum Constraint Value<br>Default Warehouse<br>Optimization Level | Specify the value of the maximum constraint.   |

### Specify Maximum Order Frequency for Warehouse Optimization View

This view enables you to specify the maximum order frequency for a department/warehouse group/subgroup. For example, you can ensure that the average order frequency (the average number of orders per week) does not exceed a certain threshold for all items/locations.

Figure 2–20 Specify Maximum Order Frequency for Warehouse Optimization



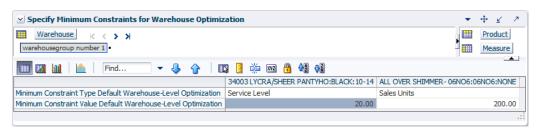
Specify Maximum Order Frequency for Warehouse Optimization View Measure

| Measure   | Description  |
|---|--|
| Average Order Frequency Maximum<br>Default Warehouse Optimization Level | Specify the maximum order frequency value for a department/warehouse group/subgroup. |

### **Specify Minimum Constraints for Warehouse Optimization View**

This view enables you to specify the minimum constraint for an item/warehouse group for the warehouse level optimization. Constraints specified in this view are used in the optimization batch run and are reflected in the constrained optimization results in the Optimization Review workbook.

Figure 2–21 Specify Minimum Constraints for Warehouse Optimization View



Specify Minimum Constraints for Warehouse Optimization View Measures Table 2-16

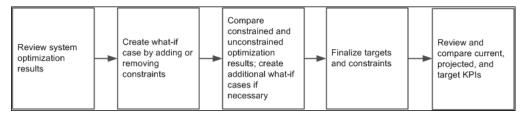
| Measure  | Description  |
|--|--|
| Minimum Constraint Type Default<br>Warehouse Optimization Level  | Specify the minimum constraint type for an item/warehouse group. Options are Service Level, Sales Units, Sales Revenue, and Gross Revenue. |
| Minimum Constraint Value Default<br>Warehouse Optimization Level | Specify the value of the minimum constraint.   |

# **Optimization Review Workbook**

The Optimization Review workbook enables you to analyze and approve the full mode batch results. You can compare the Inventory/Service Level Trade-off curves generated by both-the unconstrained optimization and constrained optimization in the full batch. You can also dynamically change the constraints and view the resulting changes. When you are satisfied with the optimization result, you can approve the result, which approves and saves the subgrouping breakpoints, recommended scenario for each subgroup, and recommended scenario for each item/store.

The user process flow of the Optimization Review workbook is shown in Figure 3–1.

Figure 3–1 Optimization Review Workbook User Process Flow



The Optimization Review workbook contains the following steps:

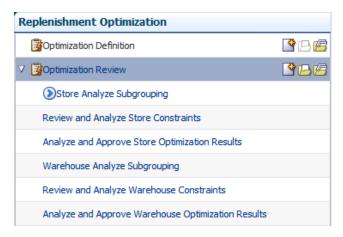
- Store Analyze Subgrouping Step
- Analyze and Approve Store Optimization Results Step
- Review and Analyze Store Constraints Step
- Warehouse Analyze Subgrouping Step
- Analyze and Approve Warehouse Optimization Results Step
- Review and Analyze Warehouse Constraints Step

# **Optimization Review Wizard**

To create an Optimization Review workbook, perform the following:

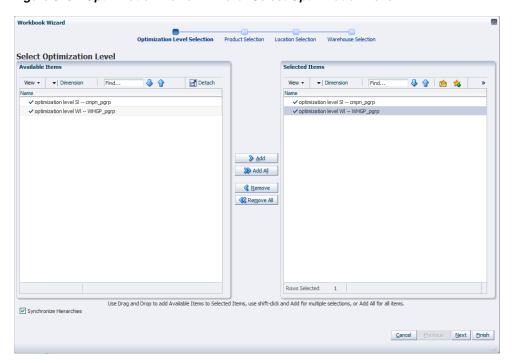
1. Click the Create New Workbook icon in the Optimization Review task.

Figure 3–2 Creating a New Optimization Review Workbook



2. The Select Optimization Level screen is displayed. Select either or both SL (store level) or WL (warehouse level) and click Next.

Figure 3-3 Optimization Review Wizard: Select Optimization Level



The Select Item screen is displayed. Select the items to be displayed in the workbook and click Next.

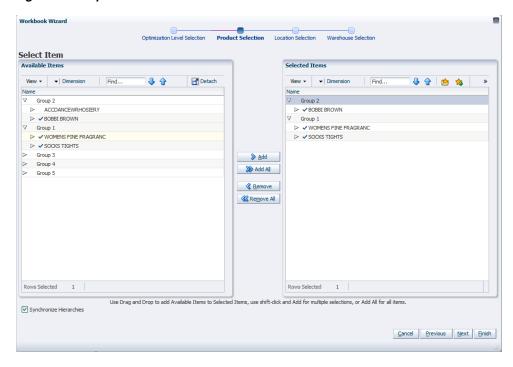


Figure 3-4 Optimization Review Wizard: Select Product

The Select Region screen is displayed. Select the regions to be displayed in the workbook and click Next.

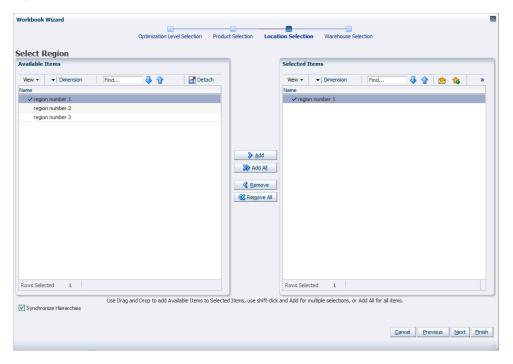


Figure 3-5 Optimization Review Wizard: Select Location

The Select Warehouse group screen is displayed. Select the warehouses to be displayed in the workbook and click Finish.

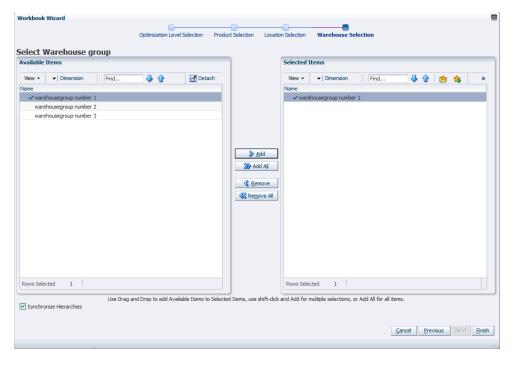


Figure 3-6 Optimization Review Wizard: Select Warehouse

The Optimization Review workbook is built.

# **Store Analyze Subgrouping Step**

The Analyze Subgrouping step contains the following views:

- Review Base Level in Subgroupings for Store Optimization View
- Review Subgrouping Results for Store Optimization View
- Subgrouping Criteria for Store Optimization View
- User BreakPoint Overrides for Store Optimization View

## Review Base Level in Subgroupings for Store Optimization View

This view enables you to review the subgrouping information for the item/stores in the department/regions that were selected in the wizard. This view is at the item/store intersection and is read-only.

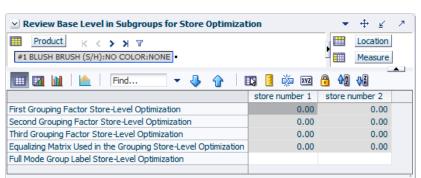


Figure 3–7 Review Base Level in Subgroupings for Store Optimization View

Review Base level in Subgroupings View for Store Optimization Measures Table 3–1

| Measure   | Description   |
|---|---|
| Equalizing Matrix Used in<br>the Grouping - Store Level<br>Optimization | The value of the equalizing matrix used in subgrouping.                                     |
| Full Mode Group Label -<br>Store Level Optimization                     | The Full Mode Group Label-Store Level Optimization subgroup that the item/store belongs to. |
| First Grouping Factor -<br>Store Level Optimization                     | The value of grouping factor 1.   |
| Second Grouping Factor -<br>Store Level Optimization                    | The value of grouping factor 2.   |
| Third Grouping Factor -<br>Store Level Optimization                     | The value of grouping factor 3.   |

#### **Review Subgrouping Results for Store Optimization View**

This view enables you to review the subgrouping results from the full mode batch run. This view is at the department/region/subgroup intersection and is read-only. Only valid subgroups are displayed.

Figure 3–8 Review Subgrouping Results for Store Optimization View

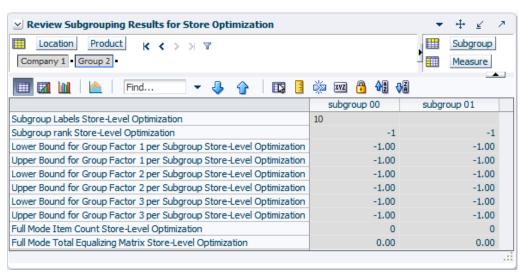


Table 3–2 Review Subgrouping Results for Store Optimization View Measures

| Measure   | Description   |
|---|---|
| Item Count per Subgroup<br>Store Level Optimization<br>Full Mode Item Count for<br>Store Level Optimization | The number of item/stores for the subgroup.               |
| Lowerbound for Group<br>Factor1 per Sbgroup - Store<br>Level Optimization                                   | The lower bound of the grouping factor1 for the subgroup. |
| Lowerbound for Group<br>Factor2 per Sbgroup - Store<br>Level Optimization                                   | The lower bound of the grouping factor2 for the subgroup. |

Table 3-2 (Cont.) Review Subgrouping Results for Store Optimization View Measures

| Measure  | Description   |
|--|---|
| Lowerbound for Group<br>Factor3 per Sbgroup - Store<br>Level Optimization  | The lower bound of the grouping factor3 for the subgroup. |
| SubGroup Labels - Store<br>Level Optimization                              | User-defined label of the subgroup.                       |
| Subgroup Rank Store<br>-Level Optimization                                 | Ranks the subgroups for each department/region.           |
| Full Mode Total Equalizing<br>Matrix - Store Level<br>Optimization         | The total of equalizing matrix for each subgroup.         |
| Upperbound for Group<br>factor1 per Subgroup -<br>Store Level Optimization | The upper bound of the grouping factor1 for the subgroup. |
| Upperbound for Group factor2 per Subgroup Store - Level Optimization       | The upper bound of the grouping factor2 for the subgroup. |
| Upperbound for Group<br>factor3 per Subgroup -<br>Store Level Optimization | The upper bound of the grouping factor3 for the subgroup. |

## **Subgrouping Criteria for Store Optimization View**

This view enables you to review the subgroupings needed for a higher level intersection as well as the subgrouping metrics and the grouping equalizing matrix used for the subgroupings. This view is at the department/region intersection and is read-only.

Figure 3–9 Subgrouping Criteria for Store Optimization View

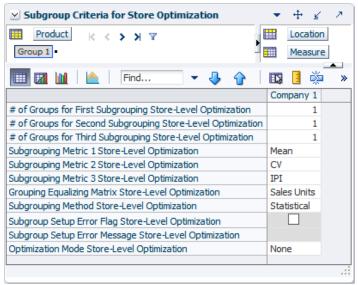


Table 3–3 Subgrouping Criteria for Store Optimization View Measures

| Measure   | Description   |
|---|---|
| # of Groups for First<br>SubGrouping Store - Level<br>Optimization  | Displays the number of groups for the first group factor. This is an integer measure based on the department/region.            |
| # of Groups for Second<br>SubGrouping Store - Level<br>Optimization | Displays the number of groups for the second group factor. This is an integer measure based on the department/region.           |
| # of Groups for Third<br>SubGrouping Store - Level<br>Optimization  | Displays the number of groups for the third group factor. This is an integer measure based on the department/region.            |
| Grouping Equalizing<br>Matrix - Store Level<br>Optimization         | Displays the equalizing matrix used in the statistical subgrouping. Options are Sales Units, Sales Revenue, and Gross Margin.   |
| Full Mode Mask - Store<br>Level Optimization                        | Displays if the optimization run was refresh or full mode. If selected, the results displayed are generated by a full mode run. |
| SubGrouping Method -<br>Store Level Optimization                    | The subgroup method used. Options are Breakpoints and Statistical.  |
| SubGrouping Metric 1 -<br>Store Level Optimization                  | Displays the first grouping factor. Options are Mean, CV, and IPI.  |
| SubGrouping Metric 2 -<br>Store Level Optimization                  | Displays the second grouping factor. This cannot be the same as SubGrouping Metric 1 or 3. Options are Mean, CV, and IPI.       |
| SubGrouping Metric 3 -<br>Store Level Optimization                  | Displays the third grouping factor. This cannot be the same as SubGrouping Metric 1 or 2. Options are Mean, CV, and IPI.        |

## **User BreakPoint Overrides for Store Optimization View**

This view enables you to review the breakpoint overrides. This view is at the department/region/breakpoint intersection and is read-only.

Figure 3–10 User BreakPoint Overrides for Store Optimization View

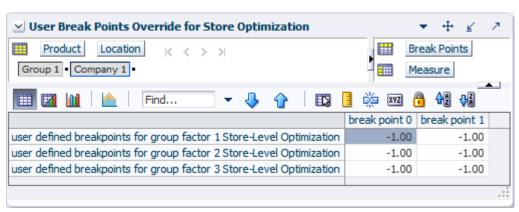


Table 3-4 User Breakpoint Overrides View for Store Optimization Measures

| Measure   | Description   |
|---|---|
| User Defined Breakpoints for Group<br>Factor 1 - Store Level Optimization | The breakpoint for the grouping factor 1 for the department/region. |
| User Defined Breakpoints for Group<br>Factor 2 - Store Level Optimization | The breakpoint for the grouping factor 2 for the department/region. |

Table 3–4 (Cont.) User Breakpoint Overrides View for Store Optimization Measures

| Measure   | Description   |
|---|---|
| User Defined Breakpoints for Group<br>Factor 3 - Store Level Optimization | The breakpoint for the grouping factor 3 for the department/region. |

# **Analyze and Approve Store Optimization Results Step**

The Analyze and Approve Optimization Results step enables you to review the results of the optimization batch run, review the impact of specified constraints, and determine the inventory/service level targets.

This step contains the following views:

- Optimization Results Review for Store Optimization View
- Review Targets for Store Optimization View
- Subgroup Optimization Results Review for Store Optimization View
- Target Selection and Approve for Store Optimization View
- Weekly Projected Inventory Review for Store Optimization View

## Optimization Results Review for Store Optimization View

RO performs optimization and calculates optimal inventory allocation and associated service levels, projected sales, and lost sales for various increments of inventory. Each incremental inventory investment is referred to as a point on the Inventory/Service Level Trade-off curve.

This view displays inventory, service levels, sales, lost sales, and other key metrics for each point of incremental inventory investment. It is read-only.

RO performs one batch run of unconstrained optimization and another run based on the specified constraints defined in the Optimization Definition workbook. By comparing the two runs, you can understand the costs of the specified constraints. You can also specify what-if constraints from the Review and Analyze Constraints step and interactively view the results from the optimization, based on the what-if constraints.

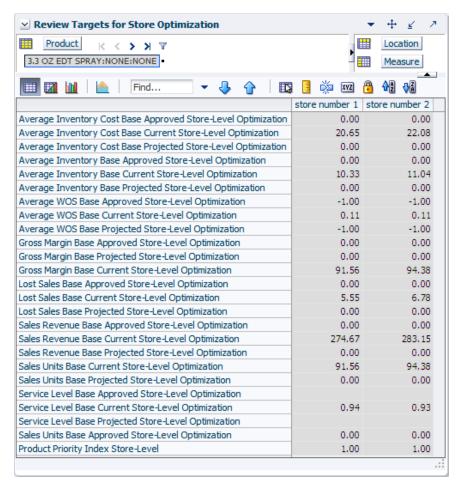
Optimization Results Review for Store Optimization ▼ + ∠ > Product K < > > T Frontier Data Points store number 1 • 3.3 OZ EDT SPRAY:NONE:NONE • Measure 🔋 📸 XYZ 👸 Find... points 00000 points 00001 Average Inventory Cost Base Constrained Store-Level Optimization 0.00 Average Inventory Cost Base Optimal Unconstrained Store-Level Optimization 0.00 0.00 Average Inventory Cost Base What-If Constrained Store-Level Optimization 0.00 0.00 Average Inventory Cost Base What-If Optimal Store-Level Optimization 0.00 0.00 Average Inventory Base Constrained Store-Level Optimization 0.00 0.00 0.00 Average Inventory Base Optimal Unconstrained Store-Level Optimization 0.00 0.00 Average Inventory Base What-If Constrained Store-Level Optimization 0.00 Average Inventory Base What-If Optimal Store-Level Optimization 0.00 0.00 Average WOS Base Constrained Store-Level Optimization -1.00 -1.00Average WOS Base Optimal Unconstrained Store-Level Optimization -1.00 -1.00Average WOS Base What-If Constrained Store-Level Optimization -1.00 -1.00Average WOS Base What-If Optimal Store-Level Optimization -1.00 -1.00Gross Margin Base Constrained Store-Level Optimization 0.00 0.00 Gross Margin Base Optimal Unconstrained Store-Level Optimization 0.00 0.00 0.00 Gross Margin Base What-If Constrained Store-Level Optimization 0.00 Gross Margin Base What-If Optimal Store-Level Optimization 0.00 0.00 Service Level Base Constrained Store-Level Optimization Service Level Base Optimal Unconstrained Store-Level Optimization Service Level Base What-If Constrained Store-Level Optimization Service Level Base What-If Optimal Store-Level Optimization 0.00 Lost Sales Base Constrained Store-Level Optimization Lost Sales Base Optimal Unconstrained Store-Level Optimization 0.00 0.00 Lost Sales Base What-If Constrained Store-Level Optimization 0.00 0.00 Lost Sales Base What-If Optimal Store-Level Optimization 0.00 0.00 Order Frequency Base Constrained Store-Level Optimization 0.00 0.00 Order Frequency Base Optimal Unconstrained Store-Level Optimization 0.00 0.00 Order Frequency Base What-If Constrained Store-Level Optimization 0.00 0.00 Order Frequency Base What-If Optimal Store-Level Optimization 0.00 0.00 Out of Stock Rate Base Constrained Store-Level Optimization 0.00 0.00 Out of Stock Rate Base Optimal Unconstrained Store-Level Optimization 0.00 0.00 Out of Stock Rate Base What-If Constrained Store-Level Optimization 0.00 0.00 Out of Stock Rate Base What-If Optimal Store-Level Optimization 0.00 0.00 Sales Revenue Base Constrained Store-Level Optimization 0.00 0.00 Sales Revenue Base Optimal Unconstrained Store-Level Optimization 0.00 0.00 Sales Revenue Base What-If Constrained Store-Level Optimization 0.00 0.00 Sales Revenue Base What-If Optimal Store-Level Optimization 0.00 0.00 Sales Units Base Constrained Store-Level Optimization 0.00 0.00

Figure 3-11 Optimization Results Review for Store Optimization View

#### **Review Targets for Store Optimization View**

This view displays the current, targeted, and projected Key Performance Indicators (KPIs) based on the inventory/service level targets that you had defined in the Target Selection and Approve view.

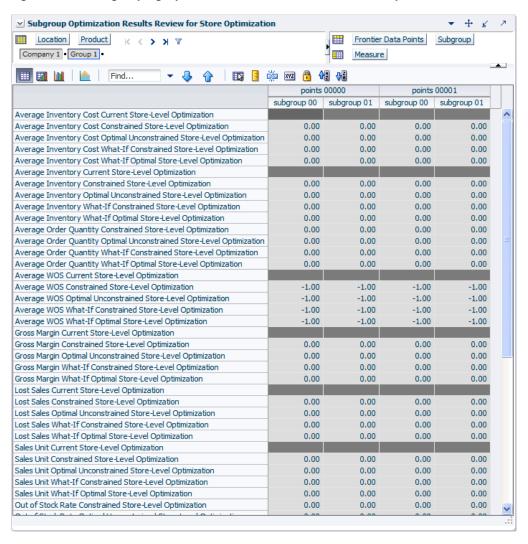
Figure 3–12 Review Targets for Store Optimization View



#### Subgroup Optimization Results Review for Store Optimization View

This view displays the points of valid department/region/subgroups on the Inventory/Service Level Trade-off curve. This view is at the department/region/subgroup/frontier points intersection and is read-only.

Figure 3–13 Subgrouping Optimization Results Review for Store Optimization View



#### Target Selection and Approve for Store Optimization View

This view enables you to specify the target inventory and service levels for the optimization level (department/region). You also have the option to apply unconstrained, constrained, or what-if optimization results for approval. Note that only one point or target can be selected for an optimization level.

When you have selected the points, click the **Select Target and Approve** button in the top, right corner to approve the targets.

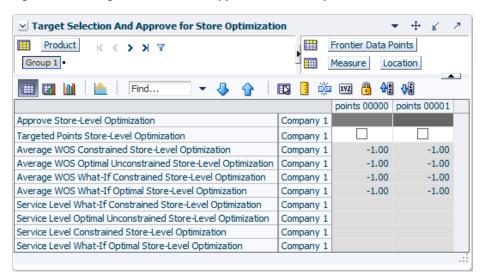


Figure 3–14 Target Selection and Approve for Store Optimization View

Table 3-5 Target Selection and Approve for Store Optimization View Measures

| Measure  | Description  |
|--|--|
| Approve Store Level<br>Optimization                                | Enables you to specify the version of the optimization result to approve for the department/region. Options are None, Approve Optimal, Approve Constrained, and Approve What-if. |
|  | Note that the approval is done per department region, and thus to view the approval options, you must collapse the Frontier Data Points level to 'all [Frontier Data Points]'.   |
| Average WOS<br>Constrained Store Level<br>Optimization             | The constrained weeks of supply for the department/region/subgroup/frontier point. This is a recalc measure.   |
| Average WOS Optimal<br>Unconstrained Store<br>Level Optimization   | The optimal weeks of supply for the department/region/subgroup/frontier point. This is a recalc measure.   |
| Average WOS What-if<br>Constrained Store Level<br>Optimization     | The constrained weeks of supply with the what-if constraints for the department/region/subgroup/frontier point. This is a recalc measure.  |
| Service Level Constrained<br>Store Level Optimization              | The constrained service level for the department/region/subgroup/frontier point. This is a recalc measure.   |
| Service Level Optimal<br>Unconstrained Store<br>Level Optimization | The optimal service level for the department/region/subgroup/frontier point. This is a recalc measure.   |
| Service Level What-if<br>Constrained Store Level<br>Optimization   | The constrained service level with the what-if constraints for the department/region/subgroup/frontier point. This is a recalc measure.  |

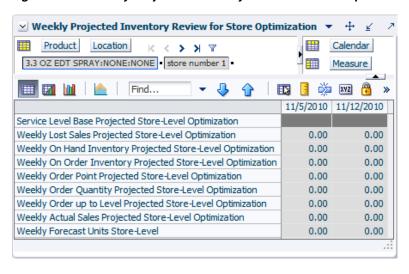
Table 3–5 (Cont.) Target Selection and Approve for Store Optimization View Measures

| Measure  | Description  |
|--|--|
| Targeted Points Store<br>Level Optimization                | Enables you to specify which point along the curve to pick as a target. Only one point can be selected for a department/region.  |
| Average WOS What-if<br>Optimal Store Level<br>Optimization | The service level generated by what-if, where no constraints were added, but the maximizing matrix was changed. For example, the matrix is changed from profit to revenue. |

#### Weekly Projected Inventory Review for Store Optimization View

This view displays the weekly projected inventory at the item/store/week level. It is a read-only view.

