



Oracle Warehouse Management Cloud

Document and Label Designer Guide

Release 21B



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Preface

Oracle® Warehouse Management Cloud Document and Label Designer Guide, Release 21B

Part No. F38656-01

This guide describes in detail how to configure and use Oracle Warehouse Management (WMS) Cloud. All functionality unless specifically noted is available in Oracle Warehouse Management Enterprise Edition Cloud. Please direct any functionality questions to [My Oracle Support](#).

Change History

Date	Document Revision	Summary of Changes
3/1/21	-01	Updates for 21B. Added Python strftime Directives. Added note to Adjusting Timestamp using Expressions topic.

Using Applications

Additional Resources

- **Community:** Use [Oracle Cloud Customer Connect](#) to get information from experts at Oracle, the partner community, and other users.
- **Guides and Videos:** Go to the [Oracle Help Center](#) to find guides and videos.
- **Training:** Take courses on Oracle Cloud from [Oracle University](#).

Conventions

The following table explains the text conventions used in this guide.

Convention	Meaning
boldface	Boldface type indicates user interface elements, navigation paths, or values you enter or select.
<code>monospace</code>	Monospace type indicates file, folder, and directory names, code examples, commands, and URLs.
>	Greater than symbol separates elements in a navigation path.

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1 Label and Document Designer

The WMS Label Designer allows you to create custom labels and documents in a simplified interface.

When you are creating a new label or document, you need to do this in QA, UAT, or PP before making the same changes into Production.

The label designer data grid can now be setup to use metric measurements in addition to imperial measurements, which will be helpful in countries using metric.

Supported Documents and Labels

The following Labels and Documents are supported in Label Designer:

Supported Labels:

- Blind Container
- IB Container
- Item
- Location
- OB Container
- Order
- Task
- Shipping
- IB Shipment Label
- Serial Number
- Webservice Addon Label
- OBLPN Contents
- Work Order
- Price Labels

Supported Documents:

- Order Packing PDF Report
- Packing report for Outbound LPN

Disabling Buttons While Loading

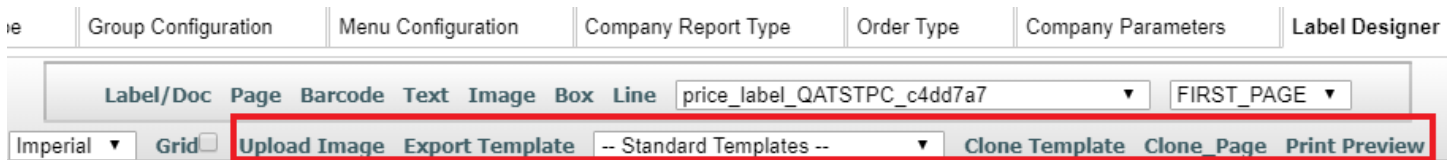
The buttons at the top making a new page, document, text, barcode, box, or line, etc. Are grayed out and disabled while it is loading.

Uploading an Exported Template

Select Standard Templates drop down and then select Upload Template. Now browse for your template on your hard drive it should be a json file. Then select the upload button. Your new template will appear in your list of current templates.

Action Bar

The Action Bar contains all of the menu functions you will need to create, edit, and configure settings for your labels and documents.



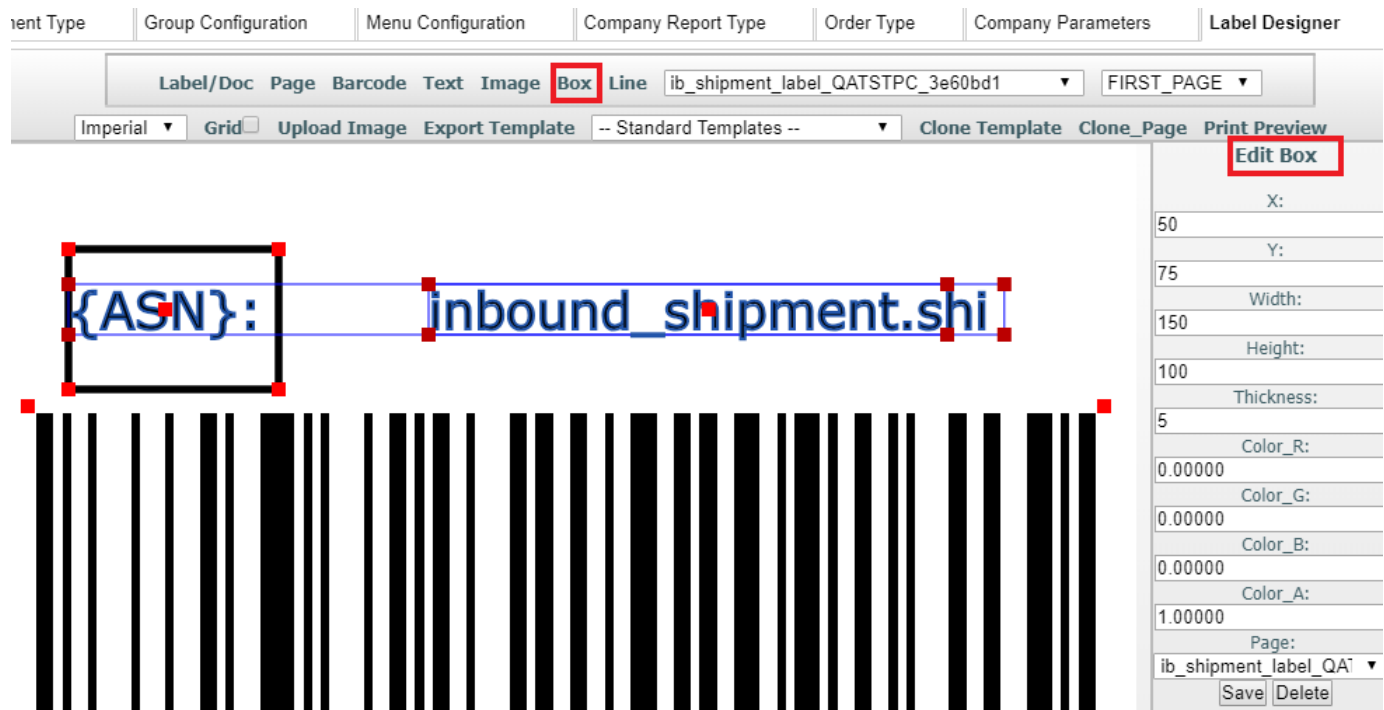
The following are descriptions of all of the action bar functions:

Action Bar Item	Function
<i>Grid</i>	Turns on the Grid for Imperial Units for easier alignment and placement of elements on the template.
<i>Upload Image</i>	Allows you to upload an image to be assigned to an image placement element.
<i>Export Template</i>	Allows you to export a template into a json format that can be stored and backed up. Plus this allows for a template to be developed in one environment then be transferred to another environment.
<i>Upload Template</i>	Allows you to import a template that you have previously exported. This will generate a new template in the template drop down. You will find this in the Standard Templates drop down.
<i>Standard Templates</i>	Allows you create entire standard templates for different types of labels to help save you time and headaches. You can also learn from tricks by looking at these templates.
<i>Clone Template</i>	Allows you to make a copy of your current template so that you can modify it for some other purpose.
<i>Clone Page</i>	Allows you to make a copy of your current page.
<i>Print Preview</i>	Creates a pdf of the mapping of your template to give you a better idea of how the template is going to be printed.

Creating and Editing Boxes

To create a new box, complete the following steps:

1. From the Label Designer tab, click **Box**.
2. To edit a box, from the Label Designer tab, click **Box**, then **Edit Box** at the top of the edit panel.



3. Change the value you want to change and then click **Save**.

To move a box, click on it and then drag the box to where you want it to be positioned. The box will automatically save its position when you are done dragging.

You can also enter X and Y coordinates to move a box. X and Y starting points are at the top left corner of the page. Width and height adjustments begin at the far right corner. You can adjust your box size by dragging and pulling or entering the number you want for positioning it. After dragging, click outside of the box to set changes and after entering values, tab to move to the next field.

If you want to make any color specifications, add a 1 in the corresponding field to indicate Red, Green, or Blue. To save your changes, click **Save**.

Note: Zebra printers only support black and white, so you only need to specify 1 in the Color_A: (Alpha) field.

The following are descriptions for the different box settings:

Box Specification	Description
<i>X</i>	Position the Box on the X-Axis based on the number of dots of ink or thermal burning on a page.
<i>Y</i>	Position the Box on the Y-Axis based on the number of dots of ink or thermal burning on a page.
<i>Width</i>	How wide your box is.
<i>Height</i>	How tall your box is.
<i>Thickness</i>	The thickness of the line that makes up the box.
<i>Color R</i>	How much red you want your box to be. Range is 0 - 1.0
<i>Color G</i>	How much green you want your box to be. Range is 0 - 1.0
<i>Color B</i>	How much blue you want your box to be. Range is 0 - 1.0
<i>Color A</i>	How much alpha/transparency you want your box to have. Range is 0 - 1.0
<i>Page</i>	Set what page this box will appear on.

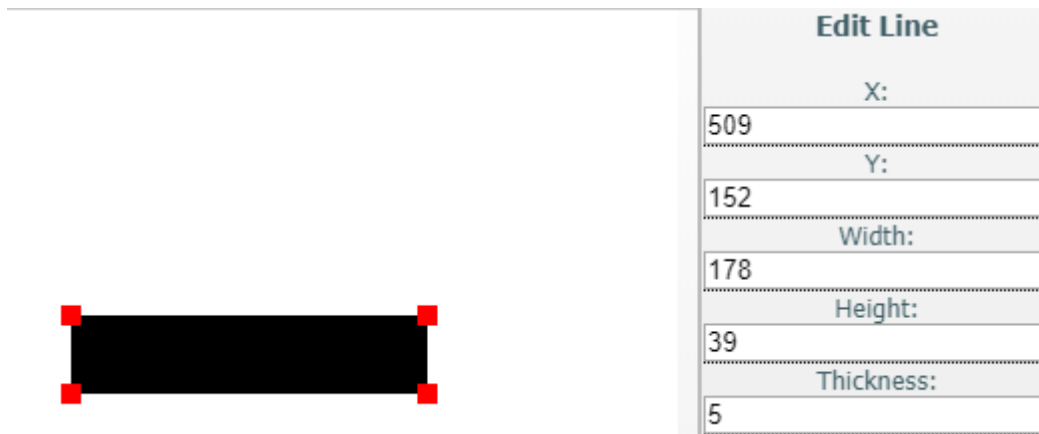
Box Specification	Description
<i>Disabling Buttons While Loading</i>	The buttons at the top making a new page, document, text, barcode, box, or line, etc. Are grayed out and disabled while it is loading.

Editing Label Lines

When you click on a line, the **Edit Line** option appears in the right pane, which will allow you to set your line specifications.

To make changes, change the value you want to change and then click **Save**.

If you want to create white text against a black background, you can use the Line feature to do this. You can create a line, then enlarge the meet the size requirements for your label.



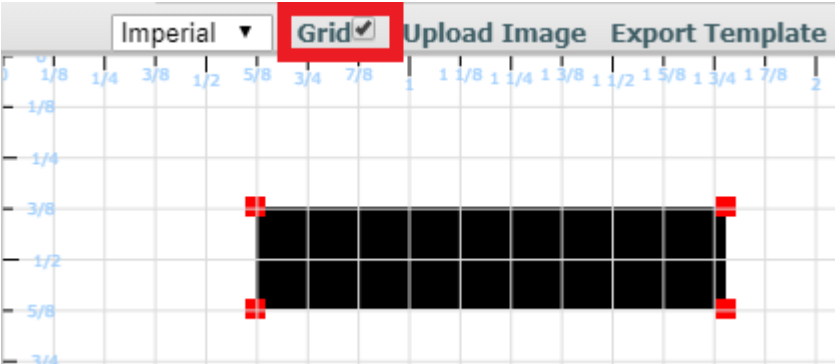
Creating a Line

Click the Line at the top of screen in order to create a new Line.

Move Line

You can move a line by clicking on it and then dragging the line to where you want it to be positioned. The line will automatically save its position when you are done dragging. Another way to move a line is by entering its x and y coordinates. X = 0 and Y = 0 is the top left corner of the page. The bottom right corner are X = page width and Y = page height. So by entering the number you want for positioning, it will allow you to put the line where you want it. After you type a number and then tab or click out of the edit line, the line will move to that location. In order to save your changes, click **Save**.

You can also select **Grid** to view imperial and metric measurements to assist you with sizing your line accurately:



Document Label Line Definitions

Label Line Item	Description
X	Position the Line on the X-Axis based on the number of dots of ink or thermal burning on a page.
Y	Position the Line on the Y-Axis based on the number of dots of ink or thermal burning on a page.
Width	How wide your line is.
Height	How tall your line is.
Thickness	The thickness of the line.
Color R	How much red you want your line to be. Range is 0 - 1.0
Color G	How much green you want your line to be. Range is 0 - 1.0
Color B	How much blue you want your line to be. Range is 0 - 1.0
Color A	How much alpha/transparency you want your line to have. Range is 0 - 1.0
Page	Set what page this line will appear on.
Disabling Buttons While Loading	The buttons at the top making a new page, document, text, barcode, box, or line, etc. Are grayed out and disabled while it is loading.

Label Line Item	Description

Calculating Pixels for Precise Label Design

Calculating pixels can be very useful for precise label and document design. Exact placement for labels and documents allows timely approval and will help you to avoid unnecessary costs.

To create precise design, you will want to set Dots Per Inch (DPI) specifications with numbers rather than dragging to adjust the item. In most cases, you will be converting imperial measurements to metric.

Note: the DPI metric conversion is 2.54 cm per inch.

Example One:

You have a Zebra printer with 203 DPI which is standard, (that is the most common DPI for a Zebra printer), you will divide $203 / 2.54 = 79.92125$. There are 10 mm in a cm, so that means roughly 8 dots or pixels will go into a mm.

If you need to be over by 5 mm then multiple $5 * 8 = 40$, you can move your element of text or barcode to 40, and be precisely 5 mm over from the edge of the paper.

Example Two:

For a DPI of 300, you will do the same kind of calculation:

$$300 / 2.54 = 118.11$$

Divide by 10 and you get roughly 12 pixels per mm.

Note: Desktop printers can be set to any settings as they are not as standardized as Label printers.

Creating Labels and Documents

Label Designer allows you to configure settings for Labels and Documents. To configure your settings, complete the following steps:

1. To create your label from the Label Designer, click **Label/Doc**.
A pop-up window appears notifying you that your label has been created.

Document / Label created: doc_label_a06ab877

OK

2. Select the label you just created from the **User Defined Templates** drop-down:

3. Select your type (label or document) from the **Type** drop-down.

Note: You can't have Document Type and Label Type selected at the same time because your template will either need to be a document or label template.

4. Select your **Label Type**.

5. Enter your label name in the **Code** field.
6. Add a description for your label in the **Description** field. This is particularly useful to help you identify labels if you manage multiple labels.
The **Order By** field allows you to order the data as it comes in from the database. There is also a company drop-down if you are managing templates for multiple companies.
7. Once you have finished adding specifications for your Label or Document, click **Save**.

Note about ZPL Zebra Labels

In some instances, underscores have caused printing issues when processing the ZPL (printer language) for Zebra Labels. To avoid data being looked up as unicode for ZPL Zebra labels inside the printer, Document and Label Designer will convert _ to the - character before doing language unicode encoding for unicode characters to print the correct characters on paper labels.

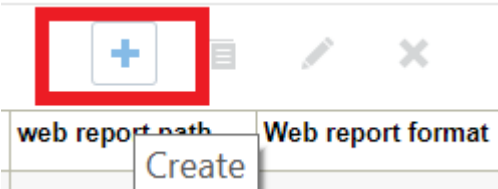
2 Company Report Type Document Configuration

The **Company Report Type** tab allows you to configure all available Report Types to corresponding templates. These templates can be further filtered by available fields such as Destination Company, Order Type, Ship Via, and so on. Oracle WMS currently has 13 different reports that can be generated in multiple UI screens and this configuration process allows you to call templates from Label Designer, Web Reports, and the available internal templates.

1. From the **Company Report Type** tab, all the report types will have a pre-configured document assigned, which you can modify to meet your operational requirements.

IB LPN Inventory	Task Type	Label Designer	Label Template View	Shipment Type	Group Co
Company Report Type					
Company	Destination Comp	Report Type	Report Type Description	Report Sub Type	Report
QATSTPC	*	BOL	Bill of Lading	pdfv6	PB-Ryd
QATSTPC	*	BULK_PICK_RE...	Bulk Pick Report	pdfv1	Bulk Pic
QATSTPC	*	COMM_INV	Commercial Invoice	pdfv2	PBOWE
QATSTPC	*	ESPL	Export Shipment Packing...	pdfv1	Export S

2. To add a new Report Type, click **Create**, located on the right-hand side corner.



3. The **Create** button opens a sub-menu that allows you to configure a new Company Report.

Report Type		▼
Report Sub Type		▼
Destination Company		▼
Order Type		
Ship Via		
Country		
Cust Field 1		
Cust Field 2		
doc_code		
web report path *		
Web report format *		▼

4. In the following example we are using the **Order Packing** Report Type:

Report Type
BOL
BULK_PICK_REPORT
COMM_INV
ESPL
ESPL
INBOUND_RECEIPT_RE...
OBLPN_PACKING
ORDER_PACKING
PALLET_PACKING

Pre-established Templates

Company Report Type has some valid pre-established templates that are also pre-configured. However, if your current operational flow does not require any additional configurations, then you do not need to further configure the report.

If you need to do additional configuration, complete the following steps:

1. Select one of the available report types.

Report Type
BOL
BULK_PICK_REPORT
COMM_INV
ESPL
ESPL
INBOUND_RECEIPT_RE...
OBLPN_PACKING
ORDER_PACKING
PALLET_PACKING

2. Click **Edit** to modify the selected **Report Type** options.

+

☰

×

...

	web report	Edit	Web re	+
--	------------	------	--------	---

3. The **Edit** menu opens with the following configuration. (The current configuration will allow the report to be called for any company, and requires no additional configuration).
4. The following is an example of an **Order Packing Slip** designed with specific information. If the report is using an internal template, doc_code can be left blank.

Report Type	ORDER_PACKING	▼
Report Sub Type	generic	▼
Destination Company	*	▼
Order Type		
Ship Via		
Country		
Cust Field 1		
Cust Field 2		
doc_code		
web report path *		
Web report format *		▼

Calling Label Designer Templates

Company Report Type can summon any Label Designer template that was created from scratch using that tool. Additional configuration is also available if your current operational flow requires it. Follow the above steps if you need to create or modify a current report.

Complete the following steps for additional configuration:

1. In this example, once the **doc_code** field has a value that matches an actual Label Template Code, then the system will not take into account the **Report Sub Type** value.

Report Type	ORDER_PACKING	▼
Report Sub Type	_generic	▼
Destination Company	COM123	▼
Order Type	DUAL	
Ship Via	INTER	
Country	UG	
Cust Field 1		
Cust Field 2		
doc_code	test_func	
web report path *		
Web report format *		▼

Calling Web Reports Templates

Company Report Type can summon any Web Reports template that was created from scratch using that tool. Additional configuration is also available if your current operational flow requires it. Follow the above steps if you need to create or modify a current report.

Complete the following steps for additional configuration:

1. In this example, once the **Report Sub Type** has the WebReport value, the system allows you to use the last two fields ('web report' path and 'Web report format').

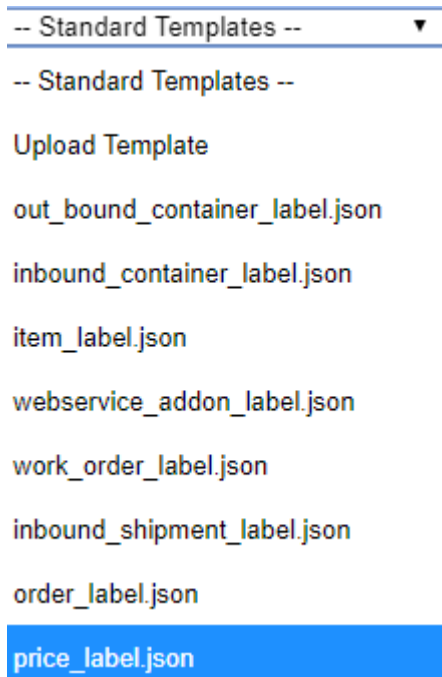
Report Type	ORDER_PACKING	▼
Report Sub Type	WebReport	▼
Destination Company	COM123	▼
Order Type	DUAL	
Ship Via	INTER	
Country	UG	
Cust Field 1		
Cust Field 2		
doc_code		
web report path *	Support/Oracle/Order Packing Test	
Web report format *	⚠ ▼ xls pdf csv	

3 Price Labels

Label Designer allows you to configure settings for Price Labels, the same way that you can configure settings for Labels and Documents.

To configure settings for Price Labels, complete the following steps:

1. Select a **Price Label** template from the **Standard Templates** drop-down:



The screenshot shows a web interface for selecting a template. At the top is a drop-down menu with the text "-- Standard Templates --" and a downward arrow. Below the menu is a list of template names, each followed by ".json". The first two items are "-- Standard Templates --". The remaining items are "Upload Template", "out_bound_container_label.json", "inbound_container_label.json", "item_label.json", "webservice_addon_label.json", "work_order_label.json", "inbound_shipment_label.json", "order_label.json", and "price_label.json". The "price_label.json" item is highlighted with a blue background.

2. Configure your Price Label settings via the **Edit Document Label** pane just as you would for other types of Labels:

Note: You cannot configure multiple pages for price labels. You can only configure a single page.

Related Topics

- [Creating Labels and Documents](#)

Editing Document and Label Pages

Once you have saved your Label/Document changes, you can review and update your page settings.

Page settings will automatically be set to default settings which are the following:

Label Type	Default Dots Per Inch (DPI)	Default Page Size Type
Label	203	4X6 Portrait
Document	203	No Default, select desired Portrait or Landscape size.

You can view your page template in **Grid** view if you like, via Imperial or Metric measurements. You can also do your own width and height calculations for customized paper size if you need to.

Anything higher than 300 DPI is not recommended as it can cost more to print.

To make changes, change the value you want to change and then click save.

Note about Label DPI Zebra Printers: 203 DPI labels are the same labels that you use to print 300 DPI labels. The difference is that if the printer is configured to print 203 or 300 DPI. You need to print to a printer that is setup for 300 DPI printing for the 300 DPI label templates and a different printer for 203 DPI label templates. Otherwise, you will have to reconfigure your printer between printing each time. Document Label Designer has no problem printing any resolution size. If you are experiencing any issues, check your printer/template settings and configuration.

Document Page Definitions

Label Line Item	Description
<i>Creating A Page</i>	To create a new Page, click the Page at the top of screen.
<i>Edit A Page</i>	To bring up the edit pane, click the paper on your page.
<i>Dots Per Inch</i>	How many dots in an inch of ink or laser burning. Also known as DPI.
<i>Width</i>	Calculated by deciding how many inches a document is wide and then multiplying the number of inches by the dots per inch in order to find out how many dots wide a page will be printed. If you need to do this in metric then an inch is 2.54 cm. For 203 dpi one 1 mm is 8 dots and for 300 dpi 1 mm is 10 dots.
<i>Page Type</i>	Allows you to select if this is a First Page, Middle Page, or Last Page in this template. You can only have one First Page, Middle Page, or Last Page. You must always have a First Page in your template.
<i>Page Size Type</i>	Allows you to select what type of page size you want by default. This will auto calculate your width and height based on your Dots Per Inch. Not a required field.
<i>Document</i>	Allows you to select what document or label you want to apply the page to.
<i>Canvas Zoom</i>	Allows you to zoom the whole page in and out to better see your document or label. The canvas is like digital paper and it represents the document or label. Canvas zoom can help you view items closer or further away so that you can move elements around on the page or see how the page is looking as a whole.
<i>Disabling Buttons While Loading</i>	The buttons at the top making a new page, document, text, barcode, box, or line. Buttons are grayed out and disabled while it is loading.

4 Creating Barcodes

Label Designer allows you to create 1D and 2D barcodes. You can create static and dynamic barcodes.

Note: WMS does not currently support static and dynamic repeating barcodes.

To create a barcode, complete the following steps:

1. Select an option from the Font Type drop-down to create a barcode for a zebra printer.

If you leave the Font Type blank, the system will generate an Oracle barcode. Oracle barcode sizes are consistent with the height and width values that you set.

Note: Barcodes for zebra printers may not scale automatically to the height and width values that you set. Sometimes zebra printers may recalibrate which can affect the scaling. You may need to make adjustments to the template over time to make sure your barcode is the size that you need. Zebra barcodes are recommended if you are printing a high volume of barcodes at the same time as they will print faster.

2. When you click on a barcode, the **Edit Barcode** pane appears on the right, letting you know you are editing a barcode.
3. To create a new Barcode, select the label you want from the **User Defined Templates** drop-down and then click the **Barcode** option at the top of the screen.



For document barcodes, your font type will be for 1D barcodes only. Document barcodes will use a font instead of an image-based barcode. This is fast to generate and creates small .pdfs which will download faster.

You are limited to 39 characters on a 128 width type barcode. You can go beyond this width on image-based 1D barcodes.

Note: Your scanner may not be able to exceed these specifications.

In most cases, you are going to want to select dynamic as the data type for your barcode. You can use static in cases where you have to repeat the same data. Your data will change for dynamic bar codes. Your static data will need an assigned value and you can only choose value specifications that exist within the barcode. Your dynamic data will map to certain values.

A common example of what you may map to would be the column name / container number. You should only specify one field.

4. Specify any **Function** and **Function Arguments** you have for facility time or wave time. For example, this allows you to specify formatting and coordinate date and time for your waves.