Figure 3-15 Weekly Projected Inventory Review for Store Optimization View



# **Review and Analyze Store Constraints Step**

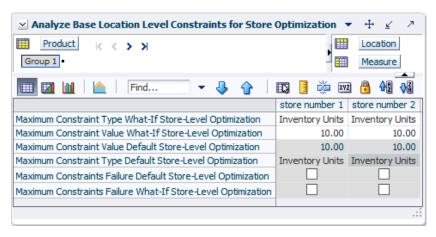
The Review and Analyze Constraints workbook contains the following views:

- Analyze Base Location Level Constraints for Store Optimization View
- Optimization Matrices for Store Optimization View
- Maximum Order Frequency Constraints for Store Optimization View
- Analyze Base Product Level Constraints for Store Optimization View

#### Analyze Base Location Level Constraints for Store Optimization View

This view enables you to review the maximum constraint type and value used in the optimization. It also enables you to set the what-if maximum constraint type and value for the what-if version of the recommendation. To apply the what-if constraints that you had set, click the **What-if Optimization** button in the top, right corner.

Figure 3–16 Analyze Base Location Level Constraints for Store Optimization View



Analyze Base Location Level Constraints for Store Optimization View Table 3-6 Measures

| Measure   | Description   |
|---|---|
| Maximum Constraint Type<br>Default Store Level<br>Optimization  | The default maximum constraint type for a department/store used in the optimization batch. It can be Inventory Units, Inventory Cost, Weeks of Supply, or Space. This measure is read-only.   |
| Maximum Constraint Type<br>What-if Store Level<br>Optimization  | The maximum constraint type for the department/store used in the what-if version of the recommendation. You can specify one of these options: Inventory Units, Inventory Cost, Weeks of Supply, or Space This constraint is used when the What-if Optimization button is used to generate a what-if version recommendation. |
| Maximum Constraint Value<br>Default Store Level<br>Optimization | The default maximum constraint value for a department/store used in the optimization batch. This measure is read-only.  |
| Maximum Constraint Value<br>What-if Store Level<br>Optimization | The minimum constraint value for the department/store used in the what-if version of the recommendation. This constraint is used when the What-if Optimization button is used to generate a what-if version recommendation.   |
| Maximum Constraints Failure Default Store Level Optimization    | Displays if the default constraint was met or not. If selected, the constraint was not met.   |
| Maximum Constraints Failure What-if Store Level Optimization    | Displays if the what-if constraint was met or not. If selected, the constraint was not met.   |

#### Optimization Matrices for Store Optimization View

This view enables you to review the maximizing and minimizing matrix for the regular optimization run. It also enables you to select such matrices for the what-if run.

Figure 3–17 Optimization Matrices for Store Optimization View

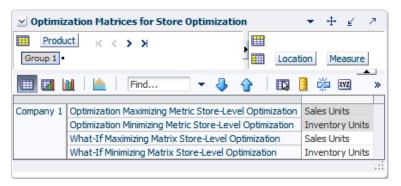


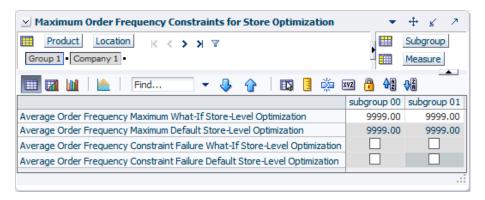
Table 3-7 Optimization Matrices for Store Optimization View Measures

| Measure   | Description   |
|---|---|
| Optimization Minimizing<br>Metric Store Level<br>Optimization | Displays the minimizing metric used in the optimization run.  |
| Optimization Maximizing<br>Metric Store Level<br>Optimization | Displays the maximizing metric used in the optimization run.  |
| What-if Minimizing Metric<br>Store Level Optimization         | Allows selection of a what-if minimizing metric. The choices are Inventory Units and Inventory Cost.                          |
| What-if Maximizing Metric<br>Store Level Optimization         | Allows selection of a what-if maximizing metric. The choices are Sales Units, Sales Revenue, Gross Margin, and Service Level. |

## Maximum Order Frequency Constraints for Store Optimization View

This view enables you to review the maximum order frequency used in the optimization. It also enables you to set the what-if order frequency for the what-if version of the recommendation. To apply the what-if constraints that you had set, click the **What-if Optimization** button in the top, right corner.

Figure 3-18 Maximum Order Frequency Constraints for Store Optimization View



Maximum Order Frequency Constraints for Store Optimization View Measures

| Measure  | Description  |
|--|--|
| Average Order Frequency<br>Maximum Default Store<br>Level Optimization | The default maximum order frequency value for a subgroup used in the optimization batch. This is a read-only measure.  |
| Average Order Frequency<br>Maximum What-if Store<br>Level Optimization | The maximum order frequency for a subgroup used in the what-if version of the recommendation. This constraint is used when the What-if Optimization button is used to generate a what-if version recommendation. |
| Maximum Constraints<br>Failure What-if Store Level<br>Optimization     | Displays if the what-if constraint was met or not. If selected, the constraint was not met.  |
| Maximum Constraints Failure Default Store Level Optimization           | Displays if the constraint was met or not. If selected, the constraint was not met.  |

#### Analyze Base Product Level Constraints for Store Optimization View

This view enables you to review the minimum constraint type and value used in the optimization. It also enables you to set the what-if minimum constraint type and value for the what-if version of the recommendation. To apply the what-if constraints that you had set, click the What-if Optimization button in the top, right corner.

Figure 3–19 Analyze Base Product Level Constraints for Store Optimization View

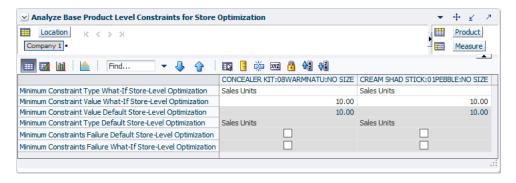


Table 3-9 Analyze Base Product Level Constraints for Store Optimization View Measures

| Measure   | Description   |
|---|---|
| Minimum Constraint Type<br>Default Store Level<br>Optimization  | The default minimum constraint type for an item/region used in the optimization batch. It can be Sales Units, Sales Revenue, Sales Margin, or Service Level. This measure is read-only.   |
| Minimum Constraint Type<br>What-if Store Level<br>Optimization  | The minimum constraint type for the item/region used in the what-if version of the recommendation. You can specify one of these options: Sales Units, Sales Revenue, Sales Margin, or Service Level. This constraint is used when the What-if Optimization button is used to generate a what-if version recommendation. |
| Minimum Constraint Value<br>Default Store Level<br>Optimization | The default minimum constraint value for an item/region used in the optimization batch. This measure is read-only.  |

Table 3–9 (Cont.) Analyze Base Product Level Constraints for Store Optimization View Measures

| Measure  | Description  |
|--|--|
| Minimum Constraint Value<br>What-if Store Level<br>Optimization    | The minimum constraint value for the item/region used in the what-if version of the recommendation. This constraint is used when the What-if Optimization button is used to generate a what-if version recommendation. |
| Minimum Constraints Failure Default Store Level Optimization       | Displays if the constraint was met or not. If selected, the constraint was not met.  |
| Minimum Constraints<br>Failure What-if Store Level<br>Optimization | Displays if the what-if constraint was met or not. If selected, the constraint was not met.  |

# **Warehouse Analyze Subgrouping Step**

The Analyze Subgrouping step contains the following views:

- Review Base Level in Subgroupings for Warehouse Optimization View
- Review Subgrouping Results for Warehouse Optimization View
- Subgrouping Criteria for Warehouse Optimization View
- User Breakpoint Overrides for Warehouse Optimization View

#### Review Base Level in Subgroupings for Warehouse Optimization View

This view enables you to review the subgrouping information for the item/warehouses in the department/warehouse groups that were selected in the wizard. This view is at the item/warehouse intersection and is read-only.

Figure 3-20 Review Base Level in Subgroupings for Warehouse Optimization View

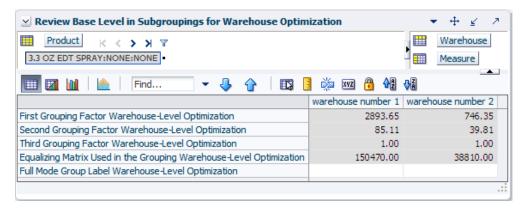


Table 3-10 Review Base Level in Subgroupings View for Warehouse Optimization Measures

| Measure  | Description   |
|--|---|
| Equalizing Matrix Used in the Grouping -<br>Warehouse Level Optimization | The value of the equalizing matrix used in subgrouping. |
| Full Mode Group Label - Warehouse Level<br>Optimization                  | The subgroup that the item/warehouse belongs to.        |

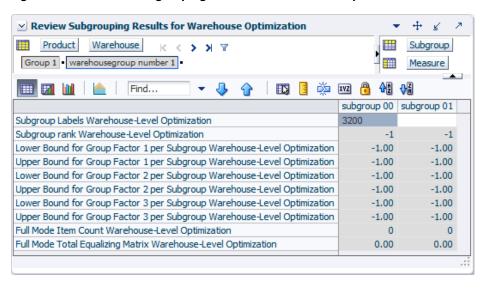
Table 3-10 (Cont.) Review Base Level in Subgroupings View for Warehouse Optimization Measures

| Measure  | Description                     |
|--|---------------------------------|
| First Grouping Factor - Warehouse Level<br>Optimization  | The value of grouping factor 1. |
| Second Grouping Factor - Warehouse Level<br>Optimization | The value of grouping factor 2. |
| Third Grouping Factor - Warehouse Level<br>Optimization  | The value of grouping factor 3. |

## **Review Subgrouping Results for Warehouse Optimization View**

This view enables you to review the subgrouping results from the full mode batch run. This view is at the department/region/subgroup intersection and is read-only. Only valid subgroups are displayed.

Figure 3–21 Review Subgrouping Results for Warehouse Optimization View



Review Subgrouping Results for Warehouse Optimization View Measures Table 3-11

| Measure  | Description   |
|--|---|
| Full Mode Item Count - Warehouse Level<br>Optimization                     | The number of items/warehouses for the subgroup.              |
| Lowerbound for Group Factor1 per Sbgroup -<br>Warehouse Level Optimization | The lower bound of the grouping factor1 for the subgroup.     |
| Lowerbound for Group Factor2 per Sbgroup -<br>Warehouse Level Optimization | The lower bound of the grouping factor2 for the subgroup.     |
| Lowerbound for Group Factor3 per Sbgroup -<br>Warehouse Level Optimization | The lower bound of the grouping factor3 for the subgroup.     |
| SubGroup Labels - Warehouse Level<br>Optimization                          | User-defined label of the subgroup.                           |
| Subgroup Rank - Warehouse Level<br>Optimization                            | Ranking of the subgroups for each department/warehouse group. |
| Full Mode Total Equalizing Matrix -<br>Warehouse Level Optimization        | The total of equalizing matrix for each subgroup.             |

Table 3-11 (Cont.) Review Subgrouping Results for Warehouse Optimization View

| Measure  | Description   |
|--|---|
| Upperbound for Group factor1 per Subgroup - Warehouse Level Optimization | The upper bound of the grouping factor1 for the subgroup. |
| Upperbound for Group factor2 per Subgroup - Warehouse Level Optimization | The upper bound of the grouping factor2 for the subgroup. |
| Upperbound for Group factor3 per Subgroup - Warehouse Level Optimization | The upper bound of the grouping factor3 for the subgroup. |

# **Subgrouping Criteria for Warehouse Optimization View**

This view enables you to review the subgroupings needed for a higher level intersection as well as the subgrouping metrics and the grouping equalizing matrix used for the subgroupings. This view is at the department/warehouse group intersection and is read-only.

Figure 3–22 Subgrouping Criteria for Warehouse Optimization View

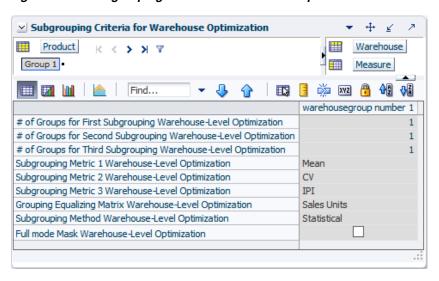


Table 3-12 Subgrouping Criteria for Warehouse Optimization View Measures

| Measure   | Description   |
|---|---|
| # of Groups for First SubGrouping -<br>Warehouse Level Optimization     | Specify the number of group for the first group factor. This is an integer measure that is based on the department/region.      |
| # of Groups for Second<br>SubGrouping - Warehouse Level<br>Optimization | Specify the number of group for the second group factor. This is an integer measure that is based on the department/region.     |
| # of Groups for Third SubGrouping - Warehouse Level Optimization        | Specify the number of group for the third group factor. This is an integer measure that is based on the department/region.      |
| Grouping Equalizing Matrix -<br>Warehouse Level Optimization            | Specify the equalizing matrix used in the statistical subgrouping. Options are Sales Units, Sales Revenue, and Gross Margin.    |
| Full Mode Mask - Warehouse Level<br>Optimization                        | Displays if the optimization run was refresh or full mode. If selected, the results displayed are generated by a full mode run. |

Table 3–12 (Cont.) Subgrouping Criteria for Warehouse Optimization View Measures

| Measure  | Description  |
|--|--|
| SubGrouping Method - Warehouse Level Optimization      | The subgrouping method used. Options are Breakpoints and Statistical.  |
| SubGrouping Metric 1 - Warehouse<br>Level Optimization | Specify the first grouping factor. Options are Mean, CV, and IPI.  |
| SubGrouping Metric 2 - Warehouse<br>Level Optimization | Specify the second grouping factor. This cannot be the same as SubGrouping Metric 1 or 3. Options are Mean, CV, and IPI. |
| SubGrouping Metric 3 - Warehouse<br>Level Optimization | Specify the third grouping factor. This cannot be the same as SubGrouping Metric 1 or 2. Options are Mean, CV, and IPI.  |

## **User Breakpoint Overrides for Warehouse Optimization View**

This view enables you to review the breakpoint overrides. This view is at the department/region/breakpoint intersection and is read-only.

Figure 3–23 User Breakpoint Overrides for Warehouse Optimization View

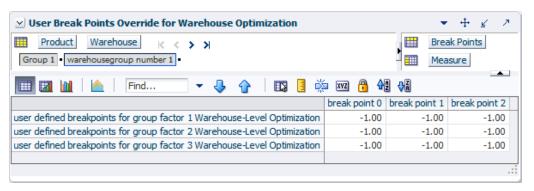


Table 3-13 User Breakpoint Overrides View for Warehouse Optimization Measures

| Measure  | Description  |
|--|--|
| User Defined Breakpoints for Group<br>Factor 1 - Warehouse Level<br>Optimization | The breakpoint for the grouping factor 1 for the department/warehouse group. |
| User Defined Breakpoints for Group<br>Factor 2 - Warehouse Level<br>Optimization | The breakpoint for the grouping factor 2 for the department/warehouse group. |
| User Defined Breakpoints for Group<br>Factor 3 - Warehouse Level<br>Optimization | The breakpoint for the grouping factor 3 for the department/warehouse group. |

# **Analyze and Approve Warehouse Optimization Results Step**

The Analyze and Approve Optimization Results step enables you to review the results of the optimization batch run, review the impact of specified constraints, and determine the inventory/service level targets.

The step contains the following views:

- Optimization Results Review for Warehouse Optimization View
- Review Targets for Warehouse Optimization View

- Subgrouping Optimization Results Review for Warehouse Optimization View
- Target Selection and Approve for Warehouse Optimization View
- Weekly Projected Inventory Review for Warehouse Optimization View

#### Optimization Results Review for Warehouse Optimization View

RO performs optimization and calculates optimal inventory allocation and associated service levels, projected sales, and lost sales for various increments of inventory. Each incremental inventory investment is referred to as a point on the Inventory/Service Level Trade-off curve.

This view displays inventory, service levels, sales, lost sales, and other key metrics for each point of incremental inventory investment.

RO performs one batch run of unconstrained optimization and another run based on the specified constraints defined in the Optimization Definition workbook. By comparing the two runs, you can understand the costs of the specified constraints. You can also specify what-if constraints from the Review and Analyze Constraints workbook and interactively view the results from the optimization, based on the what-if constraints. This view is read-only.

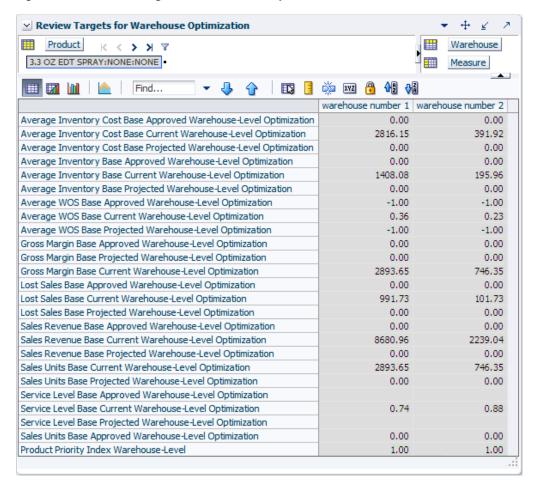
 ✓ Optimization Results Review for Warehouse Optimization Product Warehouse K X > > 7 Frontier Data Points 3.3 OZ EDT SPRAY:NONE:NONE • warehouse number 1 • Measure points 00000 Average Inventory Cost Base Constrained Warehouse-Level Optimization 19584.25 Average Inventory Cost Base Optimal Unconstrained Warehouse-Level Optimization 19584.25 Average Inventory Cost Base What-If Constrained Warehouse-Level Optimization 19584.25 Average Inventory Cost Base What-If Optimal Warehouse-Level Optimization 19584.25 9792.12 Average Inventory Base Constrained Warehouse-Level Optimization Average Inventory Base Optimal Unconstrained Warehouse-Level Optimization 9792.12 Average Inventory Base What-If Constrained Warehouse-Level Optimization 9792.12 Average Inventory Base What-If Optimal Warehouse-Level Optimization 9792.12 Average WOS Base Constrained Warehouse-Level Optimization 3.38 3.38 Average WOS Base Optimal Unconstrained Warehouse-Level Optimization Average WOS Base What-If Constrained Warehouse-Level Optimization 3.38 Average WOS Base What-If Optimal Warehouse-Level Optimization 3.38 Gross Margin Base Constrained Warehouse-Level Optimization 2893.65 Gross Margin Base Optimal Unconstrained Warehouse-Level Optimization 2893.65 Gross Margin Base What-If Constrained Warehouse-Level Optimization 2893.65 Gross Margin Base What-If Optimal Warehouse-Level Optimization 2893.65 Service Level Base Constrained Warehouse-Level Optimization 1.00 Service Level Base Optimal Unconstrained Warehouse-Level Optimization 1.00 1.00 Service Level Base What-If Constrained Warehouse-Level Optimization Service Level Base What-If Optimal Warehouse-Level Optimization 1.00 Lost Sales Base Constrained Warehouse-Level Optimization 0.00 Lost Sales Base Optimal Unconstrained Warehouse-Level Optimization 0.00 Lost Sales Base What-If Constrained Warehouse-Level Optimization 0.00 Lost Sales Base What-If Optimal Warehouse-Level Optimization 0.00 Order Frequency Base Constrained Warehouse-Level Optimization 0.82 Order Frequency Base Optimal Unconstrained Warehouse-Level Optimization 0.82 Order Frequency Base What-If Constrained Warehouse-Level Optimization 0.82 Order Frequency Base What-If Optimal Warehouse-Level Optimization 0.82 Out of Stock Rate Base Constrained Warehouse-Level Optimization 0.00 Out of Stock Rate Base Optimal Unconstrained Warehouse-Level Optimization 0.00 Out of Stock Rate Base What-If Constrained Warehouse-Level Optimization 0.00 Out of Stock Rate Base What-If Optimal Warehouse-Level Optimization 0.00 Sales Revenue Base Constrained Warehouse-Level Optimization 8680.96 Sales Revenue Base Optimal Unconstrained Warehouse-Level Optimization Sales Revenue Base What-If Constrained Warehouse-Level Optimization 8680.96 Sales Revenue Base What-If Optimal Warehouse-Level Optimization 8680.96 Sales Units Base Constrained Warehouse-Level Optimization 2893.65

Figure 3-24 Optimization Results Review for Warehouse Optimization View

#### Review Targets for Warehouse Optimization View

This view displays the current, targeted, and projected KPIs based on the inventory/service level targets you defined in the Target Selection and Approve view.

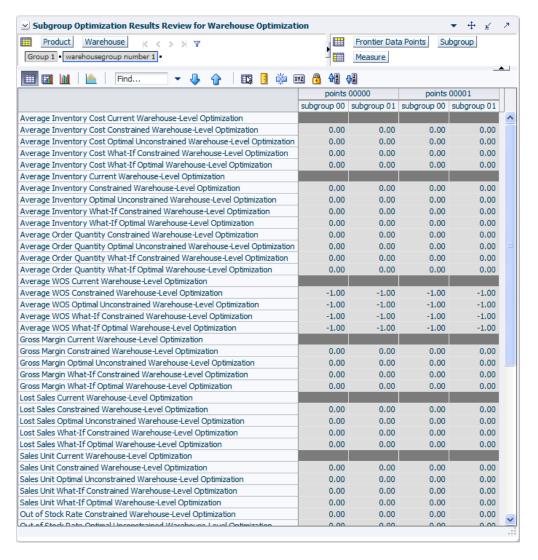
Figure 3-25 Review Targets for Warehouse Optimization View



#### Subgrouping Optimization Results Review for Warehouse Optimization View

This view displays the points of valid department/warehouse group/subgroups on the Inventory/Service Level Trade-off curve. This view is at the department/warehouse group/subgroup/frontier points intersection and is read-only.

Figure 3-26 Subgrouping Optimization Results Review for Warehouse Optimization View



#### Target Selection and Approve for Warehouse Optimization View

This view enables you to specify the target inventory and service levels for the optimization level (department/warehouse group). You also have the option to apply unconstrained, constrained, or what-if optimization results for approval. Note that only one point or target can be selected for an optimization level.

When you have selected the points, click the **Select Target and Approve** button in the top, right corner to approve the targets.