Column Name:

container.container_nbi

Expression:

Function:

Function Arguments:

Text_Position:

BOTTOM

Dynamic_Single:

*

None_Formatting:

-

Page:

doc_label_0c2f0cfb FIF

Save

Delete

5. Once you have specified all of your barcode settings, click **Save**. The system will let you know if there are any errors.

See the *Expressions* section for more details about creating Expressions.

The most common barcode settings you will use are **Column Name** or **Expression**.

Barcode Definitions

Barcode Field	Description
Move Barcode	You can move barcode by clicking on it and then dragging the barcode to where you want it to be positioned. The barcode will automatically save its position when you are done dragging. Another way to move barcode is by entering its x and y coordinates. X = 0 and Y = 0 is the top left corner of the page. The bottom right corner are X = page width and Y = page height. So by entering the number you

Barcode Field	Description
	want for positioning it allows you to put the barcode where you want it. After you type a number and then hit tab or click out of the edit box, the barcode will move to that location. In order to save your change you have to click the save button.
<i>Type</i>	Allows for the barcode type that you want to use.
<i>Data Type</i>	Allows you to set your data to 1 of 3 values. Static means your text will never change like a title but this still allows for literals to be used for different languages. Only the Value field can be used with Static Data Types. Dynamic means you will only have one value that changes depending on data. An example would be an order header or order number on an order. Dynamic Repeating is a means you can get back more than one result typically used in a table of values. Example would be like order detail where the order quantity is being displayed for an order. You could get back more than one order detail for a single order. Column Name, Expressions, and Functions can be used with Dynamic Data Type. Column Name, and Functions can be used with Dynamic Repeating Data Type.
<i>Font Type</i>	If set to blank, an image based barcode is generated for PDFs. If set to a barcode font for a pdf, this will use a barcode font size which allows for barcodes to be generated faster than images. Note barcode fonts are only possible for 1D Barcodes. For labels fonts are ignored for 7.0.1 and below. In 7.0.2 and up font based barcodes set to any font will do the standard Zebra barcodes. Barcode widths since can dynamically change based on the calibration of the printer. If you are experiencing problems with this issue, you can try updating the firmware on your Zebra printer. So we now have image based barcodes for labels too as of 7.0.2. By un-setting the barcode font image based barcodes will be generated. These will be the precise size as in the label designer. These print more clearly in landscape and portrait mode.
<i>Value</i>	Allows for a static unchanging text good for things like the title of a column etc.
<i>Column Name</i>	Allows you to map a particular field from a table or standard functions on a table to a Dynamic text values in the barcode. Dynamic Repeating is currently not supported and would require a lot of work to support it. The only label type that bridges three different database tables and lets you print them with one set of mappings magically without failing is the IB container label type. Since containers do not always exist for IB shipment and IB shipment details, you cannot use a container for the mapping to get to the container number or any other container field. You need to use the IB shipment detail container number mapping for container numbers. It is the only one that is safe to use for the same label across all three screens. Never use a container number for an IB container label. Use the IB shipment detail container number. Use IB shipment and IB shipment detail fields for your mappings for an IB container label.

Barcode Field	Description
	In the case of an IB shipment in transit status, the IB containers do not exist in the system so there is no way to map these fields and you will crash the label. You must test configuration of labels in PreProd or in UAT.
<i>Function</i>	Allows for a standard or custom function that can be mapped to Dynamic or Dynamic Repeating Data Type.
<i>Function Arguments</i>	Allows for addition values to be passed to a standard or custom function. The function must already be developed to handle certain arguments in order to process the data being passed to it. For Example. FACILITY_TIME function can have arguments like the following: Passing Function Parameters: Example Of Date Time Formatting: %d/%m/%Y - %H:%M:%S Time Format Reference: http://strftime.org/
<i>Expression</i>	This can only be used for Dynamic Data Type and the Dynamic Single needs to be set to first otherwise an error can occur if more than one result gets returned.
<i>Dynamic Single</i>	When barcode is set to Dynamic for the Data Type and more than one result comes back for that field, only one thing can be displayed in the barcode. So then the default value for dynamic single of * is displayed. This can be changed to another value to show that more than one result is getting returned and so it cannot be displayed because it will not fit on the page. The other option is to set Dynamic Single to the word first. If Dynamic Single is set to first, only the first result is shown. This works well when you know you will get a bunch of the same results for this particular look. For instance, if you only expect a single order and you have a field mapped to order header order number, then setting Dynamic Single to first makes sense because you only need to display one result. However, if for a single order the field was mapped to order detail order quantity, then we expect to get back more than one result. If we do then we need to show a * or change the Data Type to Dynamic Repeating and print multiple pages / labels to show all of these details.
<i>X</i>	Position the Barcode on the X-Axis based on the number of dots of ink or thermal burning on a page.
<i>Y</i>	Position the Barcode on the Y-Axis based on the number of dots of ink or thermal burning on a page.

Barcode Field	Description
<i>Width</i>	How wide your barcode is. New for labels in 7.0.1 auto scaling barcodes will scale up or down mathematically depending on the amount of data and the width defined in the barcode layout. Barcodes already have a set width in pdfs. Auto scaling barcodes are only possible for Code 128, Code 128A, Code 128B, Code 128C, Code 128 UUC, and Code 39. Other barcode formats failed to scale or errored out when auto scaling.
<i>Height</i>	How tall your barcode is.
<i>Rotate</i>	Rotates the barcode. For Labels you can rotate by 0, 90, 180, 270 degrees as valid rotations. For Documents PDFs you can rotate between 0 - 90 degrees.
<i>None Mapping</i>	When there is an empty value also known as None what do you want to display? Default display value is - Note this is not the same thing as 0 this means no value at all.
<i>Text Position</i>	Show no text with the barcode, show the text value below the barcode, or show the text value above the barcode.
<i>Page</i>	Set what page this barcode will appear on.
<i>Disabling Buttons While Loading:</i>	The buttons at the top making a new page, document, text, barcode, box, or line, etc. Are grayed out and disabled while it is loading.
<i>Special Mapping Considerations:</i>	IB Shipments from an IB Container or Allocation. For doing an IB Shipment from an allocation we cannot promise data will always be present from an IB container through the received shipment foreign key on the from container foreign key on an allocation. The reason for this is that IB containers can be combined for instance in which case we lose the IB shipment reference. There are other situations that arise that can also cause this too.
<i>Adjusting Barcode Width To Fit On Page With Zebra Printer Settings:</i>	Update Firmware: Zebra recommends updating the firmware of the Zebra printer to the latest version to fix the barcode changing size issue. Adjusting Unprintable Area Right.

Barcode Field	Description
	https://support.vendhq.com/hc/en-us Adjusting Print Width: This can be adjusted by hand or by doing a calibration of the label stock. https://km.zebra.com/kb/index?page=content&id=SO7628&actp=RSS Adjusting Max Allowed

Detailed Barcode Editing

Document Label Designer allows you to turn off dynamic scaling for font based barcodes, so that you have an extra option to fine tune barcode sizes. You also now have the option to toggle to a view that renders/prints sample data.

After you select your barcode and you are using the **Edit Barcode** pane, the following fields are now available to assist you with more detailed barcode editing:

Edit Barcode Field	Function
Dynamic scaling	Allows you to do dynamic scaling for Zebra text-based label barcodes versus fixed sizes. Note: when you turn off Dynamic Scaling, the barcode is a fixed barcode size and will not resize with the data.
Sample data	Displays sample data instead of the default value from value, column name, function, expression, or page number.
Sample data as expression	Test expressions for print preview to test the template.

Print Preview

You can now actively test out your expressions in print preview without having to print a label while you are designing your label template.

Once you have selected a barcode or text element, you can use the **Sample data** option in **Edit Barcode** and put in the data you want to see for print preview. This sample data is a useful feature if you are setting up a new warehouse and you don't have any existing data.

Note: Currently print preview does not work for languages (such as Arabic) that read right to left. For these languages, print your label to confirm correctness.

If you use the **Sample data as expression** option, then you can use the same data to workout your expressions however, there is no data lookup in the sample data for the print preview because there is no existing data.

Note: expressions need to be test written with the data already looked up in the expression

For example:

Instead of adding "~container.container_nbr" in a data expression like you can in a real expression, you should add "LPN000001."

5 Multi-Field Barcode Scanning

You can now generate/print valid Multi-field barcode scanning using Label Design. This new functionality allows you to specify the barcode construction by editing the expression field of the barcode on Label Design. This gives you the ability to have a function's text inside the expression field, so that the system can generate a multi-field barcode with the different parts of the GS1 code. You can use either Data Matrix type or UCC_128 to create this barcode, and you should map the Article ID to an existing column, and use the following format when creating a label expression:

[Start C Character] + [FNC1 Character] + Barcode Prefix + [Code A Character] + Merchant ID + [Code C Character] + Article ID (without Merchant ID + [Symbol Check Character] + [Sop Character]

Multi-field Barcode Setup

Multi-field barcodes such as those that are part of the *GS1 specification* encode multiple fields such as LPN, Item, and expiration date into one barcode. This barcode may be a 1-D format (eg. GS1-128) or 2-D format (DataBar). 2-D formats are capable of storing more characters and therefore more fields within one barcode.

From the **Multi Field Barcode** tab in Oracle Warehouse Management (WMS) Cloud, you can configure multiple classes of multi-field barcode scanning and define different sets of supported fields within each class.

ORACLE® WMS 9.0.1		
Label Template View	Order Type	Company Parameters
	Label Designer	OB LPNs
		Multi Field Barcode
Multi Field Barcode		
 		
Company Code	Code	Enabled
QATSTPC	MFB1 Sample	No

Each multi-field barcode class defines all possible fields, and not the contents of any one specific barcode. A class is identified by different prefixes. The barcode scanner must be configured appropriately. Multiple classes can be defined and enabled or disabled. The application has a default multi-field barcode class (MFB1 Sample) that is a subset of the GS1 spec, including fields (AI's or application identifiers in GS1 terminology) that are frequently used in warehouse management. Each field is associated with a standard barcode type.

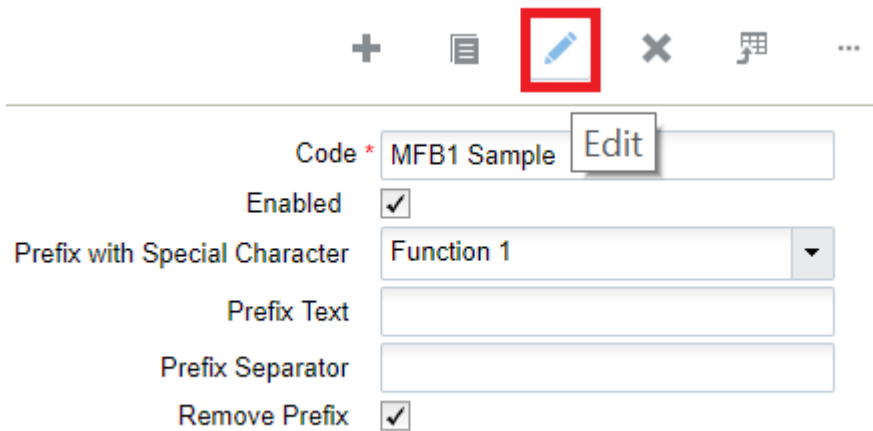
Working with Multi Field Barcode Classes (Application Identifiers)

The following few sections review steps for working with Multi Field Barcode Classes. To define your data setup, you will be using a delimiter and you will use expressions in Document Label Designer to compose them. Your Multi Field Barcode configuration will define how the data gets broken up from the text that gets scanned in from the barcode.

Note: there are many possible GS1 configurations. This is one example. Please refer to the [GS1 Manual](#) for the configuration you need and determine what your mappings should be. Also refer to the Barcode Construction Example in the [Support for FNC Characters for GS1 Barcodes](#) topic for more examples and details.

Multiple classes can be defined and enabled or disabled. To edit barcode details such as enabling a class or define a prefix with special character, complete the following steps:

1. From the Multi Field Barcode screen, select the barcode you would like to edit.
2. Click **Edit**. Edit the barcode details and then click **Save**.



The screenshot shows the Multi Field Barcode configuration interface. At the top, there is a toolbar with icons for adding, deleting, and editing. The 'Edit' icon, which is a pencil inside a square, is highlighted with a red box. Below the toolbar, the configuration details for a barcode class named 'MFB1 Sample' are displayed. The 'Code' field is labeled 'Code *' and contains the text 'MFB1 Sample'. To the right of the 'Code' field is an 'Edit' button. Below the 'Code' field, there are several other fields: 'Enabled' with a checked checkbox, 'Prefix with Special Character' with a dropdown menu showing 'Function 1', 'Prefix Text' with an empty text box, 'Prefix Separator' with an empty text box, and 'Remove Prefix' with a checked checkbox.

You can also click **Create** to add a new Multi Field Barcode and specify details.

To edit Multi Field Barcode Class fields, complete the following steps:

1. From the Multi Field Barcode tab, select the multi field barcode you would like to edit.
2. Click **Details**.
3. Select the Field you would like to edit. In the following example, the Variable Count field is selected.