Product K < > > \ Frontier Data Points Measure Warehouse Group 1 🔻 🤚 🔐 🛙 🖽 📲 🚧 III 📶 📶 🕍 Find... points 00000 points 00001 Approve Warehouse-Level Optimization warehousegroup number 1 Targeted Points Warehouse-Level Optimization warehousegroup number 1 warehousegroup number 1 -1.00 -1.00 Average WOS Constrained Warehouse-Level Optimization -1.00 Average WOS Optimal Unconstrained Warehouse-Level Optimization | warehousegroup number 1 -1.00 -1.00 Average WOS What-If Constrained Warehouse-Level Optimization | warehousegroup number 1 -1.00 Average WOS What-If Optimal Warehouse-Level Optimization warehousegroup number 1
Service Level What-If Constrained Warehouse-Level Optimization warehousegroup number 1 -1.00 -1.00 Service Level Optimal Unconstrained Warehouse-Level Optimization | warehousegroup number 1 warehousegroup number 1 Service Level Constrained Warehouse-Level Optimization Service Level What-If Optimal Warehouse-Level Optimization warehousegroup number 1

Figure 3–27 Target Selection and Approve for Warehouse Optimization View

Table 3–14 Target Selection and Approve for Warehouse Optimization View Measures

| Measure  | Description   |
|--|---|
| Approve Warehouse Level<br>Optimization                                | Enables you to specify the version of the optimization result to approve for the department/warehouse group. Options are None, Approve Optimal, Approve Constrained, and Approve What-if. |
| Average WOS Constrained<br>Warehouse Level<br>Optimization             | The constrained week of supply for the department/warehouse group/subgroup/frontier point. This is a recalc measure.  |
| Average WOS Optimal<br>Unconstrained Warehouse<br>Level Optimization   | The optimal week of supply for the department/warehouse group/subgroup/frontier point. This is a recalc measure.  |
| Average WOS What-if<br>Constrained Warehouse<br>Level Optimization     | The constrained week of supply with the what-if constraints for the department/warehouse group/subgroup/frontier point. This is a recalc measure.   |
| Service Level Constrained<br>Warehouse Level<br>Optimization           | The constrained service level for the department/warehouse group/subgroup/frontier point. This is a recalc measure.   |
| Service Level Optimal<br>Unconstrained Warehouse<br>Level Optimization | The optimal service level for the department/warehouse group/subgroup/frontier point. This is a recalc measure.   |
| Service Level What-if<br>Constrained Warehouse<br>Level Optimization   | The constrained service level with the what-if constraints for the department/warehouse group/subgroup/frontier point. This is a recalc measure.  |
| Targeted Points Warehouse<br>Level Optimization                        | Enables you to specify which point along the curve to pick as a target. Only one point can be selected for a department/warehouse group.  |

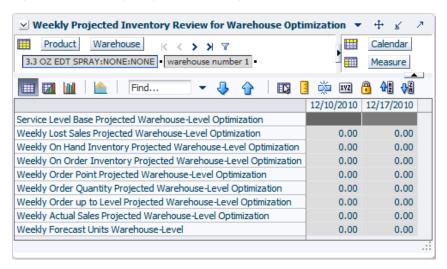
Table 3–14 (Cont.) Target Selection and Approve for Warehouse Optimization View

| Measure  | Description  |
|--|--|
| Average WOS What-if<br>Optimal Warehouse Level<br>Optimization   | The weeks of supply generated by what-if, where no constraints were added, but the maximizing matrix was changed. For example, the matrix is changed from profit to revenue. |
| Service Level What-if<br>Optimal Warehouse Level<br>Optimization | The service level generated by what-if, where no constraints were added, but the maximizing matrix was changed. For example, the matrix is changed from profit to revenue.   |

## Weekly Projected Inventory Review for Warehouse Optimization View

This view displays the weekly projected inventory at the item/warehouse/week level. It is a read-only view.

Figure 3-28 Weekly Projected Inventory Review for Warehouse Optimization View



# **Review and Analyze Warehouse Constraints Step**

The Review and Analyze Constraints step contains the following views:

- Analyze Base Location Level Constraints for Warehouse Optimization View
- Optimization Matrices for Warehouse Optimization View
- Maximum Order Frequency Constraints for Warehouse Optimization View
- Analyze Base Product Level Constraints for Warehouse Optimization View

# **Analyze Base Location Level Constraints for Warehouse Optimization View**

This view enables you to review the maximum constraint type and value used in the optimization. It also enables you to set the what-if maximum constraint type and value for the what-if version of the recommendation. To apply the what-if constraints that you set, click the **What-if Optimization** button in the top, right corner.

Figure 3-29 Analyze Base Location Level Constraints for Warehouse Optimization View

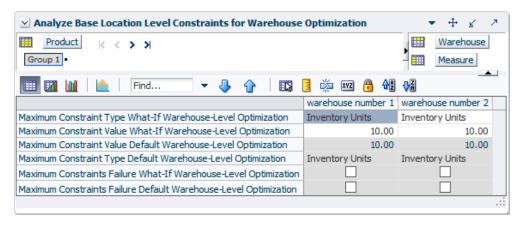


Table 3-15 Analyze Base Location Level Constraints for Warehouse Optimization View Measures

| Measure   | Description  |
|---|--|
| Maximum Constraint<br>Type Default Warehouse<br>Level Optimization        | The default maximum constraint type for a department/warehouse used in the optimization batch. It can be Inventory Units, Inventory Cost, Weeks of Supply, or Space. This measure is read-only.  |
| Maximum Constraint<br>Type What-if Warehouse<br>Level Optimization        | The maximum constraint type for the department/warehouse used in the what-if version of the recommendation. You can specify one of these options: Inventory Units, Inventory Cost, Weeks of Supply, or Space. This constraint is used when the What-if Optimization button is used to generate a what-if version recommendation. |
| Maximum Constraint<br>Value Default Warehouse<br>Level Optimization       | The default maximum constraint value for a department/warehouse used in the optimization batch. This measure is read-only.   |
| Maximum Constraint<br>Value What-if Warehouse<br>Level Optimization       | The minimum constraint value for the department/warehouse used in the what-if version of the recommendation. This constraint is used when the What-if Optimization button is used to generate a what-if version recommendation.  |
| Maximum Constraints Failure Default Warehouse Level Optimization          | Displays if the constraint was met or not. If selected, the constraint was not met.  |
| Maximum Constraints<br>Failure What-if<br>Warehouse Level<br>Optimization | Displays if the what-if constraint was met or not. If selected, the constraint was not met.  |

## **Optimization Matrices for Warehouse Optimization View**

This view enables you to review the maximizing and minimizing matrix for the regular optimization run. It also enables you to select such matrices for the what-if run.

Figure 3–30 Optimization Matrices for Warehouse Optimization View

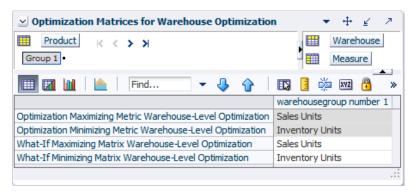


Table 3-16 Optimization Matrices for Warehouse Optimization View Measures

| Measure   | Description  |
|---|--|
| Optimization Minimizing<br>Metric Warehouse Level<br>Optimization | Displays the minimizing metric used in the optimization run.   |
| Optimization Maximizing<br>Metric Warehouse Level<br>Optimization | Displays the maximizing metric used in the optimization run.   |
| What-if Minimizing Metric<br>Warehouse Level<br>Optimization      | Allows to select a what-if minimizing metric. The choices are Inventory Units and Inventory Cost.                          |
| What-if Maximizing Metric<br>Warehouse Level<br>Optimization      | Allows to select a what-if maximizing metric. The choices are Sales Units, Sales Revenue, Gross Margin, and Service Level. |

#### Maximum Order Frequency Constraints for Warehouse Optimization View

This view enables you to review the maximum order frequency used in the optimization. It also enables you to set the what-if order frequency for the what-if version of the recommendation. To apply the what-if constraints that you had set, click the **What-if Optimization** button in the top, right corner.

Figure 3–31 Maximum Order Frequency Constraints for Warehouse Optimization View

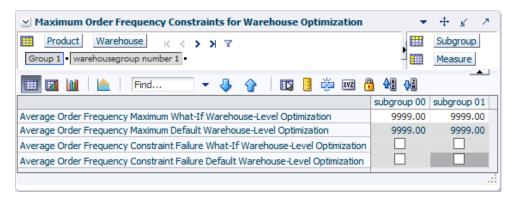


Table 3-17 Maximum Order Frequency Constraints for Warehouse Optimization View Measures

| Measure  | Description  |
|--|--|
| Average Order Frequency Maximum<br>Default Warehouse Level<br>Optimization | The default maximum order frequency value for a subgroup used in the optimization batch. This is a read-only measure.  |
| Average Order Frequency Maximum<br>What-if Warehouse Level<br>Optimization | The maximum order frequency for a subgroup used in the what-if version of the recommendation. This constraint is used when the What-if Optimization option in the Actions menu is used to generate a what-if version recommendation. |

# Analyze Base Product Level Constraints for Warehouse Optimization View

This view enables you to review the minimum constraint type and value used in the optimization. It also enables you to set the what-if minimum constraint type and value for the what-if version of the recommendation. To apply the what-if constraints that you had set, click the **What-if Optimization** button in the top, right corner.

Figure 3–32 Analyze Base Product Level Constraints for Warehouse Optimization View

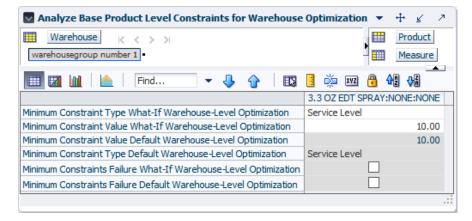


Table 3–18 Analyze Base Product Level Constraints for Warehouse Optimization View Measures

| Measure  | Description   |
|--|---|
| Minimum Constraint Type<br>Default Warehouse Level<br>Optimization     | The default minimum constraint type for an item/warehouse group used in the optimization batch. It can be Sales Units, Sales Revenue, Sales Margin, or Service Level. This measure is read-only.  |
| Minimum Constraint Type<br>What-if Warehouse Level<br>Optimization     | The minimum constraint type for the item/region used in the what-if version of the recommendation. You can specify one of these options: Sales Units, Sales Revenue, Sales Margin, or Service Level. This constraint is used when the What-if Optimization button is used to generate a what-if version recommendation. |
| Minimum Constraint Value<br>Default Warehouse Level<br>Optimization    | The default minimum constraint value for an item/region used in the optimization batch. This measure is read-only.  |
| Minimum Constraint Value<br>What-if Warehouse Level<br>Optimization    | The minimum constraint value for the item/region used in the what-if version of the recommendation. This constraint is used when the What-if Optimization button is used to generate a what-if version recommendation.  |
| Minimum Constraints<br>Failure Default Warehouse<br>Level Optimization | Displays if the constraint was met or not. If selected, the constraint was not met.   |
| Minimum Constraints<br>Failure What-if Warehouse<br>Level Optimization | Displays if the what-if constraint was met or not. If selected, the constraint was not met.   |

# Replenishment Admin Workbook

This chapter provides information on the Replenishment Admin (Replen Admin) workbook, which is used to specify alert thresholds for products.

The Replen Admin task contains the Admin Thresholds step, which has the following views:

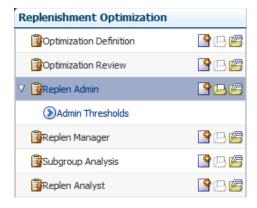
- Admin Thresholds for Store Replenishment View
- Admin Thresholds for Warehouse Replenishment View

# Replen Admin Wizard

To create a Replen Admin workbook, perform the following:

Click the Create New Workbook icon in the Replen Admin task.

Figure 4–1 Creating a New Replen Admin Workbook



The Select Base Level screen is displayed. Select either or both the store level (SL) or warehouse level (WL) and click Next.

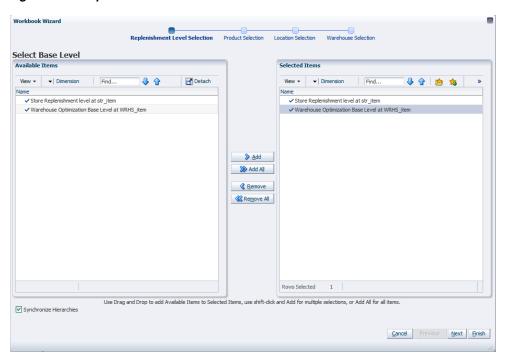


Figure 4-2 Replen Admin Wizard: Select Base Level

3. The Select Department screen is displayed. Select the departments to be displayed in the workbook and click Next.

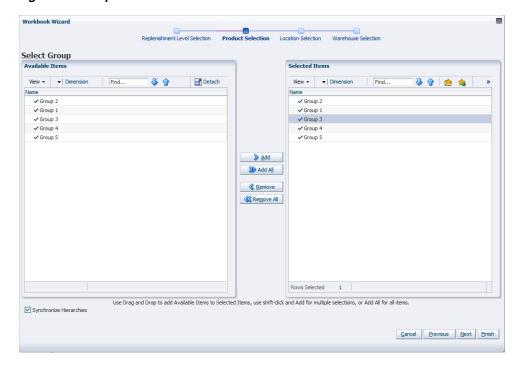


Figure 4–3 Replen Admin Wizard: Select Product

The Select Region screen is displayed. Select the regions for the store level optimization to be displayed in the workbook and click Next.

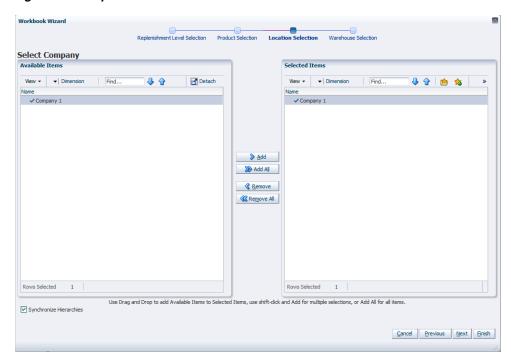


Figure 4–4 Replen Admin Wizard: Select Location

**5.** The Select Warehouse group screen is displayed. Select the warehouses to be displayed in the workbook and click Finish.

Workbook Wizard Replenishment Level Selection Product Selection Location Selection Warehouse Selection Calendar Selection Select Warehouse View ▼ | Dimension | Find... 🔑 🔐 🖆 🅦 Label ✓ 1000 USA ✓ 1000 USA 2000 Canada 3000 Latin America 4000 Europe 5000 JAPAC 5600 Asia Add >> Add All **⋘** Re<u>m</u>ove All Use Drag and Drop to add Available Items to Selected Items, use shift-click and Add for multiple selections, or Add All for all items. Synchronize Hierarchies Cancel Previous Next Einish

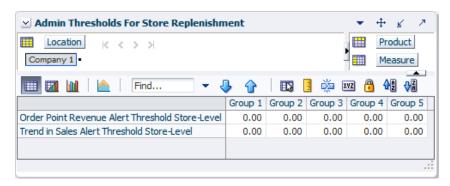
Figure 4–5 Replen Admin Wizard: Select Warehouse

The Replen Admin workbook is built.

# Admin Thresholds for Store Replenishment View

This view allows you to set thresholds for the Trend in Sales and Order Point Revenue alerts. If the trend in sales or order point for an item/location is higher than the threshold defined in this view, an alert is triggered.

Figure 4-6 Admin Thresholds for Store Replenishment View



Admin Threshold for Store Replenishment View Measures

| Measure  | Description   |
|--|---|
| Order Point Revenue Alert<br>Threshold - Store Level | The maximum value of the order point revenue that an item/location can have before an alert is triggered. |
| Trend in Sales Alert<br>Threshold - Store Level      | The maximum value of the trend in sales that an item/location can have before an alert is triggered.      |

# Admin Thresholds for Warehouse Replenishment View

This view allows you to set thresholds for the Trend in Sales and Order Point Revenue alerts. If the trend in sales or order point for an item/location is higher than the threshold defined in this view, an alert is triggered.

Figure 4–7 Admin Threshold for Warehouse Replenishment View

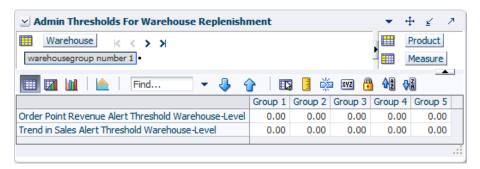


Table 4–2 Admin Thresholds for Warehouse Replenishment View Measures

| Measure  | Description   |
|--|---|
| Order Point Revenue Alert<br>Threshold - Warehouse Level | The maximum value of the order point revenue that an item/location can have before an alert is triggered. |
| Trend in Sales Alert<br>Threshold - Warehouse Level      | The maximum value of the trend in sales that an item/location can have before an alert is triggered.      |

# Replenishment Manager Workbook

The Replenishment Manager workbook provides managers with high-level reports of the approved plan. Managers can review and track replenishment performance at aggregate levels. This workbook is intended for use by Replenishment Managers, who are interested in reviewing replenishment performances for their department/region or department/warehouse group.

The Replen Manager task contains the following steps:

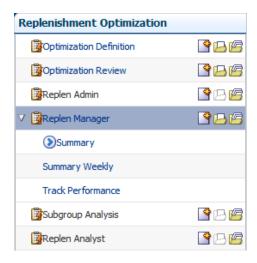
- Summary Step
- Summary Weekly Step
- Track Performance Step

# Replen Manager Wizard

To create a Replen Manager workbook, perform the following:

Click the Create New Workbook icon in the Replen Manager task.

Figure 5-1 Creating a New Replenishment Manager Workbook



The Select Base Level screen is displayed. Select either or both the store level (SL) or the warehouse level (WL) and click Next.

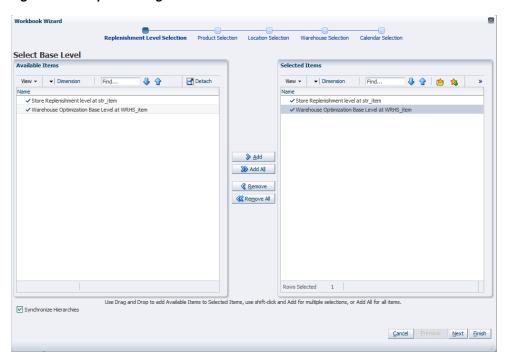


Figure 5-2 Replen Manager Wizard: Select Level

**3.** The Select Department screen is displayed. Select the items to appear in the workbook and click Next.

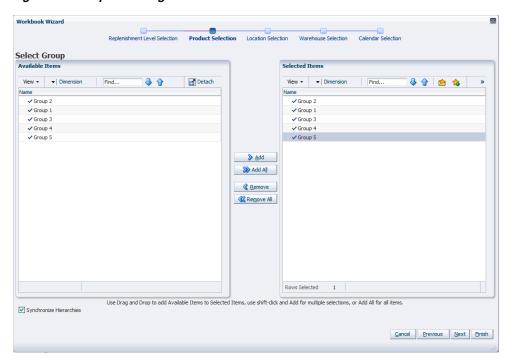


Figure 5-3 Replen Manager Wizard: Select Product

The Select Region screen is displayed. Select the regions to appear in the workbook and click Next.

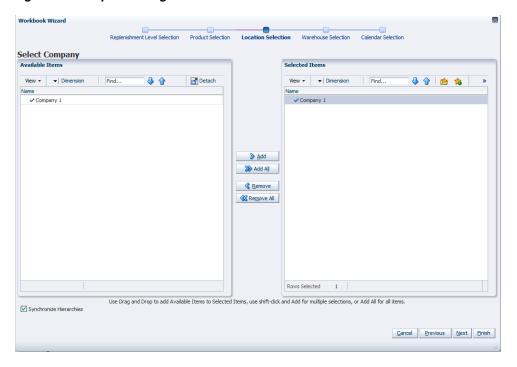


Figure 5-4 Replen Manager Wizard: Select Location

5. The Select Warehouse group screen is displayed. Select the warehouse locations to appear in the workbook and click Next.

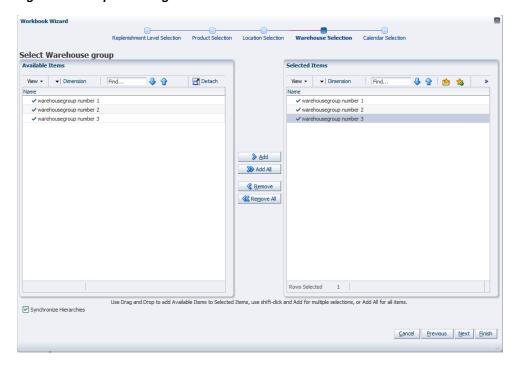


Figure 5-5 Replen Manager Wizard: Select Warehouse

The **Select Week** screen is displayed. Select the weeks to appear in the workbook and click Finish.

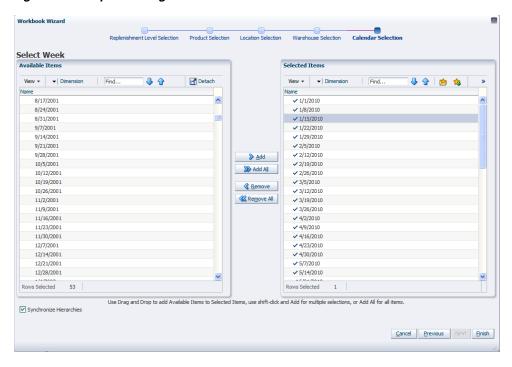


Figure 5-6 Replen Manager Wizard: Select Week

The Replen Manager workbook is built.

# **Summary Step**

This step has the following views:

- Store Replenishment Summary Details View
- Warehouse Replenishment Summary Details View

The Summary views display the overall metrics of the approved plan.

#### Store Replenishment Summary Details View

This view displays a high level summary at the department/region level.

✓ Store Replenishment Summary Details ▼ 4 € 2 Product Location Measure .... Find... 📆 🔋 🔅 🚾 🔞 🚱 📢 Group 1 Group 2 Group 3 Company 1 Company 1 Company 1 Weeks of Supply Store-Level 0.00 0.00 0.00 Inventory Turns Store-Level 0.00 0.00 0.00 1.00 1.00 1.00 Average Service Level Store-Level Average Historic Order Frequency Store-Level 0.00 0.00 0.00 Average Demand Units Store-Level 0.00 0.00 0.00 Average Lost Sales Units Store-Level 0.00 0.00 0.00 0.00 0.00 0.00 Average Inventory On Hand Units Store-Level Average Inventory On Order Units Store-Level 0.00 0.00 0.00 Average Net Inventory Units Store-Level 0.00 0.00 0.00 Average Demand Revenue Store-Level 0.00 0.00 0.00 0.00 Average Lost Sales Revenue Store-Level 0.00 0.00 Average Inventory On Hand Revenue Store-Level 0.00 0.00 0.00 Average Inventory On Order Revenue Store-Level 0.00 0.00 0.00 Average Net Inventory Revenue Store-Level 0.00 0.00 0.00 Average Demand Cost Store-Level 0.00 0.00 0.00 0.00 Average Lost Sales Cost Store-Level 0.00 Average Inventory On Hand Cost Store-Level 0.00 0.00 0.00 0.00 Average Inventory On Order Cost Store-Level 0.00 0.00 Average Net Inventory Cost Store-Level 0.00 0.00 0.00 System Recommended Item/Locs on MinMax Store-Level 0.00 0.00 0.00 System Recommended Item/Locs on TimeSupply Store-Level 0.00 0.00 0.00 System Recommended Item/Locs on Dynamic Store-Level 0.00 0.00 0.00 System Recommended Item/Locs on Hybrid Store-Level 0.00 0.00 0.00 System Recommended Item/Locs on Poisson Store-Level 0.00 0.00 0.00

Figure 5-7 Store Replenishment Summary Details View

Table 5-1 Store Replenishment Summary Details View Measures

| Measure  | Description  |  |  |
|--|--|--|--|
| Inventory Performance Stati                        | stical Measures  |  |  |
| Weeks of Supply Store<br>Level                     | The number of Weeks of Supply or Weeks on-hand, calculated as average on-hand Inventory divided by Average Demand.   |  |  |
| Inventory Turns Store Level                        | Average Inventory Turns calculated as Sales over the last 52 weeks divided by Average on-hand Inventory the last 52 weeks.                                   |  |  |
| Average Service Level Store<br>Level               | The percentage of demand that was met, calculated as Average Sales/Average Demand.   |  |  |
| Average Historic Order<br>Frequency Store Level    | The average number of orders in a week.  |  |  |
| Demand and Inventory Unit                          | Demand and Inventory Units Measures  |  |  |
| Average Demand Revenue<br>Store Level              | The average demand in Revenue, obtained by multiplying Average Demand Units and Unit Price. Demand is calculated as historic sales plus historic Lost Sales. |  |  |
| Average Lost Sales<br>Revenue Store Level          | The Average Lost Sales Revenue value.  |  |  |
| Average Inventory<br>OnHand Revenue Store<br>Level | The Average on-hand Inventory in revenue value.  |  |  |

Table 5–1 (Cont.) Store Replenishment Summary Details View Measures

| Measure   | Description   |
|---|---|
| Average Inventory<br>OnOrder Revenue Store<br>Level   | The Average On Order Inventory in revenue value.  |
| Average Net Inventory<br>Revenue Store Level  | The Average Net Inventory in revenue value.   |
| Demand and Inventory Cost   | Measures  |
| Average Demand Cost<br>Store Level  | Average demand in cost, obtained by multiplying Average Demand Units by Unit Cost. Demand is calculated as historic sales plus historic Lost Sales.   |
| Average Lost Sales Cost<br>Store Level  | Average Lost Sales cost.  |
| Average Inventory<br>OnHand Cost Store Level  | The Average on-hand Inventory in cost.  |
| Average Inventory<br>OnOrder Cost Store Level   | The Average On Order Inventory in cost.   |
| Average Net Inventory<br>Cost Store Level   | The Average Net Inventory in cost.  |
| Number of Weeks for Stats<br>Store Level  | The number of weeks in history over which the above statistics have been calculated.  |
| Replenishment Settings Stat   | ristical Measures   |
| System Recommended<br>Item/Locs on Dynamic<br>Store Level                                       | The number of items/locations for which the System recommends the Dynamic Replenishment Method.   |
| System Recommended<br>Item/Locs on Hybrid Store<br>Level  | The number of items/locations for which the System recommends the Hybrid Replenishment Method.  |
| System Recommended Item/Locs on MinMax Store Level  | The number of items/locations for which the System recommends the MinMax Replenishment Method.  |
| System Recommended<br>Item/Locs on Poisson Store<br>Level                                       | The number of items/locations for which the System recommends the Poisson Replenishment Method.   |
| System Recommended<br>Item/Locs on TimeSupply<br>Store Level                                    | The number of items/locations for which the System recommends the Time Supply Replenishment Method.   |
| System Recommended<br>Projected Average Inv OH<br>Over Next Quarter Units<br>Store Level        | Projected Average On-Hand Inventory units over the next quarter, based on system-recommended Replenishment settings. This measure represents the long-term steady state average on-hand Inventory, assuming current Inventory level is not too high or too low to drive long-term Inventory and Service levels. |
| System Recommended<br>Projected Lost Sales Units<br>Over Next Quarter Units<br>Store Level      | Projected Average Lost Sales over the next quarter, based on system-recommended Replenishment settings. This measure represents the long-term steady state Lost Sales, assuming current Inventory level is not too high or too low to drive long-term Inventory and Service levels.                             |
| System Recommended<br>Projected Average Service<br>Level over next quarter<br>Units Store Level | Projected Average Service Level over the next quarter, based on system-recommended Replenishment settings. This measure represents the long-term steady state Service Level, assuming current Inventory level is not too high or too low to drive long-term Inventory and Service levels.                       |
| System Recommended<br>Projected Weeks of Supply<br>over next quarter Store<br>Level             | Projected Weeks of Supply over the next quarter, based on system-recommended Replenishment settings. The number of Weeks of Supply or Weeks on-hand is calculated as average on-hand Inventory divided by average Demand.   |

Table 5-1 (Cont.) Store Replenishment Summary Details View Measures

| Measure  | Description  |
|--|--|
| Working Projected Average<br>Inv OH over next Quarter<br>Units Store Level     | Projected Average on-hand Inventory units over the next quarter, based on Working Replenishment settings. This measure represents the long-term steady state average on-hand Inventory, assuming current inventory level is not too high or too low to drive long-term Inventory and Service levels. |
| Working Projected Average<br>Lost Sales over next quarter<br>Units Store Level | Projected Average Lost Sales over the next quarter, based on Working Replenishment settings. This measure represents the long-term steady state Lost Sales, assuming current inventory level is not too high or too low to drive long-term Inventory and Service levels.                             |
| Working Projected Average<br>Service Level over next<br>quarter Store Level    | Projected Average Service Level over the next quarter, based on Working Replenishment settings. This measure represents the long-term steady state Service Level, assuming current inventory level is not too high or too low to drive long-term Inventory and Service levels.                       |
| Working Projected Weeks<br>of Supply for next quarter<br>Store Level           | Projected Weeks of Supply over the next quarter, based on Working Replenishment settings. The number of Weeks of Supply or Weeks on-hand is calculated as average on-hand Inventory divided by Average Demand.   |

#### Warehouse Replenishment Summary Details View

This view displays a high level summary at the department/warehouse group level.

Product Warehouse Measure **→** 🕹 🔐 📗 🔢 🐞 🚾 🐧 월 👫 Group 1 warehousegroup number 1 | warehousegroup number 2 | warehousegroup number 3 0.00 Weeks of Supply Warehouse-Level 0.00 Inventory Turns Warehouse-Level 0.00 0.00 0.00 Average Service Level Warehouse-Level 1.00 1.00 1.00 Average Historic Order Frequency Warehouse-Level 0.00 0.00 0.00 0.00 0.00 Average Demand Units Warehouse-Level 0.00 0.00 0.00 Average Lost Sales Units Warehouse-Level 0.00 Average Inventory On Hand Units Warehouse-Level 0.00 0.00 0.00 Average Inventory On Order Units Warehouse-Level 0.00 0.00 0.00 Average Net Inventory Units Warehouse-Level 0.00 0.00 0.00 Average Demand Revenue Warehouse-Level 0.00 0.00 0.00 Average Lost Sales Revenue Warehouse-Level 0.00 0.00 0.00 Average Inventory On Hand Revenue Warehouse-Level 0.00 0.00 0.00 Average Inventory On Order Revenue Warehouse-Level 0.00 0.00 0.00 Average Net Inventory Revenue Warehouse-Level 0.00 0.00 0.00 Average Demand Cost Warehouse-Level 0.00 0.00 0.00 Average Lost Sales Cost Warehouse-Level 0.00 0.00 0.00 Average Inventory On Hand Cost Warehouse-Level 0.00 0.00 0.00 Average Inventory On Order Cost Warehouse-Level 0.00 0.00 0.00 Average Net Inventory Cost Warehouse-Level 0.00 0.00 0.00 System Recommended Item/Locs on MinMax Warehouse-Level 0.00 0.00 0.00 System Recommended Item/Locs on TimeSupply Warehouse-Level 0.00 0.00 0.00 0.00 0.00 System Recommended Item/Locs on Dynamic Warehouse-Level System Recommended Item/Locs on Hybrid Warehouse-Level 0.00 System Recommended Item/Locs on Poisson Warehouse-Level 0.00 0.00 0.00

Warehouse Replenishment Summary Details View

Table 5–2 Warehouse Replenishment Summary Details View Measures

| IADIE 5-2   | ,   |  |
|---|---|--|
| Measure   | Description   |  |
| Inventory Performance Statistical Measures                    |   |  |
| Weeks of Supply<br>Warehouse Level                            | The number of Weeks of Supply or Weeks on-hand, calculated as average on-hand Inventory divided by Average Demand.  |  |
| Inventory Turns<br>Warehouse Level                            | Average Inventory Turns calculated as Sales over the last 52 weeks divided by average on-hand Inventory the last 52 weeks.                                  |  |
| Average Service Level<br>Warehouse Level                      | The percentage of demand that was met, calculated as Average Sales/Average Demand.  |  |
| Average Historic Order<br>Frequency Warehouse<br>Level        | The average number of orders in a week.   |  |
| Demand and Inventory Uni                                      | ts Measures   |  |
| Average Demand Revenue<br>Warehouse Level                     | The average demand in Revenue, obtained by multiplying Average Demand Units by Unit Price. Demand is calculated as historic sales plus historic Lost Sales. |  |
| Average Lost Sales<br>Revenue Warehouse Level                 | The Average Lost Sales Revenue value.   |  |
| Average Inventory<br>OnHand Revenue<br>Warehouse Level        | The Average on-hand Inventory in revenue value.   |  |
| Average Inventory<br>OnOrder Revenue<br>Warehouse Level       | The Average On Order Inventory in revenue value.  |  |
| Average Net Inventory<br>Revenue Warehouse Level              | The Average Net Inventory in revenue value.   |  |
| Demand and Inventory Cos                                      | t Measures  |  |
| Average Demand Cost<br>Warehouse Level                        | Average demand in cost, obtained by multiplying Average Demand Units and Unit Cost. Demand is calculated as historic sales plus historic Lost Sales.        |  |
| Average Lost Sales Cost<br>Warehouse Level                    | Average Lost Sales cost.  |  |
| Average Inventory<br>OnHand Cost Warehouse<br>Level           | The Average on-hand Inventory in cost.  |  |
| Average Inventory<br>OnOrder Cost Warehouse<br>Level          | The Average On Order Inventory in cost.   |  |
| Average Net Inventory<br>Cost Warehouse Level                 | The Average Net Inventory in cost.  |  |
| Number of Weeks for Stats<br>Warehouse Level                  | The number of weeks in history over which the above statistics have been calculated.  |  |
| Replenishment Settings Sta                                    | tistical Measures   |  |
| System Recommended<br>Item/Locs on Dynamic<br>Warehouse Level | The number of items/locations for which the System recommends the Dynamic Replenishment Method.   |  |
| System Recommended<br>Item/Locs on Hybrid<br>Warehouse Level  | The number of items/locations for which the System recommends the Hybrid Replenishment Method.  |  |

Table 5–2 (Cont.) Warehouse Replenishment Summary Details View Measures

| Measure   | Description  |
|---|--|
| System Recommended<br>Item/Locs on MinMax<br>Warehouse Level  | The number of items/locations for which the System recommends the MinMax Replenishment Method.   |
| System Recommended<br>Item/Locs on Poisson<br>Warehouse Level                                       | The number of items/locations for which the System recommends the Poisson Replenishment Method.  |
| System Recommended<br>Item/Locs on TimeSupply<br>Warehouse Level                                    | The number of items/locations for which the System recommends the Time Supply Replenishment Method.  |
| Projected Inventory and Ser   | vice Level Statistics  |
| These measures provide proje  | ected statistics on Inventory, Service Level, and Lost Sales.  |
| The Working and System Rec<br>statistical versions at the sam                                       | commended statistics allow the Manager to view the projected impacts of both e time.   |
| System Recommended<br>Projected Average Inv OH<br>Over Next Quarter Units<br>Warehouse Level        | Projected Average OnHand Inventory units over the next quarter, based on system-recommended Replenishment settings. This measure represents the long-term steady state average on-hand Inventory, assuming current Inventory level is not too high or too low to drive long-term Inventory and Service levels. |
| System Recommended<br>Projected Lost Sales Units<br>Over Next Quarter Units<br>Warehouse Level      | Projected Average Lost Sales over the next quarter, based on system-recommended Replenishment settings. This measure represents the long-term steady state Lost Sales, assuming current Inventory level is not too high or too low to drive long-term Inventory and Service levels.                            |
| System Recommended<br>Projected Average Service<br>Level over next quarter<br>Units Warehouse Level | Projected Average Service Level over the next quarter, based on system-recommended Replenishment settings. This measure represents the long-term steady state Service Level, assuming current Inventory level is not too high or too low to drive long-term Inventory and Service levels.                      |
| System Recommended<br>Projected Weeks of Supply<br>over next quarter<br>Warehouse Level             | Projected Weeks of Supply over the next quarter, based on system-recommended Replenishment settings. The number of Weeks of Supply or Weeks on-hand is calculated as average on-hand Inventory divided by average Demand.  |
| Working Projected Average<br>Inv OH over next Quarter<br>Units Warehouse Level                      | Projected Average on-hand Inventory units over the next quarter, based on Working Replenishment settings. This measure represents the long-term steady state average on-hand Inventory, assuming current Inventory level is not too high or too low to drive long-term Inventory and Service levels.           |
| Working Projected Average<br>Lost Sales over next quarter<br>Units Warehouse Level                  | Projected Average Lost Sales over the next quarter, based on Working replenishment settings. This measure represents the long-term steady state Lost Sales, assuming current Inventory level is not too high or too low to drive long-term Inventory and Service levels.                                       |
| Working Projected Average<br>Service Level over next<br>quarter Warehouse Level                     | Projected Average Service Level over the next quarter, based on Working replenishment settings. This measure represents the long-term steady state Service Level, assuming current Inventory level is not too high or too low to drive long-term Inventory and Service levels.                                 |
| Working Projected Weeks<br>of Supply for next quarter<br>Warehouse Level                            | Projected Weeks of Supply over the next quarter, based on Working replenishment settings. The number of Weeks of Supply or Weeks on-hand is calculated as average on-hand Inventory divided by Average Demand.   |

# **Summary Weekly Step**

This step has the following views:

- Store Replenishment Summary Weekly View
- Warehouse Replenishment Summary Weekly View

These views provide weekly information to help Replenishment Managers track inventory movement.

## Store Replenishment Summary Weekly View

This view displays a high level weekly summary at the department/region level.

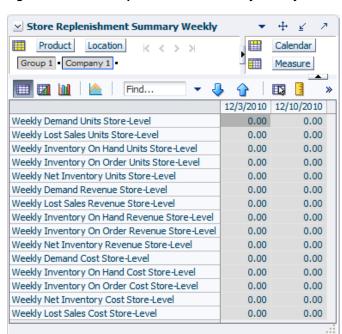


Figure 5-9 Store Replenishment Summary Weekly View

Store Replenishment Summary Weekly View Measures Table 5–3

| Measure                                       | Description                                |
|---|--|
| Weekly Demand Units Store Level               | The Weekly Demand Units value.             |
| Weekly Lost Sales Units Store Level           | The Weekly Lost Sales Units value.         |
| Weekly Inventory OnHand Units<br>Store Level  | The Weekly on-hand Inventory Units value.  |
| Weekly Inventory OnOrder Units<br>Store Level | The Weekly On Order Inventory Units value. |
| Weekly Net Inventory Units Store<br>Level     | The Weekly Net Inventory Units value.      |
| Weekly Demand Revenue Store<br>Level          | The Weekly Demand Revenue value.           |
| Weekly Lost Sales Revenue Store<br>Level      | The Weekly Lost Sales Revenue value.       |

Table 5-3 (Cont.) Store Replenishment Summary Weekly View Measures

| Measure   | Description                                  |
|---|--|
| Weekly Inventory OnHand Revenue<br>Store Level  | The Weekly on-hand Inventory Revenue value.  |
| Weekly Inventory OnOrder Revenue<br>Store Level | The Weekly On Order Inventory Revenue value. |
| Weekly Net Inventory Revenue<br>Store Level     | The Weekly Net Inventory Revenue value.      |
| Weekly Demand Cost Store Level                  | The Weekly Demand Cost value.                |
| Weekly Lost Sales Cost Store Level              | The Weekly Lost Sales Cost value.            |
| Weekly Inventory OnHand Cost<br>Store Level     | The Weekly on-hand Inventory Cost value.     |
| Weekly Inventory OnOrder Cost<br>Store Level    | The Weekly On Order Inventory Cost value.    |
| Weekly Net Inventory Cost Store<br>Level        | The Weekly Net Inventory Cost value.         |

#### Warehouse Replenishment Summary Weekly View

This view displays a high level weekly summary at the department/warehouse group level.

Figure 5-10 Warehouse Replenishment Summary Weekly View

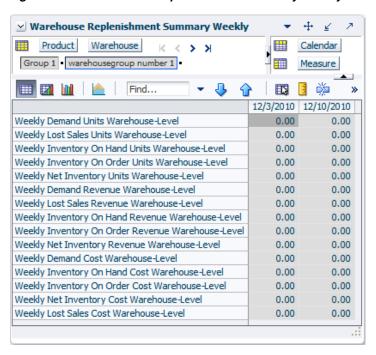


Table 5-4 Warehouse Replenishment Summary Weekly View Measures

| Measure                                | Description                    |
|--|--------------------------------|
| Weekly Demand Units Warehouse<br>Level | The Weekly Demand Units value. |

Table 5-4 (Cont.) Warehouse Replenishment Summary Weekly View Measures

| Measure   | Description                                  |
|---|--|
| Weekly Lost Sales Units Warehouse<br>Level          | The Weekly Lost Sales Units value.           |
| Weekly Inventory OnHand Units<br>Warehouse Level    | The Weekly on-hand Inventory Units value.    |
| Weekly Inventory OnOrder Units<br>Warehouse Level   | The Weekly On Order Inventory Units value.   |
| Weekly Net Inventory Units Warehouse<br>Level       | The Weekly Net Inventory Units value.        |
| Weekly Demand Revenue Warehouse<br>Level            | The Weekly Demand Revenue value.             |
| Weekly Lost Sales Revenue Warehouse<br>Level        | The Weekly Lost Sales Revenue value.         |
| Weekly Inventory OnHand Revenue<br>Warehouse Level  | The Weekly on-hand Inventory Revenue value.  |
| Weekly Inventory OnOrder Revenue<br>Warehouse Level | The Weekly On Order Inventory Revenue value. |
| Weekly Net Inventory Revenue<br>Warehouse Level     | The Weekly Net Inventory Revenue value.      |
| Weekly Demand Cost Warehouse Level                  | The Weekly Demand Cost value.                |
| Weekly Lost Sales Cost Warehouse<br>Level           | The Weekly Lost Sales Cost value.            |
| Weekly Inventory OnHand Cost<br>Warehouse Level     | The Weekly on-hand Inventory Cost value.     |
| Weekly Inventory OnOrder Cost<br>Warehouse Level    | The Weekly On Order Inventory Cost value.    |
| Weekly Net Inventory Cost Warehouse<br>Level        | The Weekly Net Inventory Cost value.         |

# **Track Performance Step**

The Track Performance step allows Replenishment Managers to see how their Inventory is tracking against Optimal Inventory and Service level recommendations made by RO. The statistics displayed in this view are by subgroup, which is the level at which RO recommendations are specified during the configuration process. It is important to note that most of these statistics are also displayed in other workbooks/views, but the statistics here are by subgroup as opposed to by item/location or department/location.

This step has the following views:

- Store Replenishment Track Performance View
- Warehouse Replenishment Track Performance View

## **Store Replenishment Track Performance View**

This view displays the subgroup performance at the department/region level.

Figure 5-11 Store Replenishment Track Performance View

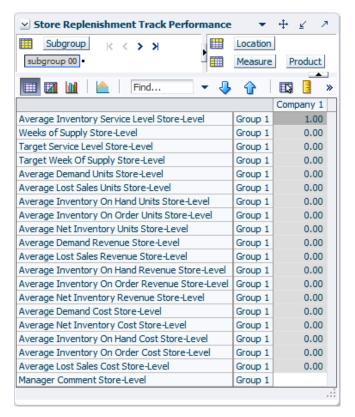


Table 5-5 Store Replenishment Track Performance View Measures

| Measure  | Description   |  |
|--|---|--|
| Inventory Performance Measures                 |   |  |
| Average Inventory Service Level<br>Store Level | The percentage of demand that was met. Calculated as historic Average Sales/Average Demand over the last year.                        |  |
| Weeks of Supply Store Level                    | The number of Weeks of Supply or Weeks on-hand, calculated as average on-hand Inventory divided by Average Demand over the last year. |  |
| Target Service Level Store Level               | The target optimal Service Level recommended by RO for this subgroup.   |  |
| Target Weeks of Supply Store<br>Level          | The target optimal Weeks of Supply recommended by RO for this subgroup.   |  |
| Demand and Inventory Units Measures            |   |  |
| Average Demand Units Store<br>Level            | The Average Demand in units for this subgroup over the last year. Demand is calculated as historic sales plus historic Lost Sales.    |  |
| Average Lost Sales Units Store<br>Level        | The Average Lost Sale in units for this subgroup over the last year.  |  |
| Average Inventory OnHand<br>Units Store Level  | The Average on-hand Inventory in units.   |  |

Table 5–5 (Cont.) Store Replenishment Track Performance View Measures

| Measure  | Description   |  |
|--|---|--|
| Average Inventory OnOrder<br>Units Store Level   | The Average On Order Inventory in units.  |  |
| Average Net Inventory Units<br>Store Level       | The Average Net Inventory in units.   |  |
| Demand and Inventory Revenue                     | Measures  |  |
| Average Demand Revenue Store<br>Level            | The Average Demand in Revenue for this subgroup over<br>the last year. Demand is calculated as historic sales plus<br>historic Lost Sales.  |  |
| Average Lost Sales Revenue<br>Store Level        | The Average Lost Sale in Revenue for this subgroup over the last year.  |  |
| Average Inventory OnHand<br>Revenue Store Level  | The Average on-hand Inventory in Revenue value.   |  |
| Average Inventory OnOrder<br>Revenue Store Level | The Average On Order Inventory in Revenue value.  |  |
| Average net Inventory Revenue<br>Store Level     | The Average Net Inventory in Revenue value.   |  |
| Demand and Inventory Cost Mea                    | sures   |  |
| Average Demand Cost Store<br>Level               | The Average Demand in Cost for this subgroup over the last year. Demand is calculated as historic sales plus historic Lost Sales.   |  |
| Average Net Inventory Cost<br>Store Level        | The Average Net Inventory in Cost value.  |  |
| Average Inventory OnHand Cost<br>Store Level     | The Average on-hand Inventory in Cost value.  |  |
| Average Inventory OnOrder<br>Cost Store Level    | The Average On Order Inventory in Cost value.   |  |
| Average Lost Sales Cost Store<br>Level           | The Average Lost Sale in Cost for this subgroup over the last year.   |  |
| Manager Comment Measure                          |   |  |
| Manager Comment Store Level                      | This is a writable measure that allows the Replenishment Manager to enter comments on the performance of the subgroup. These comments can be reviewed by the Replenishment Analyst in the Replenishment Analyst Workbook at an item/location level. |  |

#### Warehouse Replenishment Track Performance View

This view displays the subgroup performance at the department/warehouse group level.