← Multi Field Barcode ➤ Multi Field Barcode Class Field



Multi Field Barcod	Field Identifier	Field Name
QATSTPC/MFB...	79	IB Container
QATSTPC/MFB...	17	EXPIRY DATE (YYMM...
QATSTPC/MFB...	37	COUNT
QATSTPC/MFB...	30	VARIABLE COUNT

4. Edit the Multi Field Barcode Class details and click **Save**

Multi Field Barcode Class QATSTPC/MFB1 Sample ▼

Field Identifier 30

Field Name VARIABLE COUNT

Maximum Length 8

Check Digit Method MOD-10 ▼

Barcode Type QATSTPC/Count ▼

Numeric Flag ☒

Fixed Width ☐

Delimiter Group Separator ▼

Delimiter Text

Strip Check Digit ☐

Date Format YYMMDD ▼

The application has a default multi-field barcode class that is a subset of the GS1 spec, including fields (AI's or application identifiers in GS1 terminology) that are frequently used in warehouse management. Each field is associated with a standard barcode type.

SI No	Column Name	Description
1	Company Code	Company Code to which the barcode is defined
2	Code	Code for the multi-field barcode
3	Enabled	User can enable or disable the multi-field barcode using this flag. By Default the flag is set to false
4	Prefix with special Character	User can select a prefix with special character from this drop-down, including Function 1 or Group Separator.
5	Prefix Text	You can define the prefix for the multi-field barcode. This prefix enables the system to automatically identify the scanned data as a multi-field barcode based on the text that has been prefixed in the multi-fied barcode. You can use any alphabets or a combination of alphabets and special characters supported by GS1 as prefix text. For example: JC1 - It is the GS1 Data Bar extended. But there are flavors according to the Laser Gun and design of the Barcode. For example JC3 JQ1 - It is the GS1 QR Code - But there are flavors according to the Laser Gun and design of the Barcode. For example JQ3 Jd1 It is the GS1 Data Matrix – But for all the different real barcodes we have collected, no one have this code. We have always, in particular for pharmaceutical products the flavor Jd2
6	Prefix Seperator	If you want to define multiple prefix text, you can define it in the “Prefix Text” column seperated by a special character. Inorder for the system to identify the special character, user can define the special character in this column. You can use any special characters supported by GS1 as prefix text.
7	Remove Prefix	If you to remove the prefix from the mult-ifiel barcode, you can enable the flag. By default the flag is set to false

Individual fields within a multi-field barcode are prefixed by a code (Field Identifier) which in GS1 is a two digit (or more) number, followed by the value of the field. The field may be fixed with or variable field. If it is variable, it is ended with a delimiter.

From the **Multi Field Barcode** tab, click details to view the **Multi Field Barcode Class Field**.

← Multi Field Barcode ➤ **Multi Field Barcode Class Field**

↺

Multi Field Barcode Class	Field Identifier	Field Name	Maximum Length	Check Digit Method
QATSTPC/MFB1 Sample	00	SSCC	18	MOD-10
QATSTPC/MFB1 Sample	01	GTIN	14	MOD-10
QATSTPC/MFB1 Sample	02	CONTENT	14	MOD-10
QATSTPC/MFB1 Sample	10	BATCH/LOT	20	

The following table provides details for Multi Field Barcode field definitions, including WMS Barcode Types that are supported:

SI No	Column Name	Description
1	Field Identifier	Individual fields within a multi-field barcode are prefixed by a code. User can define that code as field identifier
2	Field Name	Field name
3	Maximum Length	Max length of the field, not including field name but including check digit.
4	Check Digit Method	The last digit of all fixed-length, numeric GS1 Identification Keys is a check digit that ensures the integrity of the key. All <i>GS1 ID Keys</i> need a check digit, except Component/Part Identifier (CPID), Global Individual Asset Identifier (GIAI) and Global Model Number (GMN).
5	Barcode Type	The following are the barcode types supported: • IB Container • OB Container • Pallet • Item • IB Shipment • Location

SI No	Column Name	Description
		• Cart • Batch Nbr • Asset • Asset Seal • Serial Number • OB Load • Inv Attribute A • Inv Attribute B • Inv Attribute C • Inv Attribute D • Inv Attribute E • PO Nbr • IB Trailer • OB Trailer • Seal Nbr • Shipping Container • Expiry Date • Count • Weight • Manufacture
6	Numeric Flag	To define whether the field is numeric or not. If the field is number, then user can enable the flag Default False.
7	Fixed Width	To define whether the field length is fixed or not. If the field length is fixed, then user can enable the flag Mutually exclusive with delimiter_id/text. Default False.
8	Delimiter	Delimiters are used to specify the boundaries between separate regions in a scanned data string. When you are entering delimiters, note that the Separation Delimiter field is required, but the Start Delimiter and End Delimiter fields are optional.
9	Delimiter Text	If the field is variable length, user should define delimiter text so that system can identify the field from the multi-field barcode
10	Strip Check Digit	Some fields have a check digit defined. This check box applies only in these cases and it will remove the last digit from that field and only

SI No	Column Name	Description
		use the remaining for processing. You may want to define a check digit depending on how you are using the values in the fields.
11	Date Format	Many different date formats are supported. The following are some examples of date formats: MMDDYY as %m%d%Y example output: 09012015 MM-DD-YY as %m-%d-%Y example output: 09-01-2015 MM/DD/YY as %m/%d/%Y example output: 09/01/2015 DD/MM/YY as %d/%m/%Y example output: 01/09/2015 DD MM YY as %A %d %B %Y example output: Monday 01 September 2015 Refer to the following url for a full listing of option characters for date and time formatting: http://strftime.org/

All RF screens can now recognize multi-field barcodes based on the prefix.

For example:]C101IBLPNRGN2951800102RGITM003~^^~0310~^^~

- Once a certain class is detected, it extracts all the component fields and they are used within the current RF operation. For example, if a receiving option expects an LPN number, manufacturing date, SKU, and count via entry fields (that may be on multiple screens), and a barcode containing the LPN number, manufacturing date and SKU is scanned, all three values will be extracted and used automatically.
- The application validates all three fields automatically and moves to the next scan.
- A new RF parameter **mfb-restrict-to-curr-flt** has been added to certain RF modules like Cycle Count, which can be configured to restrict multi-field barcodes to just apply to the current field and not to extract all fields:

Support for FNC Characters for GS1 Barcodes

Label designer allows you to have certain special characters in font-based Gs1 Linear and Datamatrix barcodes. You can select a value for font type in label designer while editing a barcode.

GS1 font-based barcode functionality allows you to:

1. Choose the type of barcode field you need (Code 128, A B or C).
2. Decide on the fields that make up the barcode.
3. Bring together the fields in an expression that places the FNC characters as required.

Functions

The following functions can be used for this:

gs1_li_code - Accepts a keyword and generates a ZPL instruction that results in this special character on the label. *This should be used for GS1 linear barcodes.* Supported keywords are: FNC1, FNC2, FNC3, FNC4, STARTA, STARTB, STARTC, CODEA, CODEB and CODEC. Note - Every keyword is NOT applicable to every subset (A, B and C), so the users must know what kind of combinations they are using.

Sample expression to generate an FNC1 character: `gs1_li_code('FNC1')`

gs1_dm_code - This is the GS1 - Datamatrix equivalent of `gs1_li_code`. Supported keywords are 'FNC1', 'FNC2', 'FNC3'.

Sample use: `gs1_dm_code('FNC1')`

chr - This is a basic function. Given an integer value, it returns the corresponding ASCII code. You should ensure that sensible data is passed in based on the column mapping used.

Sample use: `chr(29)`

gs - Helper function which returns the group separator character (ASCII code 29). This is merely for convenience but it can also be generated using `chr` (as in the example above).

Commonly known issues/recommendations

1. Sometimes all that is required is to use Subset A, B or C.
2. Missing quotes or double quotes, extra quotes, using ``` instead of `'`. Because of the flexibility and power of expressions we have had to adopt different syntax to support different things.

Example:

In the following Expressions example, pay close attention to the way single quotes and double quotes are used. The 00 is an example of an Application Identifier located at a strategic place (if it is to be used).

```
gs1_li_code('FNC1') + "00" + "~container.container_nbr"
```

Label/Doc Page Barcode Text Image Box Line sample_oblbl FIRST_PAGE

Imperial Grid Upload Image Export Template -- Standard Templates -- Clone Template Clone_Page Print Prev Edit Barcode

{to}: ORDER_HEADER_SHIPTO_NAME_ADDF

Tracking Number carrier_lpn.tracking_nbr

Barcode

Type: CODE_128
Font Type: BARCODE_MEDIUM
Data Type: DYNAMIC
X: 29
Y: 738
Width: 757
Height: 336
Rotate: 0
Value:
Column Name:
Expression: ~gs1_li_code('FNC1')
Function:
Function Arguments:
Text Position: BOTTOM
Dynamic_Single: first
None Formatting:
Page: sample_oblbl FIRST_PAGE
Save Delete

Barcode Construction Example

Note: there are many possible GS1 configurations. This is one example. Please refer to the *GS1 Manual* for the configuration you need and determine what your mappings should be:

[Start C Character] + [FNC1 Character] + Barcode Prefix + [Code A Character] + Merchant ID + [Code C Character] + Article ID(without Merchant ID + [Symbol Check Character] + [Sop Character]

Article ID: XYZ028373401001860208

This comes back to us as full string but can be broken down by the following components:

- Merchant ID: XYZ
- Consignment ID: 0283734
- Article count: 01
- Product Code: 00186
- Service Code: 02
- Paid Postage Indicator: 0
- Check Digit: 8

Barcode Prefix = The items listed below in between the Function 1 Symbol & Code A character. This is a fixed value that will always be the same for this example. In this example the value is "0523349852737927562".

Barcode Prefix = [Application Identifier][Indicator][Company Prefix][Item Reference][Check Digit][Application Identifier]

Merchant ID = This is a fixed 3 digit value, in this example it is XYZ.

Article ID (without Merchant ID) = The Article ID defined above needs to have the first three characters and the merchant ID stripped because there needs to be a Code C Character in between the Merchant ID and the other components of the Article ID.

Article ID = [Consignment ID][Article count][Product Code][Service Code][Paid Postage Indicator][Check Digit]

You would then build the barcode like the following example:

[Start C Character] + [FNC1 Character] + 0199312650999998911 + [Code A Character] + XYZ + [Code C Character] + Bytes 4-27 of the LPN Tracking number + [Symbol Check Character] + [Stop Character].

gs1_li_code (GS1 Linear barcode) – This takes in a keyword and returns a special ZPL instruction that results in this character on the label. This should be used for GS1 linear barcodes. Supported keywords are: FNC1, FNC2, FNC3, FNC4, STARTA, STARTB, STARTC, CODEA, CODEB and CODEC.

Note: every keyword is NOT applicable to every subset (A, B and C).

Sample use: gs1_li_code('FNC1')

gs1_dm_code(GS1 Datamatrix barcode) - This is the Datamatrix equivalent of gs1_li_code. Supported keywords are 'FNC1', 'FNC2', 'FNC3'.

Sample use: gs1_dm_code('FNC1')

chr - This is a basic function. Given an integer value, it returns the corresponding ascii code. You should ensure junk values are not passed in gs. This is a helper function which returns the group separator character (ASCII code 29).

Australian Post Example

The expressions are:

DataMatrix

```
" if
  "\~carrier_lpn.tracking_nbr"==" else gs1_dm_code('FNC1') + "0523349852737927562XYZ" +
  gs1_dm_code('FNC1') + "\~carrier_lpn.tracking_nbr"[3:27]
```

This expression and the dimension configurations together generate the ZPL instructions:

```
^FO640,100
^BXN,7,200,,,_,1
^FD_10523349852737927562XYZ
_1028373401001860208^FS
```

Linear Barcode (For barcode type 128)

```
" if
  "\~carrier_lpn.tracking_nbr"==" else gs1_li_code('STARTC') + gs1_li_code('FNC1') + "0523349852737927562" +
  gs1_li_code('CODEA') + "XYZ"
  + gs1_li_code('CODEC') + "\~carrier_lpn.tracking_nbr"[3:27]
```

This expression and the dimension configurations together produce the ZPL code:

```
^FO51,550
^BY3^BCN,175,N,N
^FD>;>80523349852737927562 >7XYZ>5028373401001860208^FS
```

Caution:

For Datamatrix the character _ (underscore) has a special meaning. This character specifies a ZPL instruction for the FNC1. If the data to be barcoded has _ already, then we may need to make some minor changes.

[Start C Character] + [FNC1 Character] + Barcode Prefix + [Code A Character] + Merchant ID + [Code C Character] + Article ID(without Merchant ID + [Symbol Check Character] + [Sop Character]

Image Based Barcode Support

Document Label Designer includes support for image-based barcodes and QR codes which can be used on labels and documents. This is helpful for GS1 labels and documents.