Figure 5–12 Warehouse Replenishment Track Performance View

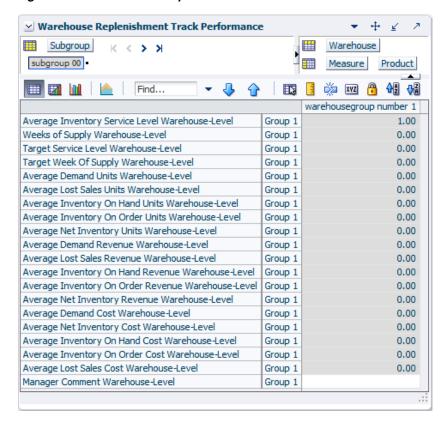


Table 5–6 Warehouse Replenishment Track Performance View Measures

| Measure  | Description   |  |
|--|---|--|
| Inventory Performance Measures                     |   |  |
| Average Inventory Service<br>Level Warehouse Level | The percentage of demand that was met. Calculated as historic Average Sales/Average Demand over the last year.                        |  |
| Weeks of Supply<br>Warehouse Level                 | The number of Weeks of Supply or Weeks on-hand, calculated as average on-hand Inventory divided by Average Demand over the last year. |  |
| Target Service Level<br>Warehouse Level            | The target optimal Service Level recommended by RO for this subgroup.   |  |
| Target Weeks of Supply<br>Warehouse Level          | The target optimal Weeks of Supply recommended by RO for this subgroup.   |  |
| Demand and Inventory Units Measures                |   |  |
| Average Demand Units<br>Warehouse Level            | The average demand in units for this subgroup over the last year. Demand is calculated as historic sales plus historic Lost Sales.    |  |
| Average Lost Sales Units<br>Warehouse Level        | The Average Lost Sale in units for this subgroup over the last year.  |  |

Table 5–6 (Cont.) Warehouse Replenishment Track Performance View Measures

| Measure   | Description   |
|---|---|
| Average Inventory<br>OnHand Units Warehouse<br>Level    | The Average on-hand Inventory in units.   |
| Average Inventory<br>OnOrder Units Warehouse<br>Level   | The Average On Order Inventory in units.  |
| Average Net Inventory<br>Units Warehouse Level          | The Average Net Inventory in units.   |
| Demand and Inventory Rev                                | enue Measures   |
| Average Demand Revenue<br>Warehouse Level               | The Average Demand in Revenue for this subgroup over the last year. Demand is calculated as historic sales plus historic Lost Sales.  |
| Average Lost Sales<br>Revenue Warehouse Level           | The Average Lost Sale in Revenue for this subgroup over the last year.  |
| Average Inventory<br>OnHand Revenue<br>Warehouse Level  | The Average on-hand Inventory in Revenue value.   |
| Average Inventory<br>OnOrder Revenue<br>Warehouse Level | The Average On Order Inventory in Revenue value.  |
| Average net Inventory<br>Revenue Warehouse Level        | The Average Net Inventory in Revenue value.   |
| Demand and Inventory Cos                                | t Measures  |
| Average Demand Cost<br>Warehouse Level                  | The Average Demand in Cost for this subgroup over the last year. Demand is calculated as historic sales plus historic Lost Sales.   |
| Average Net Inventory<br>Cost Warehouse Level           | The Average Net Inventory in Cost value.  |
| Average Inventory<br>OnHand Cost Warehouse<br>Level     | The Average on-hand Inventory in Cost value.  |
| Average Inventory<br>OnOrder Cost Warehouse<br>Level    | The Average On Order Inventory in Cost value.   |
| Average Lost Sales Cost<br>Warehouse Level              | The Average Lost Sale in Cost for this subgroup over the last year.   |
| Manager Comment Measure                                 | 2   |
| Manager Comment<br>Warehouse Level                      | This is a writable measure that allows the Replenishment Manager to enter comments on the performance of the subgroup. These comments can be reviewed by the Replenishment Analyst in the Replenishment Analyst Workbook at an item/location level. |

# **Subgroup Analysis Workbook**

This chapter describes the Subgroup Analysis workbook, which enables you to dynamically alter the subgroup parameters to analyze and refine the subgroup parameters prior to full mode batch process. The modified subgroup parameters can be committed back to the domain to be used in the next batch. Any change to the subgroup parameters means that the approved optimization parameters in the domain are out of date. A full mode batch process needs to be rerun and reapproved before any refresh mode batch process is invoked.

The user process flow of the Subgroup Analysis workbook is shown below.

Optional sub-grouping analysis Generate sub-groupings Review results from Adjust break points sub-groupings and re-execute Define number of sub-groups sub-groups in the Replen Number of item/stores Admin workbook Total equalizing metric Use maximizing objective System generated metric to generate lower and upper balanced sub-groups bounds on grouping Key item/locations and sub-grouping assignment

Figure 6-1 Subgroup Analysis Workbook User Process Flow

The Subgroup Analysis workbook contains the following steps:

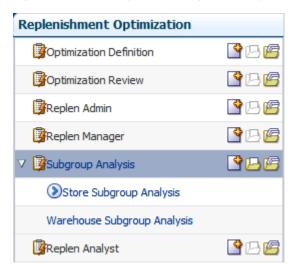
- Store Subgroup Analysis Step
- Warehouse Subgroup Analysis Step

## **Subgroup Analysis Wizard**

To create a Subgroup Analysis workbook, perform the following:

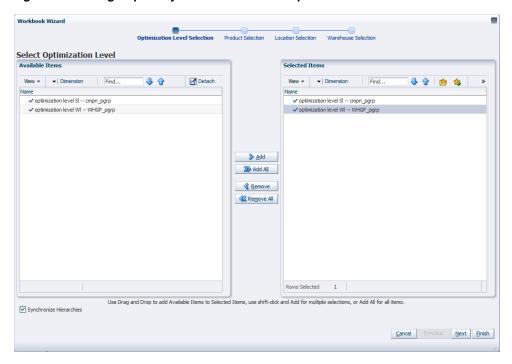
1. Click the Create New Workbook icon in the Subgroup Analysis task.

Figure 6–2 Creating a New Subgroup Analysis Workbook



The Select Optimization Level screen is displayed. Select either or both the warehouse (SL) or the warehouse level (WL) and then click Next.

Figure 6-3 Subgroup Analysis Wizard: Select Department



The Select Item screen is displayed. Select the items to be displayed in the workbook and click Next.

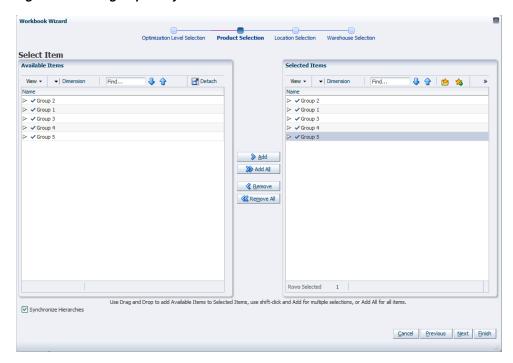


Figure 6-4 Subgroup Analysis Wizard: Select Product

The Select Region screen is displayed. Select the regions to be displayed in the workbook and click Next.

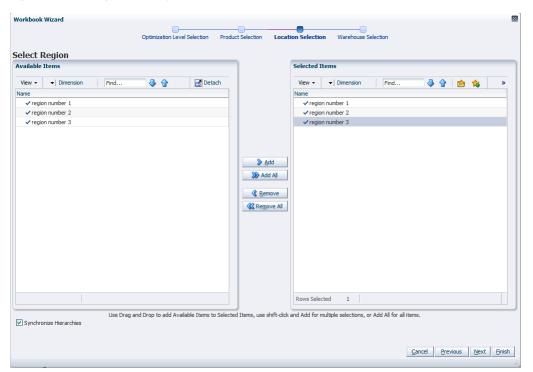


Figure 6–5 Subgroup Analysis Wizard: Select Location

The Select Warehouse group screen is displayed. Select the warehouses to be displayed in the workbook and click Finish.

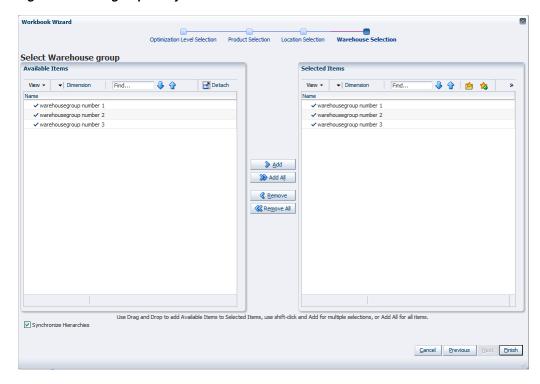


Figure 6-6 Subgroup Analysis Wizard: Select Warehouse

The Subgroup Analysis workbook is built.

# **Store Subgroup Analysis Step**

The Store Subgroup Analysis step contains the following views:

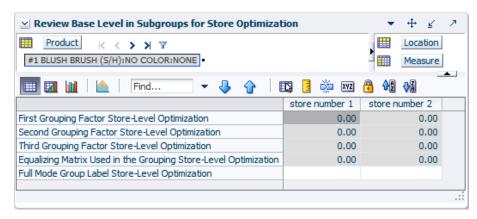
- Review Base Level in Subgroups for Store Optimization View
- Review Subgrouping Results for Store Optimization View
- User Breakpoint Overrides for Store Optimization View
- Subgroup Criteria for Store Optimization View

#### **Review Base Level in Subgroups for Store Optimization View**

This view enables you to review the subgrouping information for the items/stores in the departments/regions that were selected in the wizard. This view is read-only.

The image of the view below is at the item/store intersection.

Figure 6–7 Review Base Level in Subgroups for Store Optimization View



Review Base level in Subgroupings for Store Optimization View Measures

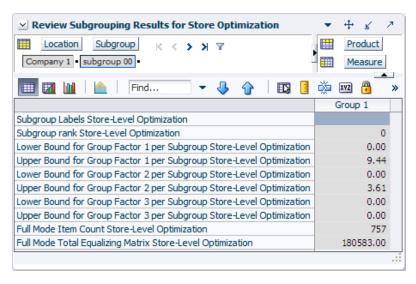
| Measure   | Description  |
|---|--|
| Equalizing Matrix Used in<br>the Grouping Store Level<br>Optimization | The value of the equalizing matrix used in subgrouping.            |
| Full Mode Group Label<br>Store Level Optimization                     | Displays the label of the subgroup that the item/store belongs to. |
| First Grouping Factor Store<br>Level Optimization                     | The value of grouping factor 1.                                    |
| Second Grouping Factor<br>Store Level Optimization                    | The value of grouping factor 2.                                    |
| Third Grouping Factor<br>Store Level Optimization                     | The value of grouping factor 3.                                    |

## **Review Subgrouping Results for Store Optimization View**

This view enables you to review the subgrouping results from the full mode batch run. Only valid subgroups are displayed. All measures, except SubGroup Labels, are read-only.

The image of the view below is at the department/region/subgroup intersection.

Figure 6–8 Review Subgrouping Results for Store Optimization View



Review Subgrouping Results for Store Optimization View Measures

| Measure  | Description   |
|--|---|
| Full Mode Item Count Per Subgroup<br>Store Level Optimization              | The number of item/stores for the subgroup.               |
| Lowerbound for Group Factor1 per<br>Sbgroup Store Level Optimization       | The lower bound of the grouping factor1 for the subgroup. |
| Lowerbound for Group Factor2 per<br>Sbgroup Store Level Optimization       | The lower bound of the grouping factor2 for the subgroup. |
| Lowerbound for Group Factor3 per<br>Sbgroup Store Level Optimization       | The lower bound of the grouping factor3 for the subgroup. |
| SubGroup Labels Store Level<br>Optimization                                | User-defined label of the subgroup.                       |
| Subgroup Rank Store Level<br>Optimization                                  | Ranking of the subgroups for each department/region.      |
| Full Mode Total Equalizing Matrix per<br>Subgroup Store Level Optimization | The total of equalizing matrix for each subgroup.         |
| Upperbound for Group factor1 per<br>Subgroup Store Level Optimization      | The upper bound of the grouping factor1 for the subgroup. |
| Upperbound for Group factor2 per<br>Subgroup Store Level Optimization      | The upper bound of the grouping factor2 for the subgroup. |
| Upperbound for Group factor3 per<br>Subgroup Store Level Optimization      | The upper bound of the grouping factor3 for the subgroup. |

#### User Breakpoint Overrides for Store Optimization View

This view enables you to review and alter the breakpoint overrides.

The image of the view below is at the department/region/breakpoint intersection.

Figure 6–9 User Breakpoint Overrides for Store Optimization View

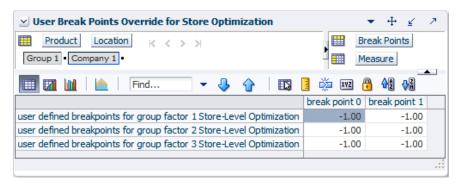


Table 6–3 User Breakpoint Overrides for Store Optimization View Measures

| Measure  | Description   |
|--|---|
| User Defined Breakpoints<br>for Group Factor 1 Store<br>Level Optimization | The breakpoint for the grouping factor 1 for the department/region. |
| User Defined Breakpoints<br>for Group Factor 2 Store<br>Level Optimization | The breakpoint for the grouping factor 2 for the department/region. |
| User Defined Breakpoints<br>for Group Factor 3 Store<br>Level Optimization | The breakpoint for the grouping factor 3 for the department/region. |

## Subgroup Criteria for Store Optimization View

This view enables you to review the subgrouping criteria for a for a higher level intersection (such as department/region) and change it if necessary.

The number of total subgroupings for the higher level intersection cannot exceed 50. In other words, when entering the values for each of the # of Groups SubGrouping measures, the product of these three numbers cannot exceed 50. The first subgrouping takes priority over the second and third subgroupings, and the second subgrouping takes priority over the third.

If you enter a number in the second or third subgrouping measure that causes the product of the three numbers to exceed 50, an **Out of Range** message is displayed, which suggests a range of acceptable values.

If the values for each of the three subgroupings have already been calculated, and then you change the value of the first subgrouping to a number less than 50 that causes the product of the three measures to exceed 50, an out of range message does not appear. However, when you click **Calculate**, the Subgroup Setup Error Flag measure is selected and an error message is displayed in the Subgroup Setup Error Message measure.

The image of the view below is at the department/region intersection.

✓ Subgroup Criteria for Store Optimization **▼** 🕂 🗹 🗷 Product Location Group 1 Measure Company 1 # of Groups for First Subgrouping Store-Level Optimization # of Groups for Second Subgrouping Store-Level Optimization # of Groups for Third Subgrouping Store-Level Optimization Subgrouping Metric 1 Store-Level Optimization Mean Subgrouping Metric 2 Store-Level Optimization C۷ Subgrouping Metric 3 Store-Level Optimization ΙΡΙ Grouping Equalizing Matrix Store-Level Optimization Sales Units Subgrouping Method Store-Level Optimization Statistical Subgroup Setup Error Flag Store-Level Optimization Subgroup Setup Error Message Store-Level Optimization Optimization Mode Store-Level Optimization None

Figure 6-10 Subgroup Criteria for Store Optimization View

Subgrouping Criteria View for Store Optimization Measures Table 6–4

| Measure   | Description   |
|---|---|
| # of Groups for First<br>SubGrouping Store Level<br>Optimization  | Specify the number of group for the first group factor. This is an integer measure based on the department/region.  |
| # of Groups for Second<br>SubGrouping Store Level<br>Optimization | Specify the number of group for the second group factor. This is an integer measure based on the department/region.   |
| # of Groups for Third<br>SubGrouping Store Level<br>Optimization  | Specify the number of group for the third group factor. This is an integer measure based on the department/region.  |
| Grouping Equalizing<br>Matrix Store Level<br>Optimization         | Specify the equalizing matrix used in the statistical subgrouping. Options are Sales Units, Sales Revenue, and Gross Margin.  |
| Subgroup Setup Error Flag<br>Store Level Optimization             | Boolean measure that indicates an error in the subgroup setup. A true value may be triggered by one of the # of Groups for Subgroupings measures being over the limit or by an incorrect setup of one of the SubGrouping Metric measures. |
| SubGrouping Method Store<br>Level Optimization                    | The subgroup method used. Options are Breakpoints and Statistical.  |
| SubGrouping Metric 1 Store<br>Level Optimization                  | Specify the first grouping factor. Options are Mean, CV, and IPI.   |
| SubGrouping Metric 2 Store<br>Level Optimization                  | Specify the second grouping factor. This cannot be the same as SubGrouping Metric 1 or 3. Options are Mean, CV, and IPI.  |
| SubGrouping Metric 3 Store<br>Level Optimization                  | Specify the third grouping factor. This cannot be the same as SubGrouping Metric 1 or 2. Options are Mean, CV, and IPI.   |
| Optimization Mode Store<br>Level Optimization                     | Specifies the optimization type. Options are Full, Refresh, and None.   |
| Subgroup Setup Error<br>Message Store Level<br>Optimization       | Displays the message <b>resulting total subgroup number over limit</b> , if the number of subgroups is larger than the limit, which is 50.  |

#### Committing Subgroup Criteria

When you have modified the subgroup criteria, performed a what-if case to review the outcome of the modifications, and decided to use the new settings, you can commit them to the domain by selecting Commit in the File menu. Note that only the criteria for subgroupings is committed, not the arrangement of the item/stores within the subgroupings. The item/stores are not sorted into the new subgroupings until the next batch run.

## Warehouse Subgroup Analysis Step

The Warehouse Subgroup Analysis step contains the following views:

- Review Base Level in Subgroups for Warehouse Optimization View
- Review Subgrouping Results for Warehouse Optimization View
- User Breakpoint Overrides for Warehouse Optimization View
- Subgroup Criteria for Warehouse Optimization View

#### Review Base Level in Subgroups for Warehouse Optimization View

This view enables you to review the subgrouping information for the items/warehouses in the department/warehouse groups that were selected in the wizard. This view is read-only.

The image of the view below is at the item/warehouse intersection.

Figure 6-11 Review Base Level in Subgroups for Warehouse Optimization View

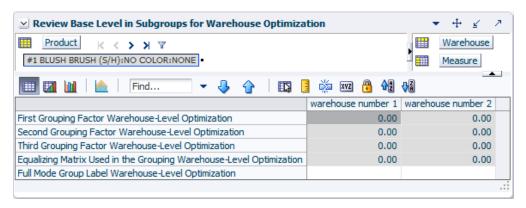


Table 6-5 Review Base Level in Subgroupings for Warehouse Optimization View Measures

| Measure   | Description  |
|---|--|
| Equalizing Matrix Used in the<br>Grouping Warehouse Level<br>Optimization | The value of the equalizing matrix used in subgrouping.                |
| Full Mode Group Label<br>Warehouse Level Optimization                     | Displays the label of the subgroup that the item/warehouse belongs to. |
| First Grouping Factor Warehouse<br>Level Optimization                     | The value of grouping factor 1.  |
| Second Grouping Factor<br>Warehouse Level Optimization                    | The value of grouping factor 2.  |

Table 6-5 (Cont.) Review Base Level in Subgroupings for Warehouse Optimization View Measures

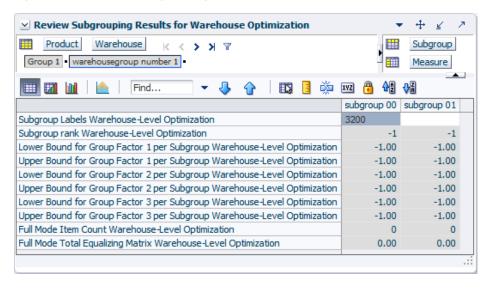
| Measure   | Description                     |
|---|---------------------------------|
| Third Grouping Factor<br>Warehouse Level Optimization | The value of grouping factor 3. |

#### Review Subgrouping Results for Warehouse Optimization View

This view enables you to review the subgrouping results from the full mode batch run. Only valid subgroups are displayed. All measures but SubGroup Labels are read-only.

The image of the view below is at the department/warehouse group/subgroup intersection.

Figure 6-12 Review Subgrouping Results for Warehouse Optimization View



Review Subgrouping Results for Warehouse Optimization View Measures Table 6–6

| Measure  | Description   |
|--|---|
| Full Mode Item Count Per Subgroup<br>Warehouse Level Optimization              | The number of items/warehouses for the subgroup.          |
| Lowerbound for Group Factor1 per<br>Sbgroup Warehouse Level Optimization       | The lower bound of the grouping factor1 for the subgroup. |
| Lowerbound for Group Factor2 per<br>Sbgroup Warehouse Level Optimization       | The lower bound of the grouping factor2 for the subgroup. |
| Lowerbound for Group Factor3 per<br>Sbgroup Warehouse Level Optimization       | The lower bound of the grouping factor3 for the subgroup. |
| SubGroup Labels Warehouse Level<br>Optimization                                | User-defined label of the subgroup.                       |
| Subgroup Rank Warehouse Level<br>Optimization                                  | Ranks the subgroups for each department/warehouse group.  |
| Full Mode Total Equalizing Matrix per<br>Subgroup Warehouse Level Optimization | The total of equalizing matrix for each subgroup.         |
| Upperbound for Group factor1 per<br>Subgroup Warehouse Level Optimization      | The upper bound of the grouping factor1 for the subgroup. |

Table 6–6 (Cont.) Review Subgrouping Results for Warehouse Optimization View

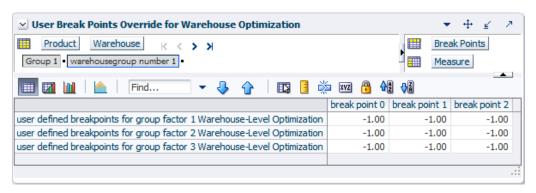
| Measure   | Description   |
|---|---|
| Upperbound for Group factor2 per<br>Subgroup Warehouse Level Optimization | The upper bound of the grouping factor2 for the subgroup. |
| Upperbound for Group factor3 per<br>Subgroup Warehouse Level Optimization | The upper bound of the grouping factor3 for the subgroup. |

## User Breakpoint Overrides for Warehouse Optimization View

This view enables you to review and alter the breakpoint overrides.

The image of the view below is at the department/region/breakpoint intersection.

Figure 6–13 User Breakpoint Overrides for Warehouse Optimization View



User Breakpoint Overrides for Warehouse Optimization View Measures Table 6–7

| Measure   | Description  |
|---|--|
| User Defined Breakpoints<br>for Group Factor 1<br>Warehouse Level<br>Optimization | The breakpoint for the grouping factor 1 for the department/warehouse group. |
| User Defined Breakpoints<br>for Group Factor 2<br>Warehouse Level<br>Optimization | The breakpoint for the grouping factor 2 for the department/warehouse group. |
| User Defined Breakpoints<br>for Group Factor 3<br>Warehouse Level<br>Optimization | The breakpoint for the grouping factor 3 for the department/warehouse group. |

## Subgroup Criteria for Warehouse Optimization View

This view enables you to review the subgrouping criteria for a higher level intersection (such as department/warehouse group) and change it if necessary.

The number of total subgroupings for the higher level intersection cannot exceed 50. In other words, when entering the values for each of the # of Groups SubGrouping measures, the product of these three numbers cannot exceed 50. The first subgrouping takes priority over the second and third subgroupings, and the second subgrouping takes priority over the third.

If you enter a number in the second or third subgrouping measure that causes the product of the three numbers to exceed 50, an **Out of Range** message is displayed, which suggests a range of acceptable values.

If the values for each of the three subgroupings have already been calculated, and then you change the value of the first subgrouping to a number less than 50 that causes the product of the three measures to exceed 50, an out of range message does not appear. However, when you click Calculate, the Subgroup Setup Error Flag measure is selected and an error message is displayed in the Subgroup Setup Error Message measure.

The image of the view below is at the department/warehouse group intersection.

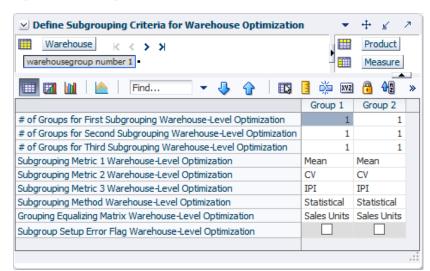


Figure 6–14 Subgroup Criteria for Warehouse Optimization View

Table 6-8 Subgrouping Criteria View for Warehouse Optimization Measures

| Measure   | Description  |
|---|--|
| # of Groups for First<br>SubGrouping Warehouse Level<br>Optimization  | Specify the number of groups for the first group factor. This is an integer measure based on the department/warehouse group.   |
| # of Groups for Second<br>SubGrouping Warehouse Level<br>Optimization | Specify the number of group for the second group factor. This is an integer measure based on the department/warehouse group.   |
| # of Groups for Third<br>SubGrouping Warehouse Level<br>Optimization  | Specify the number of group for the third group factor. This is an integer measure based on the department/warehouse group.  |
| Grouping Equalizing Matrix<br>Warehouse Level Optimization            | Specify the equalizing matrix of the statistical subgrouping. Options are Sales Units, Sales Revenue, and Gross Margin.  |
| Subgroup Setup Error Flag<br>Warehouse Level Optimization             | Indicates an error in the subgroup setup. A true value may be triggered by one of the # of Groups for Subgroupings measures being over the limit or by an incorrect setup of one of the SubGrouping Metric measures. |
| SubGrouping Method<br>Warehouse Level Optimization                    | The subgroup method used; options are Breakpoints and Statistical.   |
| SubGrouping Metric 1<br>Warehouse Level Optimization                  | Specify the first grouping factor. Options are Mean, CV, and IPI.  |
| SubGrouping Metric 2<br>Warehouse Level Optimization                  | Specify the second grouping factor. It cannot be the same as SubGrouping Metric 1 or 3. Options are Mean, CV, and IPI.   |
| SubGrouping Metric 3<br>Warehouse Level Optimization                  | Specify the third grouping factor. This cannot be the same as SubGrouping Metric 1 or 2. Options are Mean, CV, and IPI.  |

Table 6–8 (Cont.) Subgrouping Criteria View for Warehouse Optimization Measures

| Measure  | Description   |
|--|---|
| Optimization Mode Warehouse<br>Level Optimization            | Specifies the optimization type. Options are Full, Refresh, and None.   |
| Subgroup Setup Error Message<br>Warehouse Level Optimization | Displays the message, resulting total subgroup number over limit, if the number of subgroups is larger than the limit, which is 50. |

| Warehouse Subgroup An | alysis Step |
|-----------------------|-------------|
|-----------------------|-------------|

# Replenishment Analyst Workbook

The Replenishment Analyst workbook enables you to monitor replenishment performance and modify item/location level replenishment settings. This workbook also includes what-if capabilities, allowing you to view projected impact of Replenishment Settings on parameters such as Inventory, Order Points, Order Up-to Levels, and Service Level.

This workbook enables you to make an informed decision based on the impact of the changes in the Replenishment Settings. You have the option of applying System Recommended Settings, Previously Approved Settings, or Override with Special user input settings.

This workbook is intended to include all items/locations for which the Replenishment Analyst is responsible.

The Replenishment Analyst (Replen Analyst) workbook contains the following steps and views:

- **Summary Step**
- Store Details Step
- Store Approval Step
- Warehouse Details Step
- Warehouse Approval Step

## Replen Analyst Wizard

To create a Replen Analyst workbook, perform the following:

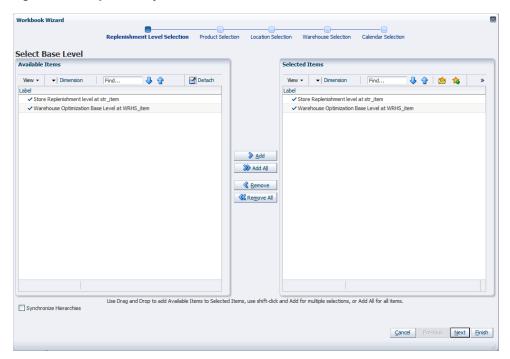
1. Click the Create New Workbook icon in the Replen Analyst task.

Figure 7-1 Creating a New Replen Analyst Workbook

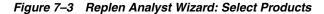


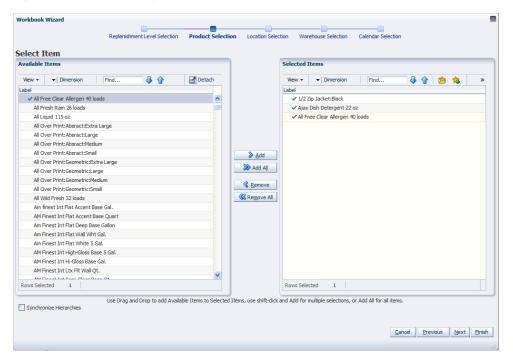
The Select Base Level screen is displayed. Select either or both the store level (SL) or warehouse level (WL) to be displayed in the workbook and click Next.

Figure 7-2 Replen Analyst Wizard: Select Level



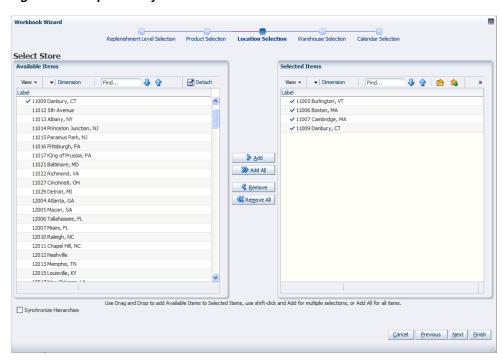
The Select Item screen is displayed. Select the items to be displayed in the workbook and click Next.





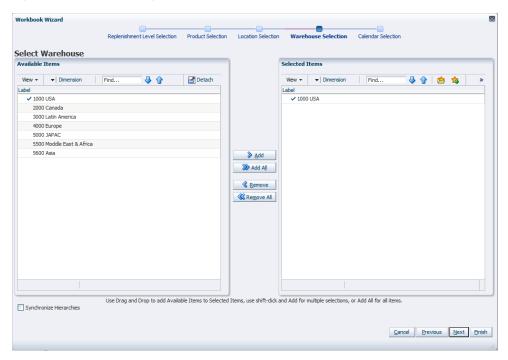
The Select Store screen is displayed. Select the stores to be displayed in the workbook and click Next.

Figure 7-4 Replen Analyst Wizard: Select Locations



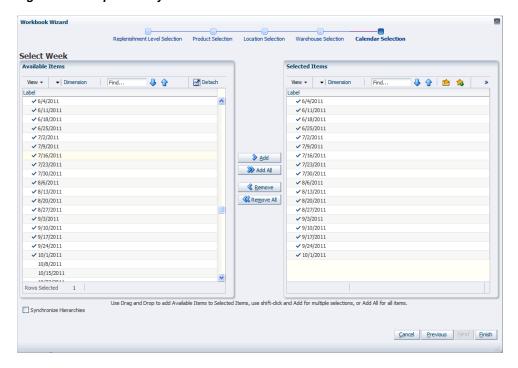
The Select Warehouse screen is displayed. Select the warehouses to be displayed in the workbook and click Next.





The Select Week screen is displayed. Select the weeks to be displayed in the workbook and click Finish.

Figure 7-6 Replen Analyst Wizard: Select Week



The Replen Analyst workbook is built.

# **Replenishment Methods and Parameters Overview**

Replenishment methods and parameters are concepts that are modified and reviewed in the Replen Analyst workbook. In the Replen Analyst workbook, there are several versions of these concepts, including:

System Recommended

Approved Version

## Replenishment Method

Replenishment Method to be applied to all items/locations that meet the Replenishment Rule Group and Replenishment Rule ID thresholds. This is a writable measure.

## Replenishment Param Name1

This is a read-only measure that prompts you with what Replenishment Parameters need to be entered for the selected Replenishment Method. This measure gets populated when you enter a Replenishment Method and click Calculate.

## Replenishment Param Name2

This is a read-only measure that prompts you with the Replenishment Parameters that need to be entered for the selected Replenishment Method. This measure gets populated when you enter a Replenishment Method and click Calculate.

## Auxiliary Replenishment Param Name1

This is a read-only measure that prompts you with the Replenishment Parameters that need to be entered for the selected Replenishment Method. This measure gets populated when you enter a Replenishment Method and click Calculate.

## Auxiliary Replenishment Param Name2

This is a read-only measure that prompts you with the Replenishment Parameters that need to be entered for the selected Replenishment Method. This measure gets populated when you enter a Replenishment Method and click Calculate.

## Replenishment Param Value1

This is a writable measure, which can either be loaded or entered through this workbook. This measure holds the value for Replenishment Param1. For example, if you choose a Replenishment Method of MinMax, then this measure stores the Min value (as suggested by the Replenishment Param Name1 measure).

## **Replenishment Param Value2**

This is a writable measure, which can either be loaded or entered through this workbook. This measure holds the value for Replenishment Param1. For example, if you choose a Replenishment Method of MinMax, then this measure stores the Max value (as suggested by the Replenishment Param Name2 measure).

## Auxiliary Replenishment Param Value1

This is a writable measure, which can either be loaded or entered through this workbook. This measure holds the value for Auxiliary Replenishment Param1.

## **Auxiliary Replenishment Param Value2**

This is a writable measure, which can either be loaded or entered through this workbook. This measure holds the value for Auxiliary Replenishment Param2.

## **Auxiliary Parameters for MinMax Replenishment Method**

RO enables you to specify minimum and maximum values that are a function of mean sales and standard deviation, as an alternate specifying a fixed value of minimum and maximum values. The Auxiliary Parameters in this case are called Safety Stock Factor and Weeks of Supply Factor. They are used as shown below to arrive at the Min and Max values:

Figure 7–7 Auxiliary Parameters for MinMax Replenishment Values

 $Min = ceil(LeadTime + Re\ viewTime) * Mean + SafetyStockFator * \sqrt{LeadTime} * std$ Max = ceil(Min + WOS factor \* Mean)

**Note:** If both Min/Max values as well as Auxiliary Parameters -SafetyStock and WOSFactors are entered, then the Auxiliary Parameters take precedence.

## **User Message**

This is a read-only measure that contains any error or warning messages from the system. When you select Calculate, the system validates the user input values and populates this measure with any error or warning messages.

## **Replenishment Parameters and Validity**

Table 7–1 lists the replenishment methods and valid values of the corresponding parameters.

Table 7-1 Replenishment Parameters and Validity Table

| Repl<br>Method | Repl Param1   | Repl Param2               | Auxiliary Repl<br>Param1 | Auxiliary<br>Repl Param2 | Validity  |
|----------------|---------------|---------------------------|--------------------------|--------------------------|---|
| MinMax         | Min           | Max                       | SafetyStockFactor        | WOS Factor               | Min>0; Max>0; Max>Min   |
|                |               |                           |                          |                          | SafetyStockFactor >0; WOS factor>0  |
|                |               |                           |                          |                          | If Min, Max, SafetyStock, and WOS factors are all input, then the Min/Max values will be ignored. |
| Dynamic        | Service Level | Inventory<br>Selling Days |                          |                          | Service Level>0 and <1 Inventory Selling days>0   |
| TimeSupply     | MinTS         | MaxTS                     | TSHorizon                |                          | MinTS>0; MaxTS>0;<br>MaxTS>MinTS  |
|                |               |                           |                          |                          | TSHorizon> 0  |
| Poisson        | Service Level | Inventory<br>Selling Days |                          |                          | Service Level>0 and <1  |
|                |               |                           |                          |                          | Inventory Selling days>0  |
| Hybrid         | MinTS         | Inventory<br>Selling Days | TSHorizon                |                          | MinTS>0; TSHorizon>0  |

## **Summary Step**

The Summary step summarizes the alert review progress, performance statistics, and system recommendations for all items/locations that are included in this workbook. This workbook gives Replenishment Analysts a high-level summary of inventory, sales, service level, and other performance statistics of all items/locations for which they are responsible.

The Summary step contains the following views:

- Store Replenishment Summary View
- Warehouse Replenishment Summary Details View

#### Store Replenishment Summary View

In this view, the metrics are presented at the aggregate level, for all item/store combinations selected in the wizard.

Figure 7-8 Store Replenishment Summary View



Table 7–2 Store Replenishment Summary View Measures

| Measure                                | Description   |  |  |  |
|--|---|--|--|--|
| Alert Statistical Measures             |   |  |  |  |
| Total Reviewed Store -<br>Level        | The total number of items/locations that have been reviewed so far.                       |  |  |  |
| # of Alerts Triggered - Store<br>Level | The total number of items/locations that have any alerts triggered.                       |  |  |  |
| # of Alerts Reviewed - Store<br>Level  | The total number of items/locations that have any alert triggered and have been reviewed. |  |  |  |

Table 7–2 (Cont.) Store Replenishment Summary View Measures

| Measure   | Description  |  |
|---|--|--|
| Order Point Revenue Alerts<br>- Store Level             | The number of items/locations that have the order point revenue alert triggered. This alert is triggered when order point revenue exceeds a threshold. The threshold is the value entered in the Exception Threshold Workbook.                                 |  |
| Trend in Sales Alerts - Store<br>Level                  | The number of items/locations that have the trend in sales alert triggered. This alert is triggered when the absolute value of trend in sales over the last month exceeds a threshold. The threshold is the value entered in the Exception Threshold Workbook. |  |
| Change in Replenishment<br>Rule ID Alerts - Store Level | The number of items/locations that have been reassigned to different subgroupings.   |  |
| Inventory Performance Stati                             | stical Measures  |  |
| Weeks of Supply Store<br>Level                          | The number of weeks of supply or weeks on-hand, calculated as average on-hand inventory divided by average demand.   |  |
| Inventory Turns - Store<br>Level                        | The average inventory turns calculated as sales over that last 52 weeks divided by average on-hand inventory the last 52 weeks.  |  |
| Average Service Level -<br>Store Level                  | The percentage of demand that was met. Calculated as average sales/average demand.   |  |
| Average Historic Order<br>Frequency - Store Level       | The average number of orders in a week.  |  |
| Demand and Inventory Uni                                | ts Measures  |  |
| Average Demand Units -<br>Store Level                   | The average demand in units value. Demand is calculated as historic sales plus historic lost sales.  |  |
| Average Lost Sales Units -<br>Store Level               | The average lost sales units.  |  |
| Average Inventory<br>OnHand Units - Store Level         | The average on-hand inventory in units.  |  |
| Average Inventory<br>OnOrder Units - Store<br>Level     | The average on order inventory in units.   |  |
| Average Net Inventory<br>Units -Store Level             | The average net inventory in units.  |  |
| Demand and Inventory Rev                                | enue Measures  |  |
| Average Demand Revenue<br>- Store Level                 | The average demand in revenue value is calculated by multiplying average demand units by unit price. Demand is calculated as historic sales plus historic lost sales.  |  |
| Average Lost Sales<br>Revenue - Store Level             | The average lost sales revenue value.  |  |
| Demand and Inventory Rev                                | enue Measures  |  |
| Average Inventory<br>OnHand Revenue - Store<br>Level    | The average on-hand inventory in revenue value.  |  |
| Average Inventory<br>OnOrder Revenue - Store<br>Level   | The average on order inventory in revenue value.   |  |
| Average Net Inventory<br>Revenue - Store Level          | The average net inventory in revenue value.  |  |

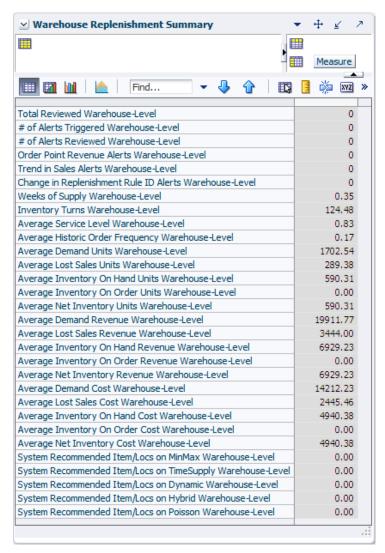
Table 7–2 (Cont.) Store Replenishment Summary View Measures

| Measure  | Description   |  |
|--|---|--|
| Demand and Inventory Cost Measures                             |   |  |
| Average Demand Cost -<br>Store Level                           | The average demand in cost value is calculated by multiplying average demand units by unit cost. Demand is calculated as historic sales plus historic lost sales. |  |
| Average Lost Sales Cost -<br>Store Level                       | The average lost sales cost value.  |  |
| Average Inventory<br>OnHand Cost - Store Level                 | The average on-hand inventory in cost value.  |  |
| Average Inventory<br>OnOrder Cost - Store Level                | The average on order inventory in cost value.   |  |
| Average Net Inventory<br>Cost - Store Level                    | The average net inventory in cost value.  |  |
| Number of Weeks for Stats<br>- Store Level                     | The number of weeks in history over which the above statistics have been calculated.  |  |
| Replenishment Settings State                                   | tistical Measures   |  |
| System Recommended<br>Item/Locs on MinMax -<br>Store Level     | The number of items/locations for which the system recommends the MinMax Replenishment Method.  |  |
| System Recommended<br>Item/Locs on TimeSupply -<br>Store Level | The number of items/locations for which the system recommends the Time Supply Replenishment Method.   |  |
| System Recommended<br>Item/Locs on Dynamic -<br>Store Level    | The number of items/locations for which the system recommends the Dynamic Replenishment Method.   |  |
| System Recommended<br>Item/Locs on Hybrid -<br>Store Level     | The number of items/locations for which the system recommends the Hybrid Replenishment Method.  |  |
| System Recommended<br>Item/Locs on Poisson -<br>Store Level    | The number of items/locations for which the system recommends the Poisson Replenishment Method.   |  |

### Warehouse Replenishment Summary Details View

In this view, the metrics are presented at the aggregate level, for all item/warehouse combinations selected in the wizard.

Figure 7–9 Warehouse Replenishment Summary Details



Warehouse Replenishment Summary Details View Measures

| Measure                                    | Description  |  |
|--|--|--|
| Alert Statistical Measures                 |  |  |
| Total Reviewed - Warehouse<br>Level        | The total number of items/locations that have been reviewed so far.                        |  |
| # of Alerts Triggered - Warehouse<br>Level | The total number of items/locations that have any alerts triggered.                        |  |
| # of Alerts Reviewed - Warehouse<br>Level  | The total number of items/warehouses that have any alert triggered and have been reviewed. |  |

Table 7–3 (Cont.) Warehouse Replenishment Summary Details View Measures

| Measure   | Description  |
|---|--|
| Order Point Revenue Alerts -<br>Warehouse Level             | The number of items/locations that have the Order Point Revenue alert triggered. This alert is triggered when the Order Point Revenue exceeds a threshold. The threshold is the value entered in the Exception Threshold Workbook.                             |
| Trend in Sales Alerts - Warehouse<br>Level                  | The number of items/locations that have the Trend is Sales alert triggered. This alert is triggered when the absolute value of trend in Sales over the last month exceeds a threshold. The threshold is the value entered in the Exception Threshold Workbook. |
| Change in Replenishment Rule ID<br>Alerts - Warehouse Level | The number of items/locations that have been reassigned to different subgroupings.   |
| Inventory Performance Statistical                           | Measures   |
| Weeks of Supply Warehouse<br>Level                          | The number of Weeks of Supply or Weeks On-Hand, calculated as average On-Hand Inventory divided by average Demand.   |
| Inventory Turns - Warehouse<br>Level                        | The Average Inventory Turns calculated as Sales over that last 52 weeks divided by average On-Hand Inventory the last 52 weeks.  |
| Average Service Level -<br>Warehouse Level                  | The percentage of demand that was met. Calculated as average sales/average Demand.   |
| Average Historic Order<br>Frequency - Warehouse Level       | The Average number of Orders in a week.  |
| Demand and Inventory Units Mea                              | sures  |
| Average Demand Units -<br>Warehouse Level                   | The average demand in units value. Demand is calculated as historic sales plus historic Lost Sales.  |
| Average Lost Sales Units -<br>Warehouse Level               | The average lost sales units.  |
| Average Inventory OnHand Units - Warehouse Level            | The average on-hand inventory in units.  |
| Average Inventory OnOrder<br>Units - Warehouse Level        | The average on order inventory in units.   |
| Average Net Inventory Units -<br>Warehouse Level            | The average net inventory in units.  |
| Demand and Inventory Revenue N                              | Measures   |
| Average Demand Revenue -<br>Warehouse Level                 | The average demand in revenue value is calculated by multiplying Average Demand Units by Unit Price. Demand is calculated as historic sales plus historic Lost Sales.  |
| Average Lost Sales Revenue -<br>Warehouse Level             | The average lost sales revenue value.  |
| Demand and Inventory Revenue N                              | Measures   |
| Average Inventory OnHand<br>Revenue - Warehouse Level       | The average on-hand inventory in revenue value.  |
| Average Inventory OnOrder<br>Revenue - Warehouse Level      | The average on order inventory in revenue value.   |
| Average Net Inventory Revenue -<br>Warehouse Level          | The average net inventory in revenue value.  |

Table 7–3 (Cont.) Warehouse Replenishment Summary Details View Measures

| Measure  | Description   |  |
|--|---|--|
| Demand and Inventory Cost Measures                                 |   |  |
| Average Demand Cost -<br>Warehouse Level                           | The average demand in cost value is calculated by multiplying Average Demand Units by Unit Cost. Demand is calculated as historic sales plus historic Lost Sales. |  |
| Average Lost Sales Cost -<br>Warehouse Level                       | The average lost sales cost value.  |  |
| Average Inventory OnHand Cost<br>- Warehouse Level                 | The average on-hand inventory in cost value.  |  |
| Average Inventory OnOrder Cost - Warehouse Level                   | The average on order inventory in cost value.   |  |
| Average Net Inventory Cost -<br>Warehouse Level                    | The average net inventory in cost value.  |  |
| Number of Weeks for Stats -<br>Warehouse Level                     | The number of weeks in history over which the above statistics have been calculated.  |  |
| Replenishment Settings Statistical                                 | Measures  |  |
| System Recommended Item/Locs on MinMax - Warehouse Level           | The number of items/locations for which the system recommends the MinMax Replenishment Method.  |  |
| System Recommended Item/Locs<br>on TimeSupply - Warehouse<br>Level | The number of items/locations for which the system recommends the Time Supply Replenishment Method.   |  |
| System Recommended Item/Locs on Dynamic - Warehouse Level          | The number of items/locations for which the system recommends the Dynamic Replenishment Method.   |  |
| System Recommended Item/Locs on Hybrid - Warehouse Level           | The number of items/locations for which the system recommends the Hybrid Replenishment Method.  |  |
| System Recommended Item/Locs on Poisson - Warehouse Level          | The number of items/locations for which the system recommends the Poisson Replenishment Method.   |  |

# **Store Details Step**

The Store Details step provides item/location and weekly details, what-if capabilities, and the option to select system-recommended, previous-approved, or user-updated settings by updating the approval status. For additional information about replenishment setting, see Understanding the Working Version of the Replenishment Settings. This step contains the following views:

- Store Replenishment Analysis View
- Store Replenishment Statistics View
- Store Replenishment Weekly Details View

### Store Replenishment Analysis View

The Analysis view enables you to compare different replenishment settings, perform what-if analysis to determine impact of these settings, and ultimately select the settings to be used. You can apply system-recommended, previously-approved, or special-user input settings by updating the Replen Status measure. The workbook calculates OP, OUTL, and Projected Order Quantity. You can compare these values for various choices.