The following functions have been added to Document Label Designer:

- Python expressions for GS1 now work with image-based barcodes.
- Compatibility for Linear Barcode Code 128 and Data Matrix.
- AI Code Function support for ZInt, Zebra, and ID Automation.
- QR Code Support.

- Support for Linear And Data Matrix code.
- New GS1 Code function support that does not require you to have to choose a particular function for a particular output such as Zebra, ZInt, or ID Automation.
- Adjusted font scaling for pdf documents that are using the ID Automation font.

Document Label Designer includes an examples template called `gs1_doc_sample` for GS1 barcodes available from the standard template list. If you select this standard template, Label Designer creates a template with a whole set of example barcode expressions for GS1 and also examples for doing sample data expressions.

Note: The underlining technology for image based barcodes does not support the `gs1_code` functions `START A`, `B`, `C` and `FNC 1,2,3`. If you want these particular codes, you need to use a font-based barcode. `gs1_code`, `gs1_li_code`, and `gs1_dm_code` functions are not compatible with image-based barcodes. Only `gs1_ai` functions are compatible with and work with image based barcodes.

The following are examples of expressions you can use for Linear and 2D barcodes:

Use this expression for Linear Barcode Code 128 Text Barcode:

```
gs1_code("FNC1") + gs1_ai("01") + "98898765432106" + gs1_ai("3202") + "012345" +  
gs1_ai("15") + "991231"
```

Use this expression for 2D Barcode Data Matrix Text Barcode:

```
gs1_code("FNC1") + gs1_ai("01") + "98898765432106" + gs1_ai("3202") + "012345" +  
gs1_ai("15") + "991231"
```

6 Document and Label Designer Expressions

Expressions in Document Label Designer are python expressions that fit on one line. An expression has to be one line of code to be executed. With expressions you can do a lookup for a database table and field.

Expressions

With the new functionality, UI column name can be used in expressions to do a lookup for a database table and field. The following are examples of lookup:

```
u"\~carrier_lpn.tracking_nbr"
```

where carrier_lpn is the database table and the tracking_nbr is the field separated by a .

Two lookups separated by a space as a string:

```
u"\~order_header.custom_long_text_3  
  \~order_header.custom_long_text_4"
```

The following is an example of writing an if condition statement: Note the "" around the field lookup so that the result is treated as a string.

```
"Not Manifested!" if "\~carrier_lpn.tracking_nbr " == "" else "\~carrier_lpn.tracking_nbr"
```

Slicing and length expression example: Note this example starts from the 3rd position to the end of the string, extracting that portion of the string.

```
"\~order_header.order_nbr "[slice(2,len( "\~order_header.order_nbr "))]
```

Split expression with accessing the first element example:

```
split( "\~order_header.custom_long_text_3 ",  
";") [0]
```

Complex split expression example:

```
split("\~order_header.custom_long_text_3", ";")[0] + "\n" +  
split("\~order_header.custom_long_text_3", ";")[1] + " " +  
split("\~order_header.custom_long_text_3", ";")[2] + " " +  
split("\~order_header.custom_long_text_3", ";")[3] + "\n" +  
split("\~order_header.custom_long_text_3", ";")[4] + ", " +  
split("\~order_header.custom_long_text_3", ";")[5] + " " +  
split("\~order_header.custom_long_text_3", ";")[6]
```

The following is an example of a more complex inline if split expression:

```
str("No \~order_header.customer_number") if  
len(split("\~order_header.custom_field_5", ";")) < 12 else str("No " +  
split("\~order_header.custom_field_5", ";")[11] + "\~order_header.customer_number" +  
")")
```

New Expressions Supported

```
u"str(5) + str(5) "

get_country_name("AD")

get_country_code("UNITED STATES")

get_us_state_name("GA")

get_us_state_code("GEORGIA")

"strftime(\~order_header.mod_ts, "%m/%Y")"
```

To test your expression on your own computer, you will need simple eval python. You can look at more examples on the following website:

<https://pypi.python.org/pypi/simpleeval>

Passing Function Parameters

Example Of Date Time Formatting:

```
%d/%m/%Y - %H:%M:%S
```

See *Python strftime Directives* for more details on Date Time Formatting.

Blind Label Mappings:

```
"container.container_nbr"

"order_header.destination_company.code"

"order_header.dest_facility.code"

"company.code"

dict_get(get_obj(),
"order_header.destination_company.code")

str(dict_get(get_obj(), "company.code"))[slice(5,len(dict_get(get_obj(),
"company.code")))]
```

Python strftime Directives

Note: Examples are based on `datetime.datetime(2013, 9, 30, 7, 6, 5.)`

Code	Meaning	Example
%a	Weekday as locale's abbreviated name.	Mon

Code	Meaning	Example
%A	Weekday as locale's full name.	Monday
%w	Weekday as a decimal number, where 0 is Sunday and 6 is Saturday.	1
%d	Day of the month as a zero-padded decimal number.	30
%-d	Day of the month as a decimal number. (Platform specific)	30
%b	Month as locale's abbreviated name.	Sep
%B	Month as locale's full name.	September
%m	Month as a zero-padded decimal number.	09
%-m	Month as a decimal number. (Platform specific)	9
%y	Year without century as a zero-padded decimal number.	13
%Y	Year with century as a decimal number.	2013
%H	Hour (24-hour clock) as a zero-padded decimal number.	07
%-H	Hour (24-hour clock) as a decimal number. (Platform specific)	7
%I	Hour (12-hour clock) as a zero-padded decimal number.	07
%-I	Hour (12-hour clock) as a decimal number. (Platform specific)	7
%p	Locale's equivalent of either AM or PM.	AM
%M	Minute as a zero-padded decimal number.	06
%-M	Minute as a decimal number. (Platform specific)	6
%S	Second as a zero-padded decimal number.	05
%-S	Second as a decimal number. (Platform specific)	5
%f	Microsecond as a decimal number, zero-padded on the left.	000000
%z	UTC offset in the form +HHMM or -HHMM (empty string if the the object is naive).	

Code	Meaning	Example
%Z	Time zone name (empty string if the object is naive).	
%j	Day of the year as a zero-padded decimal number.	273
%-j	Day of the year as a decimal number. (Platform specific)	273
%U	Week number of the year (Sunday as the first day of the week) as a zero padded decimal number. All days in a new year preceding the first Sunday are considered to be in week 0.	39
%W	Week number of the year (Monday as the first day of the week) as a decimal number. All days in a new year preceding the first Monday are considered to be in week 0.	39
%c	Locale's appropriate date and time representation.	Mon Sep 30 07:06:05 2013
%x	Locale's appropriate date representation.	09/30/13
%X	Locale's appropriate time representation.	07:06:05
%%	A literal '%' character.	%

Using Functions within Expressions

You can use functions within expressions in Document and Label Designer. The following are some examples:

Example of older method:

```
u"MYTEXT" + unicode(get_total_num_packed_containers_on_order(get_qs()))
```

Example of newer better method:

```
u"MYTEXT" + unicode(get_total_num_packed_containers_on_order(get_qs_list()))
```

The reason this is better is that some label types can have multiple queriesets that should be passed into the function so `get_qs` might not be enough in some label templates.

Note: if your function has arguments you need to pass in you can do this as part of your expression:

```
u"MYTEXT" + unicode(get_total_num_packed_containers_on_order(get_qs_list(),
```

```
args="MY_ARGS_GO_HERE"))
```

An example of passing actual arguments would be:

```
facility_time(get_qs_list(), args="d/%m/%Y - %H:%M")
```

Adjusting Timestamp using Expressions

You can use expressions to adjust the timestamp in your labels:

The following is an example of a received time stamp before trying to print it with specialized formatting:

```
strftime(\~container.received_time_stamp, "%d/%m/%Y %H:%M:%S") if  
\~container.received_time_stamp else "-"
```

Example of offsetting the date by 3 days earlier:

```
strftime(\~container.received_time_stamp - timedelta(days = 3), "%d/%m/%Y %H:%M:%S") if  
\~container.received_time_stamp else "-"
```

Example of offsetting the time by 3 hours earlier:

```
strftime(\~container.received_time_stamp - timedelta(hours = 3), "%d/%m/%Y %H:%M:%S") if  
\~container.received_time_stamp else "-"
```

Note: All expressions in document label designer must use “**and not**”. If you need to have “ inside of another “ you can put a slash in front of the inner “.

Example:

```
"get_us_state_name(\"GA\")"
```

Most of the time this is not needed and there are other ways around it. For instance this could have also been written like the following.

Example:

```
str( get_us_state_name("GA") )
```

Testing Your Expressions

Install python IDLE from Ninite:

<https://ninite.com/>

```
functions={"slice": slice,
```

```
"len":
```

```
len,  
  
"replace":str.replace,  
  
"split":  
str.split,  
  
"splitlines":  
str.splitlines,  
  
"get_literal":  
ast.literal_eval,  
  
"dict_get":  
dict.get,  
  
"str":  
str,  
  
"int":  
int,  
  
"float":  
float,  
  
"unicode":  
unicode,  
  
"date":  
datetime.date,  
  
"time":  
datetime.time,  
  
"datetime":  
datetime,  
  
"strftime":  
datetime.strftime,  
  
"datetimeow":  
datetime.now,  
  
"strptime":  
datetime.strptime,  
  
"tznow":  
tznow,  
  
"get_obj":  
self.get_obj,  
  
"str_upper":
```

```
str.upper,  
  
"str_lower":  
str.lower,  
  
"get_qs":  
self.get_qs,  
  
"chr" :  
chr,  
  
"gs" :  
gs,  
  
"gs1_li_code" :  
gs1_li_code,  
  
"gs1_dm_code" :  
gs1_dm_code}
```

Note: the above functions do not get looked up with the `\~` because they are built-in.

`\~` is used for field look ups like column name or field functions. Additionally, standard functions get embedded so they do not need to be looked up.

If you are not able to install simple eval, you need to test on your local windows, mac, or linux computer with eval instead.

Note: you will need to look at the functions mapping to see how to map python commands to simple eval. For instance, "dict_get": dict.get, from above.

```
obj = {'container.container_nbr': 'x',  
      'order_header.destination_company.code': 'AE',  
      'order_header.dest_facility.code': '*',  
      'company.code': 'ACME'}  
  
expression = 'str(dict.get(obj, "company.code"))[slice(5, len(dict.get(obj,  
      "company.code")))]'  
  
print eval(expression)
```

You will need to swap back your expression afterwards so that it says the following:

```
str(dict_get(get_obj(), "company.code"))[slice(5, len(dict_get(get_obj(),  
      "company.code")))]
```

This allows it to work within the expression field in document label designer.

Another example:

```
obj = {'container.container_nbr': 'x',  
  
'order_header.destination_company.code': 'AE',  
  
'order_header.dest_facility.code': '*',  
  
'company.code': 'ACME'}  
  
expression = """ if str(dict.get(obj,  
    "order_header.destination_company.code")) == "*" else str(dict.get(obj,  
    "order_header.destination_company.code")) '  
  
print eval(expression)
```

The expression that goes into document label designer is:

```
""" if  
    str(dict_get(get_obj(), "order_header.destination_company.code")) == "*" else  
    str(dict_get(get_obj(), "order_header.destination_company.code"))
```

Another example of developing an expression in IDLE:

```
expression = 'str("(No 000111)") if len(cust.split(";")) < 12 else str("(No " +  
    cust.split(";") [11] + "000111" + ")") '  
  
print eval(expression)
```

The expression that goes into document label designer is:

```
str("(No ~order_header.customer_number)") if  
len(split("~order_header.custom_field_5", ";")) < 12 else str("(No " +  
split("~order_header.custom_field_5", ";") [11] + "~order_header.customer_number" +  
")")
```

7 Mappings

The following mappings will help you understand what column names in the UI you can map for a particular label or document. You can also use mappings with expressions to assist you in determining what column names you can pull from for your label.