The user replenishment method and parameter measures that you set trigger a calculation that updates the read-only user measures when you click the Calculate **User Overrides** button in the top, right corner.

🔻 🔱 🔐 🖽 📲 | Find... V Reviewed Store-Level Replen Status Store-Level Apply User Input Net Inventory Units Store-Level 0.00 Approved Replenishment Method Store-Level Approved Replenishment Parameter Value 1 Store-Level 0.00 Approved Replenishment Parameter Value 2 Store-Level 0.00 Approved Auxiliary Repl Parameter 1 Store-Level 0.00 Approved Auxiliary Repl Parameter 2 Store-Level 0.00 Approved Order Point Units Store-Level 0.00 Approved Order up to Level Units Store-Level 0.00 Previous Approved Replenishment Method Store-Level Previous Approved Replenishment Parameter Value 1 Store-Level 0.00 Previous Approved Replenishment Parameter Value 2 Store-Level Previous Approved Auxiliary Repl Parameter 1 Store-Level 0.00 Previous Approved Auxiliary Repl Parameter 2 Store-Level Previous Approved Order Point Units Store-Level 0.00 Previous Approved Order up to Level Units Store-Level 0.00 System Recommended Replenishment Method Store-Level System Recommended Replenishment Parameter Value 1 Store-Level 0.00 System Recommended Replenishment Parameter Value 2 Store-Level 0.00 System Recommended Auxiliary Repl Parameter 1 Store-Level 0.00 System Recommended Auxiliary Repl Parameter 2 Store-Level 0.00 System Recommended Order Point Units Store-Level 0.00 System Recommended Order up to Level Units Store-Level 0.00 System Recommended Order Revenue Store-Level 0.00 System Recommended Order Units Store-Level 0.00 User Replenishment Method Store-Level Minmax User Replenishment Parameter Value 1 Store-Level 110.00 User Replenishment Parameter Value 2 Store-Level 150.00 User Auxiliary Repl Parameter 1 Store-Level 200.00 0.00 Space Store-Level User Auxiliary Repl Parameter 2 Store-Level 220.00 User Order Point Units Store-Level 0.00 User Order Units Store-Level 0.00 User Order Units Store-Level 0.00 User Order Point Cost Store-Level 0.00 User Order Cost Store-Level 0.00 User Order up to Level Cost Store-Level 0.00 User Order Point Revenue Store-Level 0.00 User Order up to Level Revenue Store-Level 0.00 User Order Revenue Store-Level 0.00 User Message Store-Level

Figure 7–10 Store Replenishment Analysis View

Table 7–4 Store Replenishment Analysis View Measures

| Measure  | Description   |  |
|--|---|--|
| Approved Auxiliary Repl<br>Parameter 1 Store Level             | This measure selects the Approve option in the Approval step to invoke the Approve menu. The system will then copy the Auxiliary Replenishment Param1 indicated in the Replen Status measure to the Approved Replenishment Param1. The Approved flag will then be cleared to allow you to re-approve at a later time if needed. |  |
| Approved Auxiliary Repl<br>Parameter 2 Store Level             | This measure selects the Approve option in the Approval step to invoke the Approve menu. The system will then copy the Auxiliary Replenishment Param1 indicated in the Replen Status measure to the Approved Replenishment Param1. The Approved flag will then be cleared to allow you to re-approve at a later time if needed. |  |
| Approved Order Point<br>Units Store Level                      | This measure selects the Approve option in the Approval step to invoke the Approve menu. The system will then update this measure with the Order Point corresponding to the Approved Replenishment Method and Parameters.   |  |
| Approved Order up to<br>Level Units Store Level                | This measure selects the Approve option in the Approval step to invoke the Approve menu. The system will then update this measure with the Order Up to Level corresponding to the Approved Replenishment Method and Parameters.   |  |
| Approved Replenishment<br>Method Store Level                   | This measure selects the Approve option in the Approval step to invoke the Approve menu. The system will then copy the Replenishment Settings indicated in the Replen Status measure to the Approved Replenishment Method. The Approved flag will then be cleared to allow you to re-approve at a later time if needed.         |  |
| Approved Replenishment<br>Parameter Value 1 Store<br>Level     | This measure selects the Approve option in the Approval step to invoke the Approve menu. The system will then copy the Replenishment Param1 indicated in the Replen Status measure to the Approved Replenishment Param1. The Approved flag will then be cleared to allow you to re-approve at a later time if needed.           |  |
| Approved Replenishment<br>Parameter Value 2 Store<br>Level     | This measure selects the Approve option in the Approval step to invoke the Approve menu. The system will then copy the Replenishment Param2 indicated in the Replen Status measure to the Approved Replenishment Param1. The Approved flag will then be cleared to allow you to re-approve at a later time if needed.           |  |
| Net Inventory Units Store<br>Level                             | The current net inventory position.   |  |
| Previous Approved<br>Auxiliary Repl Parameter<br>1 Store Level | Previous Approved Auxiliary Replenishment Parameter Value 1.  |  |
| Previous Approved<br>Auxiliary Repl Parameter<br>2 Store Level | Previous Approved Auxiliary Replenishment Parameter Value 2.  |  |
| Previous Approved Order<br>Point Units Store Level             | The Previous Approved Order Point Units value.  |  |
| Previous Approved Order<br>up to Level Units Store<br>Level    | The Previous Approved Order Up to Level Units value.  |  |
| Previous Approved<br>Replenishment Method<br>Store Level       | The Previous Approved Replenishment Method.   |  |

Table 7–4 (Cont.) Store Replenishment Analysis View Measures

| Measure  | Description  |  |
|--|--|--|
| Previous Approved<br>Replenishment Parameter<br>Value 1 Store Level  | Previous Approved Replenishment Parameter Value 1.   |  |
| Previous Approved<br>Replenishment Parameter<br>Value 2 Store Level  | Previous Approved Replenishment Parameter Value 2.   |  |
| Replen Status Store Level  | The Replenishment Status is a writable measure that determines<br>the set of Replenishment parameters to be applied. This measure<br>list provides the following options:  |  |
|  | ■ Apply System   |  |
|  | <ul> <li>Apply Prev Approved</li> </ul>  |  |
|  | Apply User Input   |  |
|  | This measure defaults to Apply System Recommended Settings if no alerts are triggered for the items/locations. If any alert is triggered, this measure defaults to Apply Previous Approved. This measure will directly impact the Working Replenishment Method and Parameters. |  |
| Reviewed Store Level   | This is a writable measure indicating whether or not this item/location has been reviewed by the you. This measure is used only for tracking purposes and updates the # of Alerts Reviewed and Total Reviewed measures.  |  |
| Space Store Level  | Space for item/warehouse.  |  |
| System Recommended<br>Auxiliary Repl Parameter<br>1 Store Level      | The System Recommended Auxiliary Replenishment Parameter Value 1 value.  |  |
| System Recommended<br>Auxiliary Repl Parameter<br>2 Store Level      | The System Recommended Auxiliary Replenishment Parameter Value 2 value.  |  |
| System Recommended<br>Order Point Units Store<br>Level               | The Order Point Units based on the System Recommended Methods and Parameters value.  |  |
| System Recommended<br>Order Revenue Store Level                      | The System Recommended Order Revenue measure value.  |  |
| System Recommended<br>Order Units Store Level                        | The Projected Order units calculated based on the System Recommended Methods and Parameters value.   |  |
| System Recommended<br>Order up to Level Units<br>Store Level         | The Order Up to Level Units based on the System Recommended Methods and Parameters value.  |  |
| System Recommended<br>Replenishment Method<br>Store Level            | The System Recommended Replenishment Method value.   |  |
| System Recommended<br>Replenishment Parameter<br>Value 1 Store Level | The System Recommended Replenishment Parameter Value 1 value.  |  |
| System Recommended<br>Replenishment Parameter<br>Value 2 Store Level | The System Recommended Replenishment Parameter Value 2 value.  |  |
| User Auxiliary Repl<br>Parameter 1 Store Level                       | This is a writable measure where you input auxiliary replenishment parameter 1 based on the Replenishment Method chosen. Refer to Chapter 1, "Introduction" for valid Replenishment Parameter inputs for each method.  |  |

Table 7–4 (Cont.) Store Replenishment Analysis View Measures

| Measure  | Description  |  |
|--|--|--|
| User Auxiliary Repl<br>Parameter 2 Store Level         | This is a writable measure where you input auxiliary replenishment parameter 2 based on the Replenishment Method chosen. Refer to Chapter 1, "Introduction" for valid Replenishment Parameter inputs for each method.  |  |
| User Message Store Level                               | This is a read-only measure that contains any error or warning messages returned by the system based on the user-input values.   |  |
| User Order Cost Store<br>Level                         | This read-only measure is the product of the cost per unit and the number of the projected order units based on the user-input methods and parameters.   |  |
| User Order Point Cost<br>Store Level                   | This read-only measure is the Order Point units multiplied by unit cost, calculated based on the user-input Replenishment settings.  |  |
| User Order Point Revenue<br>Store Level                | This read-only measure is the product of the price per unit and the order point units based on the user-input methods and parameters.  |  |
| User Order Point Units<br>Store Level                  | This read-only measure is the number of order point units based on the user-input method and parameters.   |  |
| User Order Revenue Store<br>Level                      | This read-only measure is the number of order units multiplied by the unit retail price, calculated based on user-input Replenishment settings.  |  |
| User Order Units Store<br>Level                        | This read-only measure is the Projected Order Units based on the user-input Methods and Parameters.  |  |
| User Order up to Level<br>Cost Store Level             | This read-only measure is the product of the Order Up to Level Units and the unit cost based on the user-input Methods and Parameters.   |  |
| User Order up to Level<br>Revenue Store Level          | The Order up to Level units multiplied by unit retail price, calculated based on User Input Replenishment settings.  |  |
| User Order up to Level<br>Units Store Level            | This read-only measure is the Order Up to Level Units based on the user Input Methods and Parameters.  |  |
| User Replenishment<br>Method Store Level               | This is measure list provides the following Replenishment Methods options:  MinMax  Dynamic  TimeSupply  Poisson  Hybrid  Refer to Chapter 4, "Replenishment Admin Workbook" for valid replenishment parameter inputs and for information about each method. |  |
| User Replenishment<br>Parameter Value 1 Store<br>Level | This is a writable measure where you input replenishment parameter 1 based on the Replenishment Method chosen. Refer to Chapter 4, "Replenishment Admin Workbook" for valid replenishment parameter inputs and for information about each method.            |  |
| User Replenishment<br>Parameter Value 2 Store<br>Level | This is a writable measure where you input replenishment parameter 2 based on the Replenishment Method chosen. Refer to Chapter 4, "Replenishment Admin Workbook" for valid replenishment parameter inputs and for information about each method.            |  |

#### Understanding the Working Version of the Replenishment Settings

The Replenishment Status (Replen Status) determines the Working version of the Replenishment Settings as illustrated in the diagrams below.

The side-by-side view of the views in Figure 7–11 shows the relationship between the assigned Replenishment Status setting and you measure in the Analyst view and the Working version of measures applied to the Statistics view. In the following example, the Replenishment Status is set to Apply System, which means that the System Recommended measures in the Analysis view (on the right) are used as the Working version of measures in the Statistics view (on the left).

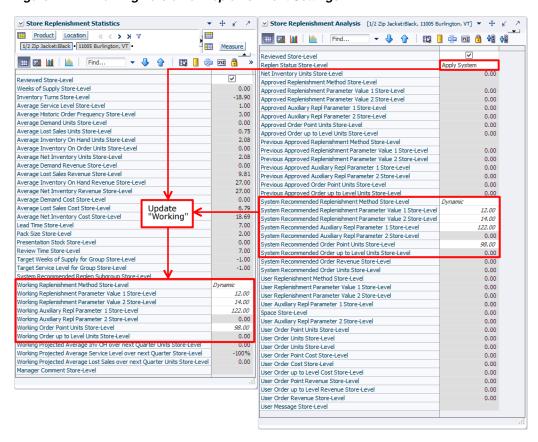


Figure 7-11 Working Version of Replenishment Settings

In Figure 7–12, the Replenishment Status is set to **Apply User Input**, which means that the User measures in the Analysis view (on the right) are used as the Working version of measures in the Statistics view (on the left).

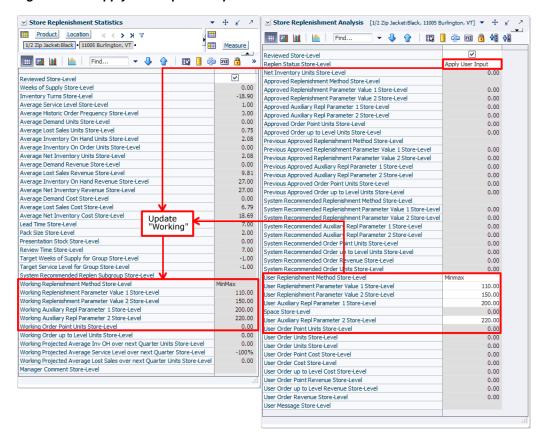


Figure 7–12 Apply User Input in Replenishment Status

The Replenishment Status selection drives the working version in the Statistics view. When you have reviewed the alerts, performed any necessary what-if modifications, and updated the Replenishment Status, you can review the working version to see the results. When you are satisfied with the working version, you can approve the settings in the Approval view.

The replenishment status for alerted items/locations defaults to Apply Previous **Approved**. After reviewing the alerted items/locations, if you want to accept the system recommended setting, you change the Replenishment Status to Apply System **Recommended**. Once all alerts are reviewed, you can approve the selected settings.

### Store Replenishment Statistics View

Several of the statistics listed in this view are the same as those listed in the Summary view of this workbook, but at the item/store level. Refer to Table 7–2 for measure descriptions. Below is a list of measure descriptions that are not included in the Summary view.

Figure 7–13 Store Replenishment Statistics View



Table 7–5 Store Replenishment Statistics View Measures

| Measure                 | Description   |
|-------------------------|---|
| Reviewed - Store Level  | This is a writable measure indicating whether or not this item/location has been reviewed by you. This measure is used only for tracking purposes and updates the # of alerts reviewed and total reviewed measures. |
| Lead Time - Store Level | The total lead time of the item/location value.   |

Table 7–5 (Cont.) Store Replenishment Statistics View Measures

| Measure   | Description   |  |
|---|---|--|
| Pack Size - Store Level                                     | The item pack size value.   |  |
| Presentation Stock - Store<br>Level                         | The minimum presentation stock value.   |  |
| Review Time - Store Level                                   | The frequency at which inventory is reviewed for replenishment purposes.  |  |
| Price - Store Level   | The unit retail price of the item value.  |  |
| Cost - Store Level  | The unit cost of the item value.  |  |
| System Recommended<br>Replen Subgroup - Store<br>Level      | Replenishment Rule ID that the system recommends for the item/location.   |  |
| Target Weeks of Supply<br>for Group - Store Level           | The overall target or optimal weeks of supply recommended by RO for the subgroup of items/locations that this item/location belongs to. While tracking inventory and service level performance against this optimal target, it is important to track performance for the entire group of items/locations as opposed to the performance of individual items/locations.         |  |
| Target Service Level for<br>Group - Store Level             | The overall target or optimal service level recommended by RO for the group of items/locations that this item/location belongs to. While tracking Inventory and Service Level performance against this optimal target, it is important to track performance for the entire group of items/locations as opposed to the performance of individual items/locations.              |  |
| Working Replenishment<br>Method - Store Level               | Replenishment method you have currently chosen for this item/location. You can choose between system-recommended, previous-approved, and special-user input settings. This measure is updated based on the replenishment status measure. This measure represents the replenishment method that will be exported by the system, if you approve the settings now.               |  |
| Working Replenishment<br>Parameter Value 1 - Store<br>Level | Replenishment Parameter1 you have currently chosen for this item/location. You can choose between system-recommended, previous-approved, and special user input settings. This measure is updated based on the replenishment status measure. This measure represents the replenishment method that will be exported by the system, if you approve the settings now.           |  |
| Working Replenishment<br>Parameter Value 2 - Store<br>Level | Replenishment Parameter2 you have currently chosen for this item/location. You can choose between system-recommended, previous-approved, and special user input settings. This measure is updated based on the Replenishment Status Measure. This measure represents the Replenishment Method that will be exported by the system, if you approve the settings now.           |  |
| Working Auxiliary Repl<br>Parameter 1 - Store Level         | Auxiliary Replenishment Parameter1 you have currently chosen for this item/location. You can choose between system-recommended, previous-approved, and special user input settings. This measure is updated based on the Replenishment Status Measure. This measure represents the Replenishment Method that will be exported by the system, if you approve the settings now. |  |
| Working Auxiliary Repl<br>Parameter 2 - Store Level         | Auxiliary Replenishment Parameter2 you have currently chosen for this item/location. You can choose between system-recommended, previous-approved, and special user input settings. This measure is updated based on the Replenishment Status Measure. This measure represents the Replenishment Method that will be exported by the system, if you approve the settings now. |  |

Table 7–5 (Cont.) Store Replenishment Statistics View Measures

| Measure  | Description  |  |
|--|--|--|
| Working Replenishment S  | ettings Statistical Measures   |  |
| The following measures provide statistics based on the working replenishment settings. The statistics help provide you with supporting information on the impact of the chosen replenishment settings on future inventory and service levels. This helps you to choose the correct replenishment settings.     |  |  |
| Working Order Points<br>Units - Store Level  | Order Point Units calculated by the system based on the working replenishment method and parameters.   |  |
| Working Order Up to<br>Level Units - Store Level   | Order Up to Point Units calculated by the system, based on the working replenishment method and parameters.  |  |
| Working Projected<br>Average Inv OH over<br>next Quarter Units - Store<br>Level  | Projected Average On hand Inventory units over the next quarter, based on working replenishment settings. This measure represents the long-term steady state average on-hand inventory, assuming current inventory level is not too high or too low to drive long-term inventory and service levels.                                     |  |
| Working Projected<br>Average Service Level<br>over next Quarter - Store<br>Level   | Projected Average Service Level over the next quarter, based on working replenishment settings. This measure represents the long-term steady state service level, assuming current inventory level is not too high or too low to drive long-term inventory and service levels.   |  |
| Working Projected Lost<br>Sales Units over next<br>quarter Units - Store<br>Level  | Projected Average Lost Sales over the next quarter, based on working replenishment settings. This measure represents the long-term steady state lost sales, assuming current inventory level is not too high or too low to drive long-term inventory and service levels.   |  |
| System Recommended Re  | plenishment Settings Statistical Measures  |  |
| The following measures provide statistics based on the System Recommended Replenishment Settings. The statistics help provide you with supporting information on the impact of the chosen replenishment Settings on future inventory and service levels to help you choose the correct Replenishment Settings. |  |  |
| System Recommended<br>Projected Average Inv<br>OH over the next Quarter<br>Units - Store Level   | Projected Average on-hand Inventory units over next quarter based on system recommended replenishment settings. This measure represents the long-term steady state average on-hand inventory, assuming current inventory level is not too high or too low to drive long-term inventory and service levels.                               |  |
| System Recommended<br>Projected Average Service<br>Level Over next Quarter -<br>Store Level  | Projected Average Service Level over next quarter based on system recommended replenishment settings. This measure represents the long-term steady state service level, assuming current inventory level is not too high or too low to drive long-term inventory and service levels.   |  |
| System Recommended<br>Projected Lost Sales Units<br>over next quarter Units -<br>Store Level   | Projected Average Lost Sales over next quarter based on system recommended replenishment settings. This measure represents the long-term steady state lost sales, assuming current inventory level is not too high or too low to drive long-term inventory and service levels.   |  |
| Manager Comment -<br>Store Level   | This is a read-only measure, indicating any comments input in the Replenishment Manager Workbook. If the Replenishment Manager enters any special remarks about the performance of a replenishment rule ID, the comment is visible here to the replenishment analysts for all items/locations that belong to that replenishment rule ID. |  |

### Store Replenishment Weekly Details View

This view provides item/store/week-level details of historic inventory, demand, lost sales, and forecasts to help you easily identify trends in inventory and demand, large stock out situations, and so on.

Figure 7–14 Store Replenishment Weekly Details View

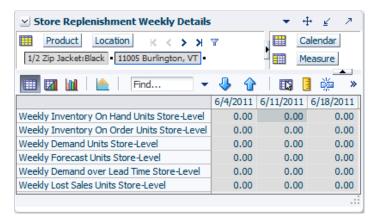


Table 7-6 Store Replenishment Weekly Details View Measures

| Measure                                    | Description   |
|--|---|
| Weekly Demand Over Lead time Store Level   | Weekly demand units aggregated over lead time for each week |
| Weekly Demand Units Store Level            | Weekly demand units   |
| Weekly Forecast Units Store Level          | Weekly forecast units                                       |
| Weekly Inventory OnHand Units Store Level  | Weekly on-hand inventory units                              |
| Weekly Inventory OnOrder Units Store Level | Weekly on order inventory units                             |
| Weekly Lost Sales Units Store Level        | Weekly lost sales units                                     |

# Store Approval Step

The Store Approval step consists of the following view:

Store Replenishment Approve View

The approval process is the final step in the replenishment analysis process. After reviewing inventory performance, performing what-if-analysis, and updating the Replenishment Status, you can open the Approval view and approve the selected settings.

For additional information about the process flow, see: Approval Process Flow.

### Store Replenishment Approve View

In this view, the metrics are presented at the item/store level, for all combinations selected in the wizard.

Figure 7-15 Store Replenishment Approve View

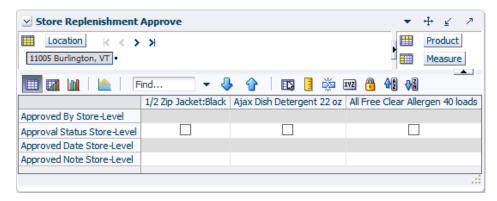


Table 7–7 Store Replenishment Approve View Measures

| Measure                     | Description   |
|-----------------------------|---|
| Approval Status Store Level | This is a writable check box measure. When you select this measure and invokes the Approve menu, the Approved Replenishment settings get updated. |
| Approved By Store Level     | This is a read-only measure that gets updated with the user ID when you select the Approval Status measure and invoke the Approve menu.           |
| Approved Date Store Level   | This is a read-only measure that gets updated with the current date when you select the Approval Status measure and invoke the Approve menu.      |
| Approved Note Store Level   | This is a writable measure where you can input Approval notes at the time of approval.  |

# **Warehouse Details Step**

The Warehouse Details step provides item/location and weekly details, what-if capabilities, and the option to select system-recommended, previous-approved, or user-updated settings by updating the approval status.