Mapping Details

Outbound LPN, Order, Task Allocated or Higher Status

'allocation', 'container', 'order header', 'order detail', 'order type', 'order status', 'carrier lpn', 'standard carrier', 'standard service service', 'standard service type', 'ship via', 'company', 'facility', 'item', 'payment method', 'lpn type', 'pallet', 'load', 'out bound stop', 'out bound stop detail', 'carrier', 'task', 'allocation run header', 'item', 'item characteristics', 'item metrics', 'item struct', 'item group definition', 'work order header', 'work order kit', 'work order component', 'work order status', 'work order type', 'work order activity type', 'in bound shipment', 'putaway type', 'inventory'

Order Less Than Allocated Status

'order header', 'company', 'facility', 'order status', 'order type', 'work order kit', 'work order component', 'order detail', 'item', 'item struct', 'item group definition', 'item characteristics', 'item metrics', 'item assignment type'

Location

'location', 'item', 'item characteristics', 'item metrics', 'item struct', 'item group definition', 'item assignment type', 'replenishment zone', 'task zone', 'inventory lock', 'location size type', 'location type', 'mhe system'

Item

'item', 'item characteristics', 'item metrics', 'item struct', 'item group definition'

Price Label

'price label'

In Bound Shipment

'in bound shipment', 'company', 'facility', 'load', 'inventory lock', 'in bound shipment detail', 'item', 'item characteristics', 'item metrics', 'purchase order header', 'purchase order detail', 'putaway type'

In Bound Shipment Detail

'in bound shipment detail', 'in bound shipment', 'item', 'item characteristics', 'item metrics', 'purchase order header', 'purchase order detail', 'putaway type', 'company', 'facility', 'load', 'inventory lock', 'inventory attribute', 'container in bound shipment detail cross reference', 'container', 'pallet', 'batch', 'inventory'

In Bound LPN

'container', 'in bound shipment', 'inventory', 'container in bound shipment detail cross reference', 'item', 'item characteristics', 'item metrics', 'inventory attribute', 'item struct', 'item group definition', 'harmonized tariff', 'uom', 'batch number', 'pallet', 'putaway type', 'asset', 'inventory lock', 'in bound shipment detail', 'purchase order header', 'purchase order detail', 'load'

Serial Number

'serial nbr', 'company', 'facility', 'item', 'item struct', 'item group definition', 'item characteristics', 'item metrics'

Serial Number Inventory

'serial nbr inventory', 'serial nbr', 'inventory', 'company', 'facility', 'item', 'item struct', 'item group definition', 'item characteristics', 'item metrics', 'inventory attribute'

Work Order Header

'work order header', 'work order kit', 'work order component', 'company', 'facility', 'item', 'item struct', 'item group definition', 'item characteristics', 'item metrics', 'work order status', 'work order type', 'work order activity type', 'inventory attribute', 'order header', 'order detail', 'location', 'uom', 'order status', 'batch number'

Inventory – UOM Case, UOM Pack

'inventory', 'item'

8 Standard Functions

This section includes standard WMS functions that are helpful for you to know when working with Label Designer:

Function Details

Function	Definition	Data Type	Argument
calc_container_cost_from_item (qs, args="u")	Calculate Container Cost From item The sum of all the allocation packed quantity x inventory item unit cost for a container.	Dynamic	None
calc_container_cost_from_order (qs, args="u")	Calculate Container Cost From Order - The sum of all the allocation packed quantity x order detail cost for a container.	Dynamic	None
company_name_address (qs, args="u")	Company Address Fields - generates an address in the following format: company_facility_name company_facility_address company_facility_address2 company_facility_city, company_facility_state company_facility_zip company_facility_country	Dynamic	None
container_mod_time (qs=None, args="u"%d/%m/%Y - %H:%M')	Container Modified Time - The container modified time and date when the document or label is printed based on the container modified time zone location.	Dynamic	Date Format String. http://strftime.org/ Default: "%d/%m/%Y - %H:%M"

Function	Definition	Data Type	Argument
destination_company_name_address (qs, args=u")	Order Destination Company Address Fields - generates an address in the following format: destination_company_name destination_company_address destination_company_address2 destination_company_city, destination_company_state destination_company_zip destination_company_country	Dynamic	None
destination_facility_name_address (qs, args=u")	Order Header Destination Facility Address Fields - generates an address in the following format: facility_name facility_address facility_address2 facility_city, facility_state facility_zip facility_country	Dynamic	None
determine_sku_single_or_multi (qs, args=u")	Determine Sku Single Or Multiple - looks at the iblpn to see if it is single sku in which case it says single sku iblpn or if it is multi sku then it will say multisku iblpn.	Dynamic	None
facility_shipfrom_name_address (qs, args=u")	Facility ShipTo Fields - generates an address in the following format: facility_name facility_address facility_address2 facility_city, facility_state facility_zip facility_country	Dynamic	None
facility_time (qs=None, args=u'd/%m/%Y - %H:%M')	Facility Time - the current time and date when the document or label is printed based on the facility time zone location.	Dynamic	Date Format String. http://strftime.org/ Default: "%d/%m/%Y - %H:%M"
get_container_num_for_item_single_sku_on_order (qs, args=u")	Get Container Number For Item Single Sku On Order - This is only for labels or documents that are container based. This would not make sense for an order label for	Dynamic	None

Function	Definition	Data Type	Argument
	instance. Checks to make sure the status is Packed or Higher but not cancelled. Checks to make sure the Allocation is in Completed status. This function gets what container number out of the total number of containers on an order with regards to an item.		
get_country_code (code=u'US')	Get Country Code Pass in any form of United States or Canada and get back the 2 letter country code.	Dynamic	code Default: 'US' Only Use With Expressions
get_country_name (code=u'US')	Get Country Name Pass in 2 letter code, 3 letter code, or dialing code of any country and get back the country Name.	Dynamic	code Default: 'US' Only Use With Expressions
get_display_string (qs=None, args=u'')	Get Display String Gets the information on the object being processed. For instance if this was an oblpn label then this would get the information on the ob container.	Dynamic	None
get_ib_shipment_ids_from_vendor_code (vendor_code=u'')	Get In Bound Shipment IDs From Vendor Code Gets all of the in bound shipment ids for a vendor code.	Dynamic	: vendor_code Default: " Only Use With Expressions
get_julian_day (date_str, args=u'%Y-%m-%d')	Get Julian Day The Julian Day Server date when the document or label is printed.	Dynamic	Date Format String. http://strftime.org/ Default: "%d/%m/%Y - %H:%M"

Function	Definition	Data Type	Argument
get_maxi_class_of_service (indicator)	Get Maxi Class Of Service - This is used for maxi class service lookup for UPS Maxi Code Generation.	Dynamic	indicator Default: None Only Use With Expressions
get_maxicode (qs, args=u")	Get Maxi Code - ***** This is still in Development ***** ----- UPS Maxi Code Generation.	Dynamic	None
get_num_containers_for_item_single_sku_on_order (qs, args=u")	Get Container Number For Item Single Sku On Order - This is only for labels or documents that are container based. This would not make sense for an order label for instance. Checks to make sure the status is Packed or Higher but not cancelled. Checks to make sure the Allocation is in Completed status. This function gets the total number of containers on an order with regards to an item.	Dynamic	None
get_pre_pack_location (qs, args=u")	Get Pre Pack Location Gets the location off of the allocation.	Dynamic	None
get_pre_pack_part_range (qs, args=u")	Get Pre Pack Part Range - Based on the values in the PRE_PACK_VARIABLE_PARTS company parameter, these are excluded from the parts seperated by a - that shows all of the child parts that make up this prepack.	Dynamic	None
get_pre_pack_part_range_fields (qs, args=u")	Get Pre Pack Part Range Fields - Based on the values in the PRE_PACK_VARIABLE_PARTS company parameter values refer	Dynamic	None

Function	Definition	Data Type	Argument
	to the fields which are excluded from the rest of the fields in the prepack. The remaining fields that make up a prepack is returned.		
get_pre_pack_ratio_range (qs, args=u")	Get Pre Pack Ratio Range - Based on the values in the PRE_PACK_VARIABLE_PARTS company parameter these are excluded from the parts seperated by a - that shows all of the child units relating to the parts that make up this prepack.	Dynamic	None
get_store_nbr (qs, args=u")	Order Get Store Number Checks Destination Facility Code Then Checks Shipto Facility Code Then Checks external route Then Check Customer Number	Dynamic	None
get_total_cases_ob_containers (qs, args=u")	Get Total Cases Out Bound Containers Get the total number of cases from the Out Bound Container.	Dynamic	None
get_total_num_containers (qs, args=u")	Get Total Number Containers Looks at the allocation from inventory container pallet and for all containers that are less than shipped status it counts them and returns the number of containers.	Dynamic	None
get_total_num_containers_on_load (qs, args=u")	Get Total Number Containers On Load - Checks to make sure the status is Out Bound Ready, In Packing, Packed, Loaded, or Shipped. This function gets the total number of containers on the load.	Dynamic	None
get_total_num_out_bound_ready_containers_on_order (qs, args=u")	Get Total Number Out Bound Ready Containers On Order Checks to make sure the status is Out Bound Ready or Higher but not cancelled and not in Picked, or Picking. This function gets the	Dynamic	None

Function	Definition	Data Type	Argument
	total number of containers on the order.		
get_total_num_packed_containers_on_order (qs, args=u")	Get Total Number Packed Containers On Order Checks to make sure the status is Packed or Higher but not cancelled. This function gets the total number of containers on the order.	Dynamic	None
get_total_num_packed_items_on_order (qs, args=u")	Get Total Number Packed Items On Order Checks to make sure the status is Packed or Higher but not cancelled. This function gets the total number of items on the order.	Dynamic	None
get_total_packs_ob_containers (qs, args=u")	Get Total Packs Out Bound Containers Get the total number of packs from the Out Bound Container.	Dynamic	None
get_total_qty_for_lpn_with_prepacks (qs, args=u")	Get Total Quantity For Lpn With Prepacks This function gets the total number of child units for a container	Dynamic	None
get_total_qty_ob_containers (qs, args=u")	Get Total Quantity Out Bound Containers Get the total number of units from the Out Bound Container.	Dynamic	None
get_total_weight_packed_containers_on_order (qs, args=u")	Get Total Weight Packed Containers On Order Checks to make sure the status is Packed or Higher but not cancelled. This function gets the total Weight of the containers on the order.	Dynamic	None
get_ups_routing_code (zip_code, country_code=u'US')	Get UPS Routing Code This is used for routing code and version for UPS Maxi Code Generation.	Dynamic	zip_code, country_code Default: zip_code = None, country_code = 'US' Only Use With Expressions

Function	Definition	Data Type	Argument
get_us_state_code (code=u")	Get State Code Pass in state name and get back the 2 letter state code.	Dynamic	code Default: Only Use With Expressions
get_us_state_name (code=u")	Get State Name Pass in 2 letter state code and get back the state name.	Dynamic	Arguments: code Default: Only Use With Expressions
get_x_of_y_for_container_on_load (qs, args=u")	Get X Of Y For Container On Load This is only for labels or documents that are container based. This would not make sense for an order label for instance. Checks to make sure the status is Out Bound Ready, In Packing, Packed, Loaded, or Shipped. This function gets what container number out of the total number of containers on an order.	Dynamic	None
get_x_of_y_in_out_bound_ready_containers_on_order (qs, args=u")	Get X Of Y In Out Bound Ready Containers On Order This is only for labels or documents that are container based. This would not make sense for an order label for instance. Checks to make sure the status is Out Bound Ready or Higher but not cancelled and not in Picked, or Picking. This function gets what container number out of the total number of containers on an order.	Dynamic	None
get_x_of_y_in_packed_containers_on_order (qs, args=u")	Get X Of Y In Packed Containers On Order	Dynamic	None

Function	Definition	Data Type	Argument
	This is only for labels or documents that are container based. This would not make sense for an order label for instance. Checks to make sure the status is Packed or Higher but not cancelled. This function gets what container number out of the total number of containers on an order.		
is_carrier_fedex(qs=None, args=u")	Is Carrier FedEx Displays True if the carrier used was FedEx if not then it returns False.	Dynamic	None
is_carrier_ups (qs, args=u")	Is Carrier UPS Displays True if the carrier used was UPS if not then it returns False.	Dynamic	None
is_shipvia_fedex_express (qs, args=u")	Is ShipVia FedEx Express Displays True if the ship via service level used was FedEx express. If not then it returns False.	Dynamic	None
is_shipvia_fedex_ground (qs, args=u")	Is ShipVia FedEx Ground Displays True if the ship via service level used was FedEx ground. If not then it returns False.	Dynamic	None
is_shipvia_fedex_smartpost (qs, args=u")	Is ShipVia FedEx Smart Post Displays True if the ship via service level used was FedEx Smart Post. If not then it returns False.	Dynamic	None
order_header_cust_name_address (qs, args =u")	Order Header Customer Address Fields generates an address in the following format: customer_name customer_address customer_address2	Dynamic	None

Function	Definition	Data Type	Argument
	customer_city, customer_state customer_zip customer_country		
order_header_shipto_name_address (qs, args =u")	Order Header ShipTo Address Fields generates an address in the following format: shipto_name shipto_address shipto_address2 shipto_city, shipto_state shipto_zip shipto_country	Dynamic	None
shipto_facility_name_address (qs, args =u")	Order Header ShipTo Facility Address Fields generates an address in the following format: shipto_facility_name shipto_facility_address shipto_facility_address2 shipto_facility_city, shipto_facility_state shipto_facility_zip shipto_facility_country	Dynamic	None
wave_time (qs = None, args=u"%d/%m/%Y")	Wave Time -The wave time and date when the document or label is printed based on the facility time zone location.	Dynamic	Arguments: Date Format String. http://strftime.org/ Default: "%d/%m/%Y - %H:%M"

Function	Definition	Data Type	Argument
get_lowest_location_by_location_pick_seq	Get Lowest Location By Location Pick Sequence -Returns the location string of the lowest location by location pick sequence.	Dynamic	None
get_lowest_pick_zone_by_location_pick_seq	Get Lowest Pick Zone By Location Pick Sequence- Returns the location string of the lowest pick zone by location pick sequence	Dynamic	None
get_total_ib_shipment_container_qty	Total Inbound Shipment or Inbound Containers - Returns the total of inbound containers quantity if a container is passed in. Returns the total of inbound shipment details quantity if an ib_shipment_id is passed in.	Dynamic	None
rename_oblpn_nbr_once	Rename OBLPN Number Once - This function renames the oblpn.	Dynamic	None

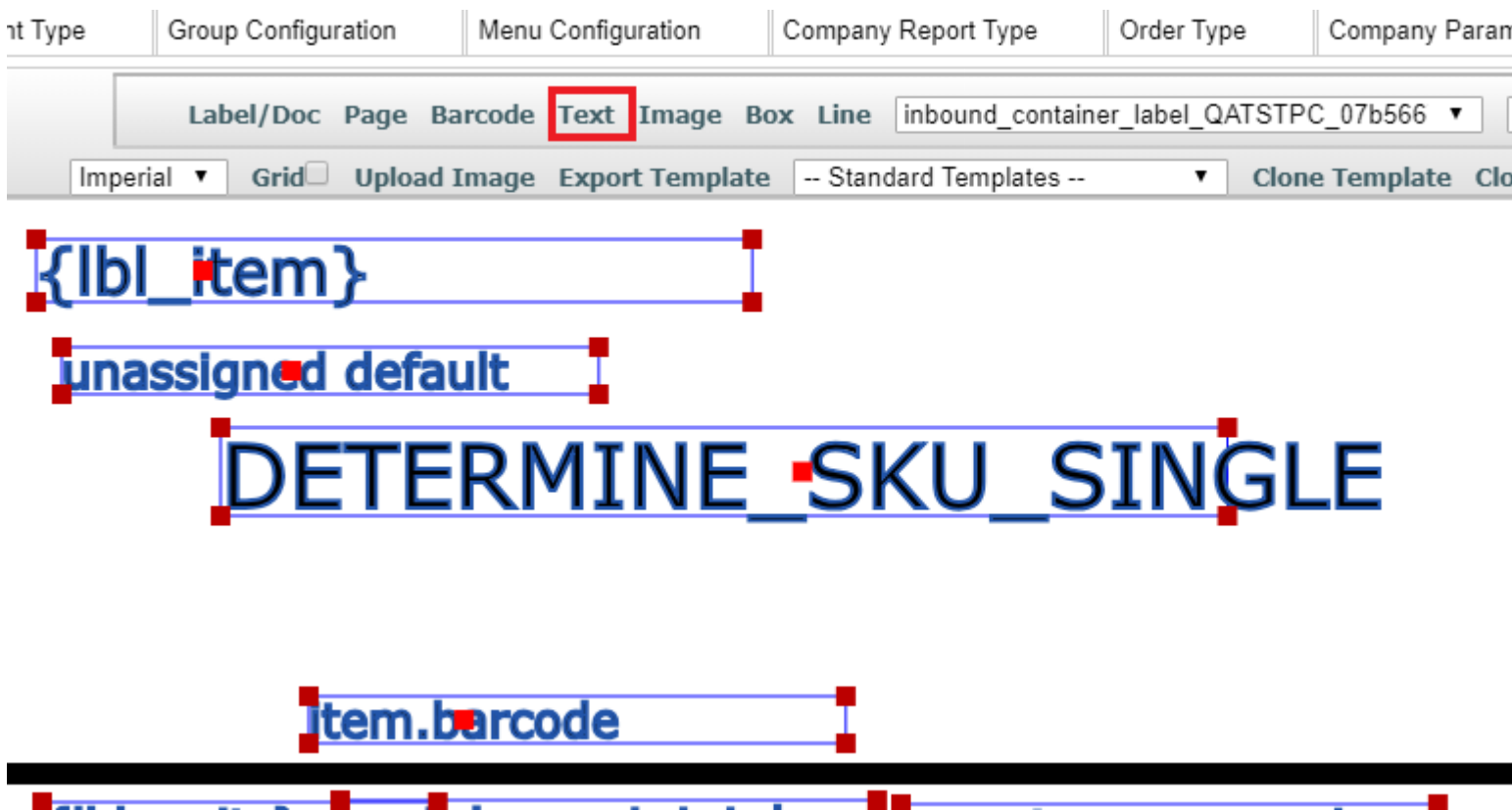
9 Text

Once you click in the label designer text, the **Edit Text** pane appears on the right and allows you to make edits.

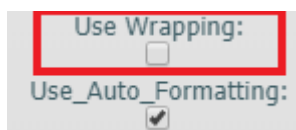
Change the values you want to change and then click **Save**.

Note: Text should be limited to the number of characters in your length field, otherwise, text and words can run together during printing. Also, when you are designing your label, keep in mind the size of your paper.

Note: Your changes will not be applied until you click **Save**.



You have the option to de-select **Use Wrapping** if you want to truncate any of your text elements.



Edit Text Definitions

Edit Text Field	Description
<i>Creating Text</i>	To create new Text, click the text at the top of screen in order.
<i>Move Text</i>	You can move text by clicking on it and then dragging the text to where you want it to be positioned. The text will automatically save its position when you are done dragging. Another way to move text is by entering its x and y coordinates. X = 0 and Y = 0 is the top left corner of the page. The bottom right corner are X = page width and Y = page height. So by entering the number you want for positioning it will allow you to put the text where you want it. After you type a number and then hit tab or click out of the edit box the text will move to that location. In order to save your change you have to click the save button.
<i>Data Type</i>	Allows you to set your data to 1 of 3 values. Static means your text will never change like a title but this still allows for literals to be used for different languages. Only the Value field can be used with Static Data Types. Dynamic means you will only have one value that changes depending on data. Example would be an order header order number on an order. Dynamic Repeating is a means you can get back more than one result typically used in a table of values. For example, order detail where the order quantity is displayed for an order. You can get back more than one order detail for a single order. Column Name, Expressions, and Functions can be used with Dynamic Data Type. Column Name, and Functions can be used with Dynamic Repeating Data Type.
<i>Value</i>	Allows for a static unchanging text good for things like the title of a column etc.
<i>Page Numbers</i>	Allows you show the current page or the total number of the pages depending on which one you select.
<i>Font Type</i>	Allows you to select different fonts for your pdf or label for that particular text. Users can not add fonts because these documents are generated on the server. So the fonts must exist on the server when they are being flattened for pdfs etc. Fonts for Zebra must exist on the Zebra printer that is being printed on. Pdf fonts are close approximates open source versions of proprietary fonts.
<i>Length</i>	How many characters long on a single line before text wrapping or cutting off the text at this value based on use wrapping option.
<i>Height</i>	How many lines will fit on a single page.
<i>Spacing</i>	How much spacing between lines of text.
<i>Use Wrapping</i>	If turned on, wraps text to the next line based on spaces between words. If turned on then your height should be set to something greater than 1 unless you want to cut off by word and not character length. If turned off then the text gets cut off at that exact character length.

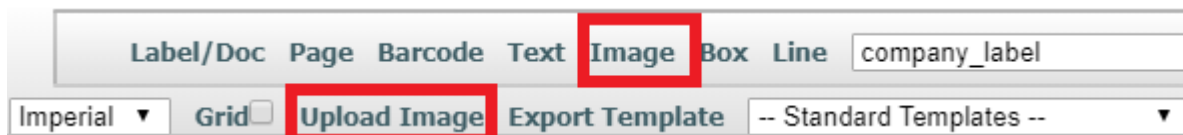
Edit Text Field	Description
<i>Use Auto Formatting</i>	If turned on, auto removes \n new character lines the same as if the enter key was hit. This is ideal for data coming in from a column name mapping. For a custom function or standard function typically it is best to have this turned off because they may have special formatting.
<i>Table Name</i>	Group Dynamic Repeating text elements together as a table to be displayed on the page.
<i>Display Once Per Element</i>	This is for only Dynamic Repeating Data Types. Displays the data one time for each element that gets returned from the database. So say the data has more than one line and say we are displaying multiple order details for an order for multiple orders. We only show the order number one time for each group of order details corresponding to that order.
<i>Bold</i>	Makes all of the text bold in this text element.
<i>Italicize</i>	Makes all of the text italicize in this text element.
<i>X</i>	Position the Text on the X-Axis based on the number of dots of ink or thermal burning on a page.
<i>Y</i>	Position the Text on the Y-Axis based on the number of dots of ink or thermal burning on a page.
<i>Size</i>	How large the text is based on the font point system.
<i>Rotate</i>	Rotates the text. For Labels you can rotate by 0, 90, 180, 270 degrees as valid rotations. For Documents PDFs you can rotate between 0 - 90 degrees.
<i>None Mapping</i>	When there is an empty value also known as None what do you want to display? Default display value is - Note this is not the same thing as 0 this means no value at all.
<i>Page</i>	Set what page this text will appear on.
<i>Disabling Buttons While Loading</i>	The buttons at the top making a new page, document, text, barcode, box, or line, etc. Are grayed out and disabled while it is loading.
<i>Multiple Page Templates</i>	Your Dynamic Repeating text type needs to be the same height across all of the different text elements in your table on the page. Table Name allows you to group these dynamic repeating text elements together in a single table. When you do your mapping of your text element on the different pages you do not have to do anything to make them match up to the other text elements on the other template pages. This matching of the text elements on the different template pages happens automatically when you print your template. Some smart code figures out how the data should get printed across the pages, to what fields, for how many pages, and for what table groupings.
<i>AIT Database Query To Help You Find The Expressions In A Document Or A Label</i>	Select expression, dynamic_single from doc_label_text . where page_id in (select id from doc_label_page where doc_label_id = (select id from doc_label where code = 'shipping_label_CRAFTSY_f3e95bd'))
<i>Supported Special Characters</i>	¡ ¢ £ ¤ ¥ ¦ § ¨ © ª « ¬ ® ¯ ° ± ² ³ ´ µ ¶ · ¸ ¹ º » ¼ ½ ¾ ¿ À Á Â Ã Ä Å Æ Ç È É Ê Ë Ì Í Î Ï Ñ Ò Ó Ô Õ Ö × Ø Ù Ú Û Ü Ý Þ ß à á â ã

Edit Text Field	Description
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10 Uploading and Editing Images

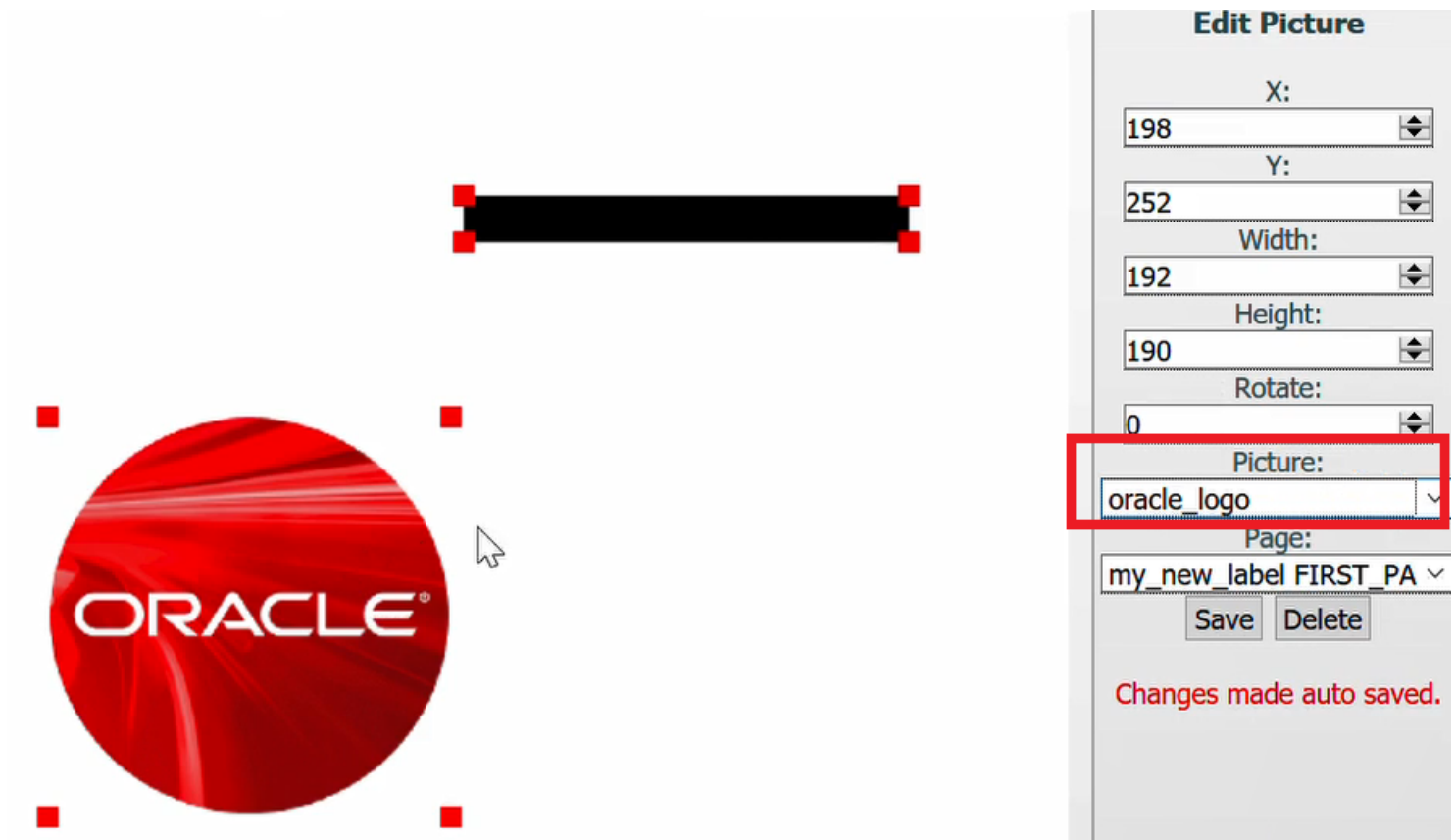
When you click on an image, the **Edit Picture** pane appears on the right and allows you to edit images.