For additional information about replenishment setting, see Understanding the Working Version of the Replenishment Settings.

The Warehouse Details step consists of the following views:

- Warehouse Replenishment Analysis View
  - Enables you to perform the following:
  - Compare different replenishment settings
  - Perform what-if analysis to determine impact of these settings
  - Select system-recommended, previous-approved, or user-updated replenishment settings by updating the Replen Status measure
- Warehouse Replenishment Statistics View

Lists item/location-level inventory performance and other statistics.

#### Warehouse Replenishment Weekly Details View

Gives you item/location/week-level information on inventory, demand, lost sales, forecasts, and so on.

### Warehouse Replenishment Analysis View

The Analysis view enables you to compare different replenishment settings, perform what-if analysis to determine impact of these settings, and ultimately select the settings to be used. You can apply system-recommended, previously-approved, or special-user input settings by updating the Replen Status measure. The workbook calculates OP, OUTL, and Projected Order Quantity. You can compare these values for various choices.

The user replenishment method and parameter measures that you set trigger a calculation that updates the read-only user measures when you click the Calculate **User Overrides** button in the top, right corner.



Figure 7–16 Warehouse Replenishment Analysis View

Warehouse Replenishment Analysis View Measures Table 7–8

| Measure  | Description   |
|--|---|
| Approved Auxiliary Repl<br>Parameter 1 Warehouse Level             | This measure selects the Approve option in the Approval step to invoke the Approve menu. The system will then copy the Auxiliary Replenishment Param1 indicated in the Replen Status measure to the Approved Replenishment Param1. The Approved flag will then be cleared to allow you to re-approve at a later time if needed. |
| Approved Auxiliary Repl<br>Parameter 2 Warehouse Level             | This measure selects the Approve option in the Approval step to invoke the Approve menu. The system will then copy the Auxiliary Replenishment Param1 indicated in the Replen Status measure to the Approved Replenishment Param1. The Approved flag will then be cleared to allow you to re-approve at a later time if needed. |
| Approved Order Point Units<br>Warehouse Level                      | This measure selects the Approve option in the Approval step to invoke the Approve menu. The system will then update this measure with the Order Point corresponding to the Approved Replenishment Method and Parameters.   |
| Approved Order up to Level<br>Units Warehouse Level                | This measure selects the Approve option in the Approval step to invoke the Approve menu. The system will then update this measure with the Order Up to Level corresponding to the Approved Replenishment Method and Parameters.   |
| Approved Replenishment<br>Method Warehouse Level                   | This measure selects the Approve option in the Approval step to invoke the Approve menu. The system will then copy the Replenishment Settings indicated in the Replen Status measure to the Approved Replenishment Method. The Approved flag will then be cleared to allow you to re-approve at a later time if needed.         |
| Approved Replenishment<br>Parameter Value 1 Warehouse<br>Level     | This measure selects the Approve option in the Approval step to invoke the Approve menu. The system will then copy the Replenishment Param1 indicated in the Replen Status measure to the Approved Replenishment Param1. The Approved flag will then be cleared to allow you to re-approve at a later time if needed.           |
| Approved Replenishment<br>Parameter Value 2 Warehouse<br>Level     | This measure selects the Approve option in the Approval step to invoke the Approve menu. The system will then copy the Replenishment Param2 indicated in the Replen Status measure to the Approved Replenishment Param1. The Approved flag will then be cleared to allow you to re-approve at a later time if needed.           |
| Net Inventory Units Warehouse<br>Level                             | The current net inventory position.   |
| Previous Approved Auxiliary<br>Repl Parameter 1 Warehouse<br>Level | Previous Approved Auxiliary Replenishment Parameter Value 1.  |
| Previous Approved Auxiliary<br>Repl Parameter 2 Warehouse<br>Level | Previous Approved Auxiliary Replenishment Parameter Value 2.  |
| Previous Approved Order<br>Point Units Warehouse Level             | The Previous Approved Order Point Units value.  |
| Previous Approved Order up<br>to Level Units Warehouse Level       | The Previous Approved Order Up to Level Units value.  |
| Previous Approved<br>Replenishment Method<br>Warehouse Level       | The Previous Approved Replenishment Method.   |

Table 7–8 (Cont.) Warehouse Replenishment Analysis View Measures

| Measure  | Description  |
|--|--|
| Previous Approved<br>Replenishment Parameter<br>Value 1 Warehouse Level  | Previous Approved Replenishment Parameter Value 1.   |
| Previous Approved<br>Replenishment Parameter<br>Value 2 Warehouse Level  | Previous Approved Replenishment Parameter Value 2.   |
| Replen Status Warehouse Level  | The Replenishment Status is a writable measure that determines the set of Replenishment parameters to be applied. This measure list provides the following options:  |
|  | ■ Apply System   |
|  | <ul> <li>Apply Prev Approved</li> </ul>  |
|  | Apply User Input   |
|  | This measure defaults to Apply System Recommended Settings if no alerts are triggered for the items/locations. If any alert is triggered, this measure defaults to Apply Previous Approved. This measure will directly impact the Working Replenishment Method and Parameters. |
| Reviewed Warehouse Level   | This is a writable measure indicating whether or not this item/location has been reviewed by you. This measure is used only for tracking purposes and updates the # of Alerts Reviewed and Total Reviewed measures.  |
| Space Warehouse Level  | Space for item/warehouse.  |
| System Recommended<br>Auxiliary Repl Parameter 1<br>Warehouse Level      | The System Recommended Auxiliary Replenishment Parameter Value 1 value.  |
| System Recommended<br>Auxiliary Repl Parameter 2<br>Warehouse Level      | The System Recommended Auxiliary Replenishment Parameter Value 2 value.  |
| System Recommended Order<br>Point Units Warehouse Level                  | The Order Point Units based on the System Recommended Methods and Parameters value.  |
| System Recommended Order<br>Revenue Warehouse Level                      | The System Recommended Order Revenue measure value.  |
| System Recommended Order<br>Units Warehouse Level                        | The Projected Order units calculated based on the System Recommended Methods and Parameters value.   |
| System Recommended Order<br>up to Level Units Warehouse<br>Level         | The Order Up to Level Units based on the System Recommended Methods and Parameters value.  |
| System Recommended<br>Replenishment Method<br>Warehouse Level            | The System Recommended Replenishment Method value.   |
| System Recommended<br>Replenishment Parameter<br>Value 1 Warehouse Level | The System Recommended Replenishment Parameter Value 1 value.  |
| System Recommended<br>Replenishment Parameter<br>Value 2 Warehouse Level | The System Recommended Replenishment Parameter Value 2 value.  |
| User Auxiliary Repl Parameter<br>1 Warehouse Level                       | This is a writable measure where you input auxiliary replenishment parameter 1 based on the Replenishment Method chosen. Refer to Chapter 1, "Introduction" for valid Replenishment Parameter inputs for each method.  |

Table 7–8 (Cont.) Warehouse Replenishment Analysis View Measures

| Measure   | Description   |
|---|---|
| User Auxiliary Repl Parameter<br>2 Warehouse Level      | This is a writable measure where you input auxiliary replenishment parameter 2 based on the Replenishment Method chosen. Refer to Chapter 1, "Introduction" for valid Replenishment Parameter inputs for each method.                             |
| User Message Warehouse Level                            | This is a read-only measure that contains any error or warning messages returned by the system based on the user-input values.  |
| User Order Cost Warehouse<br>Level                      | This read-only measure is the product of the cost per unit and the number of the projected order units based on the user-input methods and parameters.  |
| User Order Point Cost<br>Warehouse Level                | This read-only measure is the Order Point units multiplied<br>by unit cost, calculated based on user-input Replenishment<br>settings.   |
| User Order Point Revenue<br>Warehouse Level             | This read-only measure is the product of the price per unit and the order point units based on the user-input methods and parameters.   |
| User Order Point Units<br>Warehouse Level               | This read-only measure is the number of order point units based on the user-input method and parameters.  |
| User Order Revenue<br>Warehouse Level                   | This read-only measure is the number of order units multiplied by the unit retail price, calculated based on User Input Replenishment settings.   |
| User Order Units Warehouse<br>Level                     | This read-only measure is the Projected Order Units based on the User Input Methods and Parameters.   |
| User Order up to Level Cost<br>Warehouse Level          | This read-only measure is the product of the Order Up to Level Units and the unit cost based on the user Input Methods and Parameters.  |
| User Order up to Level<br>Revenue Warehouse Level       | The Order up to Level units multiplied by unit retail price, calculated based on User Input Replenishment settings.   |
| User Order up to Level Units<br>Warehouse Level         | This read-only measure is the Order Up to Level Units based on the user Input Methods and Parameters.   |
| User Replenishment Method<br>Warehouse Level            | This is measure list provides the following Replenishment Methods options:  |
|   | ■ MinMax  |
|   | ■ Dynamic   |
|   | ■ TimeSupply  |
|   | ■ Poisson   |
|   | ■ Hybrid  |
|   | Refer to Chapter 4, "Replenishment Admin Workbook" for valid replenishment parameter inputs and for information about each method.  |
| User Replenishment Parameter<br>Value 1 Warehouse Level | This is a writable measure where you input replenishment parameter 1 based on the Replenishment Method chosen. Refer to Chapter 4, "Replenishment Admin Workbook" for valid replenishment parameter inputs and for information about each method. |
| User Replenishment Parameter<br>Value 2 Warehouse Level | This is a writable measure where you input replenishment parameter 2 based on the Replenishment Method chosen. Refer to Chapter 4, "Replenishment Admin Workbook" for valid replenishment parameter inputs and for information about each method. |

#### Warehouse Replenishment Statistics View

Many of the statistics listed in this view are the same as those listed in the Summary view of this workbook, but at the item/warehouse level. Refer to Warehouse Replenishment Summary Details View Measures for measure descriptions. Below is a list of measure descriptions that are not included in the Summary view.



Figure 7-17 Warehouse Replenishment Statistics View

Product Warehouse K < > > X1/2 Zip Jacket:Black • 1000 USA • Measure III 📶 🕍 🕍 Find... 📑 📸 XYZ 42 44 Reviewed Warehouse-Level Weeks of Supply Warehouse-Level 0.37 Inventory Turns Warehouse-Level 110.13 Average Service Level Warehouse-Level 0.78 Average Historic Order Frequency Warehouse-Level 0.17 Average Demand Units Warehouse-Level 591.92 Average Lost Sales Units Warehouse-Level 130.38 Average Inventory On Hand Units Warehouse-Level 217.92 Average Inventory On Order Units Warehouse-Level 0.00 217.92 Average Net Inventory Units Warehouse-Level Average Demand Revenue Warehouse-Level 7695.00 Average Lost Sales Revenue Warehouse-Level 1695.00 Average Inventory On Hand Revenue Warehouse-Level 2833.00 Average Net Inventory Revenue Warehouse-Level 2833.00 Average Demand Cost Warehouse-Level 5327.31 Average Lost Sales Cost Warehouse-Level 1173.46 Average Net Inventory Cost Warehouse-Level 1961.31 Lead Time Warehouse-Level 7.00 Pack Size Warehouse-Level 2.00 Presentation Stock Warehouse-Level 0.00 Review Time Warehouse-Level 7.00 Target Weeks of Supply for Group Warehouse-Level 0.00 0.00 Target Service Level for Group Warehouse-Level System Recommended Replen Subgroup Warehouse-Level Working Replenishment Method Warehouse-Level Working Replenishment Parameter Value 1 Warehouse-Level 0.00 Working Replenishment Parameter Value 2 Warehouse-Level 0.00 Working Auxiliary Repl Parameter 1 Warehouse-Level 0.00 Working Auxiliary Repl Parameter 2 Warehouse-Level 0.00 0.00 Working Order Point Units Warehouse-Level Working Order up to Level Units Warehouse-Level 0.00 Working Projected Average Inv OH over next Quarter Units Warehouse-Level 0.00 Working Projected Average Service Level over next Quarter Warehouse-Level -100% Working Projected Average Lost Sales over next Quarter Units Warehouse-Level 0.00 Manager Comment Warehouse-Level

Table 7–9 Warehouse Replenishment Statistics View Measures

| Measure                  | Description  |
|--------------------------|--|
| Reviewed Warehouse Level | This is a writable measure indicating whether or not this item/location has been reviewed by you. This measure is only used for tracking purposes and updates the # of Alerts Reviewed and Total Reviewed measures |

Table 7–9 (Cont.) Warehouse Replenishment Statistics View Measures

| Measure   | Description   |
|---|---|
| Lead Time Warehouse<br>Level                                  | The Total Lead Time of the item/location value.   |
| Pack Size Warehouse Level                                     | The Item Pack Size value.   |
| Presentation Stock<br>Warehouse Level                         | The Minimum Presentation Stock value.   |
| Review Time Warehouse<br>Level                                | The frequency at which inventory is reviewed for replenishment purposes.  |
| Price Warehouse Level   | The Unit Retail Price of the Item value.  |
| Cost Warehouse Level  | The Unit Cost of the Item value.  |
| System Recommended<br>Replen Subgroup<br>Warehouse Level      | Subgroup that the System recommends for the item/location.  |
| Target Weeks of Supply for<br>Group Warehouse Level           | The overall target or optimal weeks of supply recommended by RO for the subgroup of items/locations this item/location belongs to. While tracking inventory and service level performance against this optimal target, it is important to track performance for the entire group of items/locations as opposed to the performance of individual items/locations.            |
| Target Service Level for<br>Group Warehouse Level             | The overall target or optimal service level recommended by RO for the subgroup of items/locations this item/location belongs to. While tracking inventory and service level performance against this optimal target, it is important to track performance for the entire group of items/locations as opposed to the performance of individual items/locations.              |
| Working Replenishment<br>Method Warehouse Level               | Replenishment method currently chosen by you for this item/location. You can choose between system-recommended, previous-approved, and special-user input settings. This measure is updated based on the replenishment status measure. This measure represents the replenishment method that will be exported by the system, if you approve the settings now.               |
| Working Replenishment<br>Parameter Value 1<br>Warehouse Level | Replenishment Parameter1 currently chosen by you for this item/location. You can choose between system-recommended, previous-approved, and special-user input settings. This measure is updated based on the replenishment status measure. This measure represents the replenishment method that will be exported by the system, if you approve the settings now.           |
| Working Replenishment<br>Parameter Value 2<br>Warehouse Level | Replenishment Parameter2 currently chosen by you for this item/location. You can choose between system-recommended, previous-approved, and special-user input settings. This measure is updated based on the replenishment status measure. This measure represents the replenishment method that will be exported by the system, if you approve the settings now.           |
| Working Auxiliary Repl<br>Parameter 1 Warehouse<br>Level      | Auxiliary Replenishment Parameter1 currently chosen by you for this item/location. You can choose between system-recommended, previous-approved, and special-user input settings. This measure is updated based on the replenishment status measure. This measure represents the replenishment method that will be exported by the system, if you approve the settings now. |

Table 7–9 (Cont.) Warehouse Replenishment Statistics View Measures

| Measure  | Description   |  |
|--|---|--|
| Working Auxiliary Repl<br>Parameter 2 Warehouse<br>Level   | Auxiliary Replenishment Parameter2 currently chosen by you for this item/location. You can choose between system-recommended, previous-approved, and special-user input settings. This measure is updated based on the replenishment status measure. This measure represents the replenishment method that will be exported by the system, if you approve the settings now. |  |
| Working Replenishment Set  | tings Statistical Measures  |  |
| The following measures provide statistics based on the Working Replenishment Settings. The statistics help provide you with supporting information on the impact of the chosen replenishment Settings on future Inventory and Service levels to help you choose the correct Replenishment Settings.            |   |  |
| Working Order Points<br>Units Warehouse Level  | Order Point Units calculated by the system based on the working replenishment method and parameters.  |  |
| Working Order Up to Level<br>Units Warehouse Level   | Order up to point units calculated by the system based on the working replenishment method and parameters.  |  |
| Working Projected Average<br>Inv OH over next Quarter<br>Units Warehouse Level   | Projected average on-hand inventory units over next quarter based on working replenishment settings. This measure represents the long-term steady state average on-hand inventory, assuming current inventory level is not too high or too low to drive long-term inventory and service levels.   |  |
| Working Projected Average<br>Service Level over next<br>Quarter Warehouse Level  | Projected average service level over next quarter based on working replenishment settings. This measure represents the long-term steady state service level, assuming current inventory level is not too high or too low to drive long-term inventory and service levels.   |  |
| Working Projected Lost<br>Sales Units over next<br>quarter Units Warehouse<br>Level  | Projected average lost sales over next quarter based on working replenishment settings. This measure represents the long-term steady state lost sales, assuming current inventory level is not too high or too low to drive long-term inventory and service levels.   |  |
| System Recommended Repl  | enishment Settings Statistical Measures   |  |
| The following measures provide statistics based on the System Recommended Replenishment Settings. The statistics help provide you with supporting information on the impact of the chosen replenishment Settings on future Inventory and Service levels to help you choose the correct Replenishment Settings. |   |  |
| System Recommended<br>Projected Average Inv OH<br>over the next Quarter Units<br>Warehouse Level   | Projected average on-hand inventory units over next quarter based on system recommended replenishment settings. this measure represents the long-term steady state average on-hand inventory, assuming current inventory level is not too high or too low to drive long-term inventory and service levels.  |  |
| System Recommended<br>Projected Average Service<br>Level Over next Quarter<br>Warehouse Level  | Projected average service level over next quarter based on system recommended replenishment settings. This measure represents the long-term steady state service level, assuming current inventory level is not too high or too low to drive long-term inventory and service levels.  |  |
| System Recommended<br>Projected Lost Sales Units<br>over next quarter Units<br>Warehouse Level   | Projected average lost sales over next quarter based on system recommended replenishment settings. This measure represents the long-term steady state lost sales, assuming current inventory level is not too high or too low to drive long-term inventory and service levels.  |  |

Table 7-9 (Cont.) Warehouse Replenishment Statistics View Measures

| Measure                            | Description  |
|------------------------------------|--|
| Manager Comment<br>Warehouse Level | This is a read-only measure, indicating any comments input in the replenishment manager workbook. If the replenishment manager enters any special remarks about the performance of a replenishment rule ID, the comment is visible here to the replenishment analysts for all items/locations that belong to that replenishment rule ID. |

## **Warehouse Replenishment Weekly Details View**

This view provides item/warehouse/week-level details of historic inventory, demand, lost sales, and forecasts to help you easily identify trends in inventory and demand, large stock out situations, and so on.

Figure 7-18 Warehouse Replenishment Weekly Details View

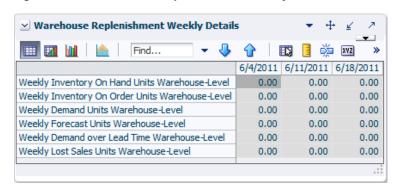


Table 7-10 Warehouse Replenishment Weekly Details View Measures

| Measure   | Description   |
|---|---|
| Weekly Demand Over Lead<br>time Warehouse Level   | Weekly demand units aggregated over lead time for each week |
| Weekly Demand Units<br>Warehouse Level            | Weekly demand units   |
| Weekly Forecast Units<br>Warehouse Level          | Weekly forecast units                                       |
| Weekly Inventory OnHand<br>Units Warehouse Level  | Weekly on-hand inventory units                              |
| Weekly Inventory OnOrder<br>Units Warehouse Level | Weekly on order inventory units                             |
| Weekly Lost Sales Units<br>Warehouse Level        | Weekly lost sales units                                     |

## **Warehouse Approval Step**

The Warehouse Approval step consists of the following view:

Warehouse Replenishment Approve View

The approval process is the final step in the replenishment analysis process. After reviewing inventory performance, performing what-if-analysis, and updating the Replenishment Status, you can open the Approval view and approve the selected settings.

For additional information about the process flow, see: Approval Process Flow.

### Warehouse Replenishment Approve View

In this view, the metrics are presented at the item/warehouse level, for all combinations selected in the wizard.

Figure 7–19 Warehouse Replenishment Approve View

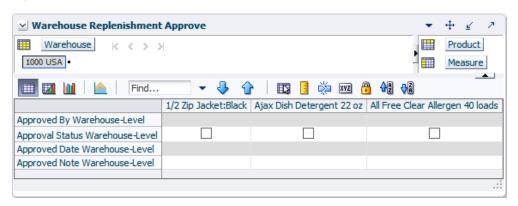


Table 7-11 Warehouse Replenishment Approve View Measures

| Measure                            | Description   |
|------------------------------------|---|
| Approval Status<br>Warehouse Level | This is a writable check box measure. When you select this measure and invokes the Approve menu, the Approved Replenishment settings get updated. |
| Approved By Warehouse<br>Level     | This is a read-only measure that gets updated with the user ID when you select the Approval Status measure and invoke the Approve menu.           |
| Approved Date Warehouse<br>Level   | This is a read-only measure that gets updated with the current date when you select the Approval Status measure and invoke the Approve menu.      |
| Approved Note Warehouse<br>Level   | This is a writable measure where you can input Approval notes at the time of approval.  |

## **Approval Process Flow**

The Approval Process Flow is a combination of front-end and back-end batch processes. The RO batch updates the system-recommended replenishment settings. You can view the system-recommended and previously approved replenishment settings in the Replenishment Analyst workbook. You can enter user-input replenishment settings, compare the impacts on inventory and service levels, and update the Replenishment Status appropriately. For items/locations that do not have any alerts triggered, the Replenishment Status defaults to Apply System Recommended settings. For items/locations that have at least one alert triggered, the Replenishment Status defaults to the Apply Previous Approved setting.

The Working Replenishment Settings get updated based on the Replenishment Status. When you approves these settings, the Working Replenishment settings get copied to the Approved Replenishment settings.

For items/locations that you have not approved at the time of the Approval batch run, the system will copy the System Recommended settings if no alerts were triggered; otherwise, the system will copy the Previous Approved settings.

The approval batch is responsible for updating the Approved Replenishment Settings for any items/locations that you have not manually approved.

The following diagram illustrates how the default Replenishment Status is assigned.

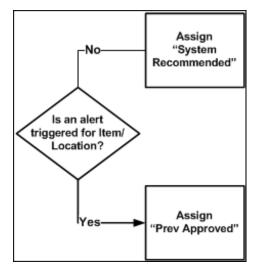


Figure 7-20 Default Replenishment Status Assignment

The following diagram displays the approval process workflow in the Replenishment Analyst workbook.

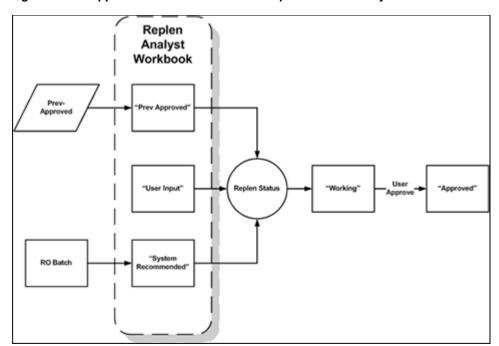


Figure 7–21 Approval Process Workflow in Replenishment Analyst