From the **Label Designer** tab, click **Image** and then **Upload Image**:



Once your image is uploaded, a message appears letting you know that your upload was successful.

You can then select your image from the **Picture** drop-down:



Make any edits to the image position (X and Y drop-downs), image width and height (Width and Height drop-downs), and page that you like.

Click **Save**.

Page

Set what page this image will appear on.

Disabling Buttons While Loading:

The buttons at the top making a new page, document, text, barcode, box, or line, etc. Are grayed out and disabled while it is loading.

Working with File Formats

When you are naming a file for an image only use the following characters:

- a-z
- A-Z
- 0-9

Anything else should not be used in a file name. You also should not start the name of a file with a number.

Avoid exporting images with Adobe products unless you are well versed in Graphic Design. These images will not load in our software. Please install GIMP via the following url: <https://ninite.com/>.

If the image is failing to upload first make sure it is named correctly. If it is still failing, there is a good chance the image is in adobe proprietary format only meant to work in adobe software.

To resolve issues with images failing to upload, complete the following steps:

1. Open GIMP and select **File->Open**.
2. Select your image to open it.
3. Select **File->Export** also known as **File->Overwrite Your Image File Name**.
4. Set the quality to 100% and click **Export**. This should fix the file issue.

11 Printer and Page Setting Guidelines

- You should leave a margin of 0.25 inches on the sides and top and bottom of a page due to physical printer limitations.
- Most printers default to a mode that can only print on a portion of 8.5 x 11 paper. Your printer for example, may only be able to "address" an 8.0 x 10.7 inch portion of the paper.
- The print head must have enough time to accelerate for example and get up to a constant speed before spraying ink and must decelerate at the opposite side of the page, creating the left/right borders. The paper itself must be able to load and be moved accurately by the rollers, which creates the top/bottom borders. These limitations mean that there is a "printable area" on the page that is smaller than the paper itself, and that this printable area is an area inside which the printer can operate optimally to produce the highest quality prints. There are often driver options that can affect these limitations.

Labels in Additional Languages

You may need to install additional fonts for languages other than English. See [Fonts for Zebra Printers](#) for information about additional fonts. You can also contact [Zebra support](#).

Note for Arabic Labels: In order to print Arabic Labels, you need to install the Swiss 721 font into your Zebra printer in one of the following memory locations:

- A, B, or E.

E is probably the best memory location to install this font into, but you should review your printer to determine the best memory location.

Refer to the following Zebra link for the Swiss 721 font:

<https://www.zebra.com/us/en/support-downloads/knowledge-articles/unicode-printing-using-the-free-swiss-721-font-for-zebra-zpl-printers.html>

You will need to select the Arabic font in the text element where you want the arabic text and select the Arabic font for the memory location you installed the font in your printer.

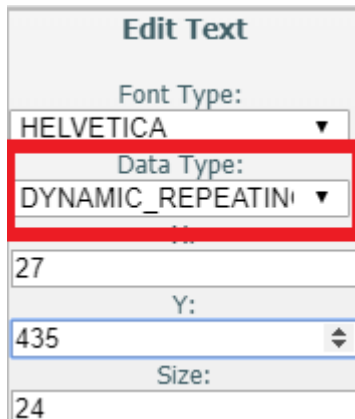
Note: If you need additional support installing fonts, please contact [Zebra support](#).

Multi-Page Printing

Multi-Page printing allows you to print across multiple labels, documents, or .pdf files. To set up Multi-Page printing for your label or document, you need to set up dynamic repeating fields that are linked together in a table of values. Height needs to match item table.

Note: Label Designer currently only supports static page layout. It does not support dynamic page layout.

1. From the **User Defined Templates** drop-down, select the label you would like to edit.
2. Click **Text** to edit text settings. You can click on each element in your page to specify and save different settings if you like.
3. For the **Data Type**, select **Dynamic_Repeating**.



Edit Text

Font Type:
HELVETICA ▼

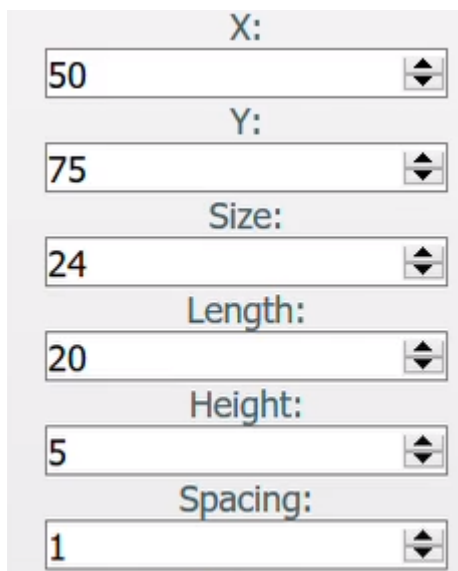
Data Type:
DYNAMIC_REPEATING ▼

X:
27

Y:
435

Size:
24

4. Next, specify your settings for **X**, **Y**, **size**, **length**, **height**, and **spacing**. It is not recommended to set the height for dynamic repeating fields as 1 as this will create unnecessary wasted paper during printing.



X:
50

Y:
75

Size:
24

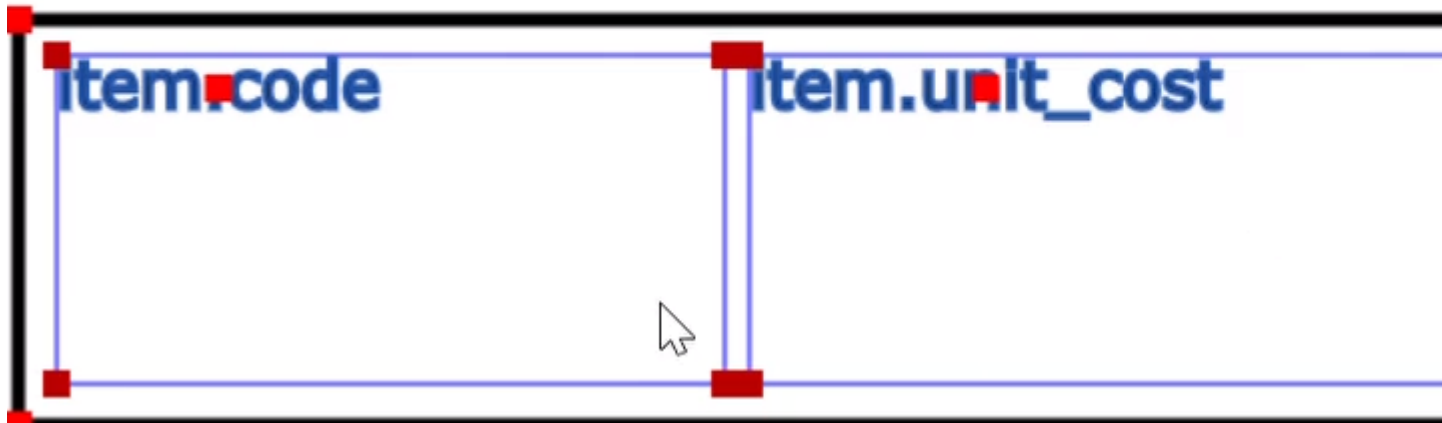
Length:
20

Height:
5

Spacing:
1

Note: It is important that all length and height settings for columns that are next to one another in a table line up for precise formatting and printing. For every multi-template page you have, you have to have the same field settings for each table such as height, spacing, column name, and table name to prevent errors.

5. Specify a column name.



6. Enter the table name you want your page fields associated with.

The system will automatically associate the fields with the table. Also, once field specifications are aligned, they will associate with the same fields on middle and last pages until it moves to the next template.

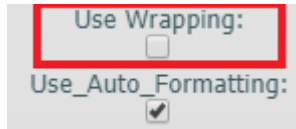
Note: It is important that for the first page, the settings (for example, height/length/spacing) align with the table settings. If they do not match, you will receive an error.

7. From the **Pages** drop-down, update your settings for your first, middle, and last page templates.

Keep in mind that text may need to wrap within columns, which can affect how many lines are printed in each column.

8. Select **Use Wrapping** and **Use_Auto_Formatting** for Dynamic Repeating pages.

Use Wrapping keeps the text wrapping consistent throughout your pages. Use Auto Formatting automatically cleanses the data so that your formatting remains consistent for printing multiple lines and pages.



The system will automatically associate the fields with the table. Also, once field specifications are aligned, they will associate with the same fields on middle and last pages until it moves to the next template.

Note: It is important that for the first page, the settings (for example, height/length/spacing) align with the table settings. If they do not match, you will receive an error.

12 Label Template Setup

You will setup your Label Templates via the **Label Designer** tab. To create the Label Template, complete the following steps:

1. Select **webservice_addon_label** from the User Defined Templates drop-down.
2. Select **Label** from the Type drop-down.
3. Select **Webservice Label Type** from the Label Type drop-down.

Base Label Templates

The following table lists the available base label templates for the various label types in Oracle WMS Cloud:

Label Type	Label Names
Web Service labels for shipping	ws
Shipping	shipping.lbl
Price	pricelabel.lbl
Item	item.lbl
Task	task.lbl

Label Type	Label Names
Blind	blindcontainer.lbl
IB Container	ibcontainer.lbl
Location	location.lbl
Order	order.lbl
OB Container	obcontainer.lbl
IB Shipment	ibshipment.lbl
Serial number	serialnbr.lbl
Work order	work_order.lbl

Label Template View

You can further refine your label settings from the **Label Template View** tab. For a webservice label, you will want the following settings:

1. **Destination Company** should be blank.
2. Select **Shipping** from the **Label Type** drop-down.
3. Enter ws for webservice label (all lowercase) for the **Template Name**.
4. Select webservice_addon_label from the **Label Designer** drop-down.

For shipping labels that are not webservice labels, type a description of the label in the template name and then select the label designer template you want to use.

LPN Inventory
Task
Cycle Count Run
Task Creation Template
Company Parameters
Lock Code

Label Template View

Company Code	Label Type	Destination Compa	Ship Via	Order Type	ASN Type	Al
QATSTPC	Shipping				BASIC	

Note for Shipping Labels:

A default value of **yes** will consider order header ship via code as part of the ship via check which is required for some LTL TL flows. Setting this to **no** will only allow carrier LPN ship via code.

The **Label Template View** tab is where you configure label templates to print for different buttons.

1. To configure a label template to print with certain specifications from the **Label Template View** tab, click **Create**.
2. Complete the fields for your label.

The doc label code you created for your template will be available from the **Template Name** drop-down.

Company Code *	QATSTPC	▼
Label Type *	Shipping	▼
Destination Company		▼
Ship Via		▼
Order Type		▼
ASN Type		▼
Allocation Type		▼
Template Name *	ib_shipment_label_QA	
Label Designer	company_label	▼
No of Labels per Row	1	

IMPORTANT: The company parameter CONSIDER_ORD_FIELDS_FOR_PRINTING has to be set to Yes for label template setup to work for OBLPNs.

Company Parameters

Company	Parameter Key	Parameter Value
QATSTPC	CONSIDER_ORD_FIELDS_FOR_PRINTING	yes

Note: the **No of Labels per Row** field is used for the number of labels per row for price labels only. For price labels, this field allows you to print a label that has more than one label across.

The following table details the corresponding screens where you can go to print out various label types:

Label Type	Associated Screen to Print Label
Blind Container	IBLPN
IB Container	Inbound Shipments (Print Ipn Labels option), IBLPN

Label Type	Associated Screen to Print Label
• Item	• Items
• Location	• Locations
• OB Container	• OBLPNs, Print {oblpn} Label
• Order	• Order Headers, Order
• Task	• Pallets
• Shipping	• OBLPNs, Print Shipping Label
• IB Shipment Label	• Inbound Shipments
• Serial Number	• IB Shipment Serial Number, Serial Number Inventory
• Webservice Addon Label	• OBLPN (Print Shipping Label because this is an Addon to Shipping Label)
• OBLPN Contents	• OBLPNs, Print OBLPN Contents
• Work Order	• Work Order
• Price Labels	• Inbound Shipments, Inbound Shipment Detail